

UBCO

February 2024

Technical Service Manual

Version 1.0

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General Information

TECHNICAL SERVICE MANUAL

1.1 GENERAL INFORMATION AND DISCLAIMERS

Please read this disclaimer carefully before using the technical repair manual. By accessing and utilizing this manual, you acknowledge and agree to the following terms and conditions:

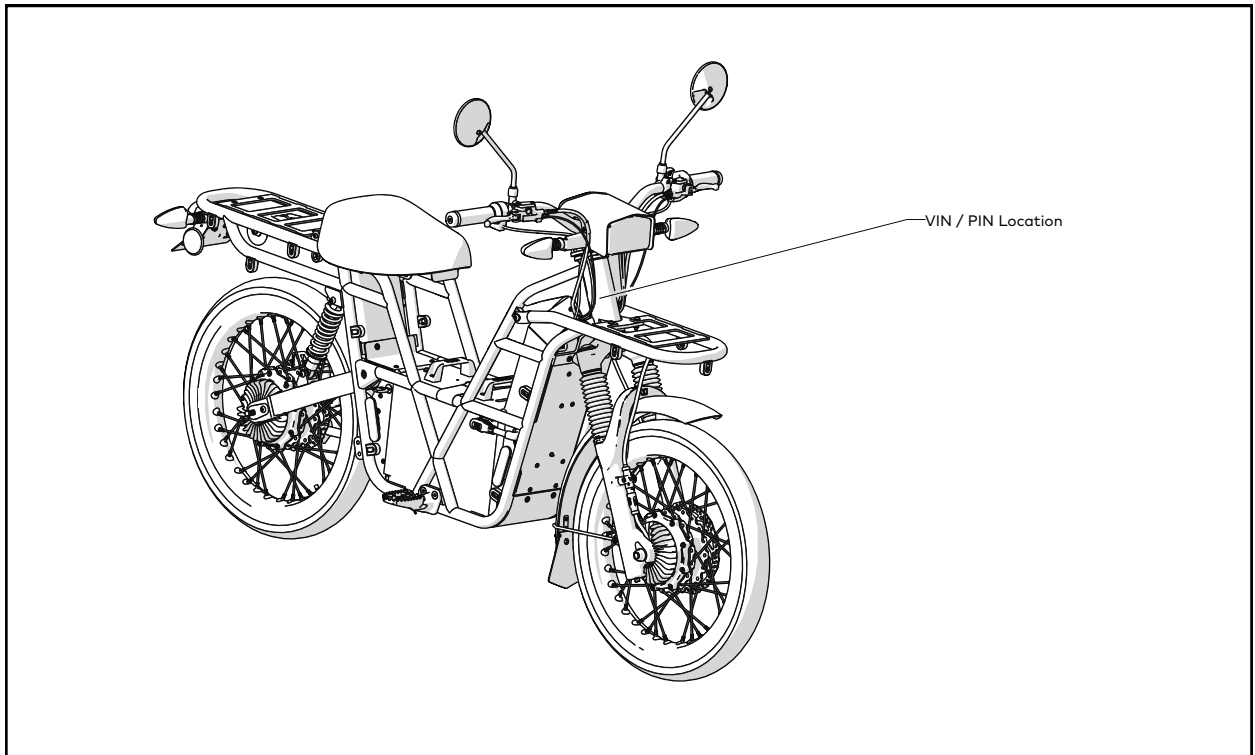
1. **USE AT YOUR OWN RISK:** This technical repair manual is provided for informational and educational purposes only. The information contained herein is intended for skilled technicians and professionals who have the necessary tools, equipment, and expertise to safely and accurately perform the repairs described. The use of this manual is entirely at your own risk, and the manual's publisher, authors, and contributors shall not be held liable for any damages or losses arising from its use.
2. **PROFESSIONAL GUIDANCE:** This manual is not a substitute for professional advice, diagnosis, or repair services. It is essential to consult with an UBCO certified technician or manufacturer-approved service personnel when dealing with complex technical repairs or maintenance tasks. The manual is meant to complement, not replace, professional expertise.
3. **APPLICABILITY:** The procedures and instructions in this manual are generic in nature and may not be suitable for all devices, equipment, or situations. Always refer to UBCO documentation or guidelines for device-specific repair instructions and specifications where available.
4. **SAFETY PRECAUTIONS:** Motorcycle repairs can be dangerous and may involve exposure to electrical hazards, moving parts, and other potential risks. Prior to attempting any repair, please ensure that you are adequately trained and equipped with the necessary safety gear. Follow all safety warnings provided by the manufacturer as well as industry health and safety guidelines.
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1.2 BIKE IDENTIFICATION

UBCO ADV and WRK bikes are manufactured with a Vehicle Identification Number (VIN) and Product Identification Number (PIN) respectively. This identifier is located on the right hand side of the head tube of the frame.



1.3 BRAKE SYSTEM IDENTIFICATION

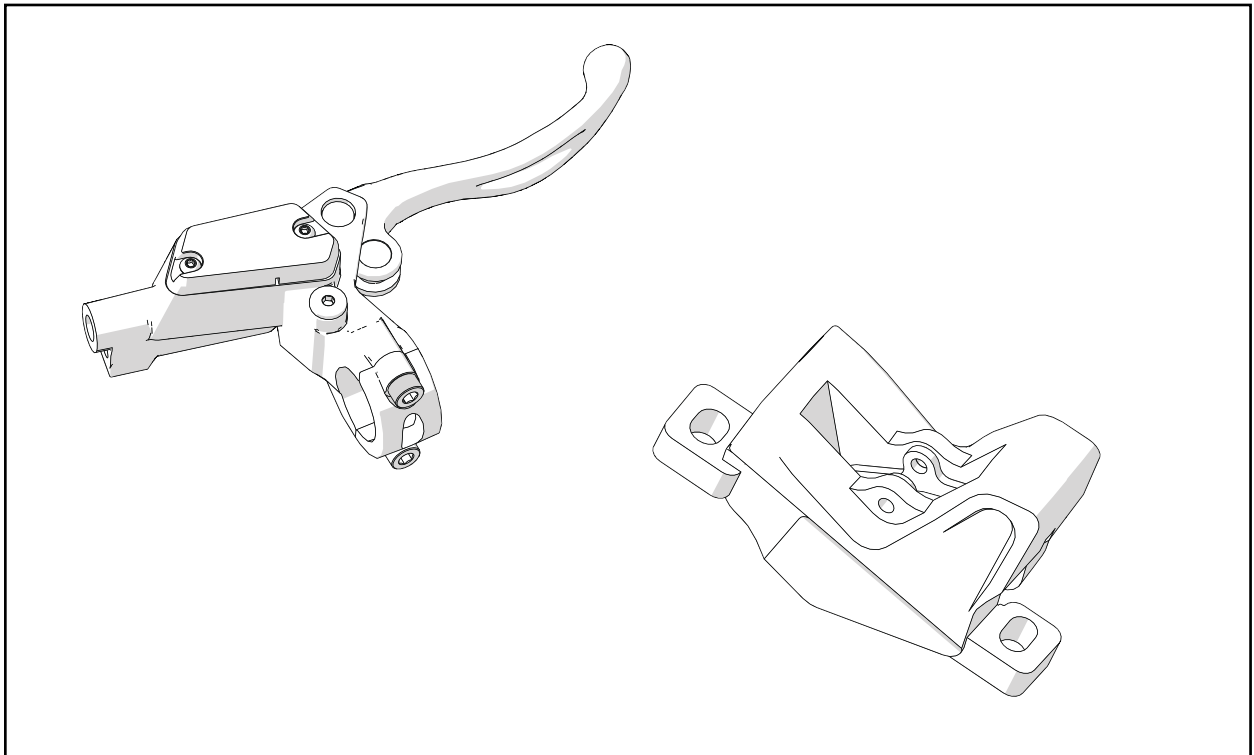
The UBCO 2x2 Gen 5 is available with different braking systems.

These are referred to as- "SR" or "SYS 2"

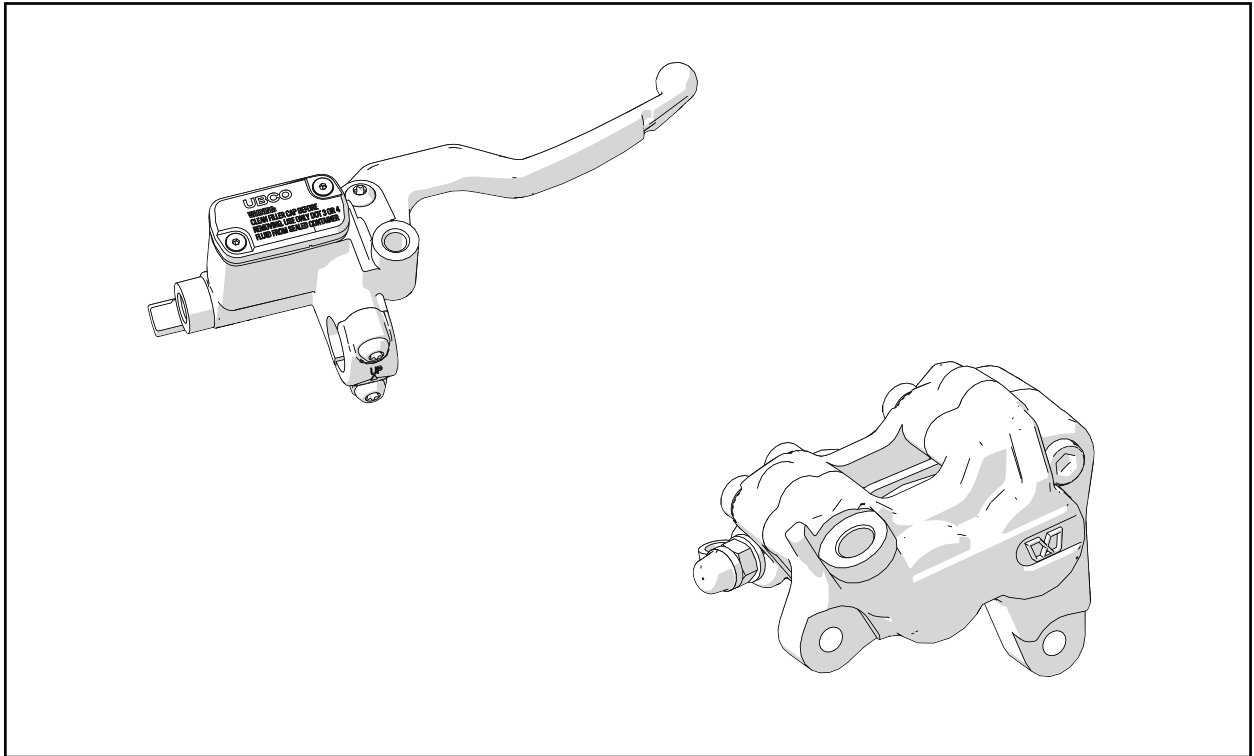
Where there are variations in processes due to these different brake systems, clear instructions for each system are provided.

These brake systems can be easily identified by component comparison with the below images.

SR



SYSTEM 2



1.4 REQUIRED TOOLS AND CONSUMABLES

The following basic hand tools are required for carrying out the processes defined within this manual.

ALLEN KEYS

- 2mm
- 2.5mm
- 3mm
- 4mm
- 5mm
- 6mm
- 7mm
- 8mm

ALLEN KEY SOCKETS

- 2.5mm
- 3mm
- 4mm
- 5mm
- 6mm
- 7mm
- 8mm

TORX KEYS

- T20
- T25
- T30

TORX SOCKETS

- T20
- T25
- T30

SCREWDRIVERS

- #1 Philips
- #2 Philips
- 5mm Flat

SOCKETS

- 8mm Crows Foot
- 10mm
- 17mm
- 21mm

SPANNERS

- 7mm
- 8mm
- 10mm
- 13mm
- 14mm
- 17mm
- 36mm

The following workshop equipment is required for carrying out the processes defined within this manual.

ITEM

- Micrometer
- Tyre Pressure Gauge
- Tread Depth Gauge
- Spoke Wrench
- Short Legged Bearing Puller
- External Circlip Pliers
- Flush Cutters
- Dial Gauge
- Breaker Bar
- Socket Driver
- Hammer
- Punch
- Rubber Hammer
- Heat Gun
- Brake Pad Spacer

Note - Impact drivers should not be used at any point within the assembly or dis-assembly of components on the UBCO bike.

The following consumables are required for carrying out the processes defined within this manual.

LUBRICANTS

- Silicone Grease
- ROCOL FOODLUBE Premier 1, EP1
- Red Rubber Grease

ADHESIVES

- Loctite 243
- Loctite 273

FLUIDS

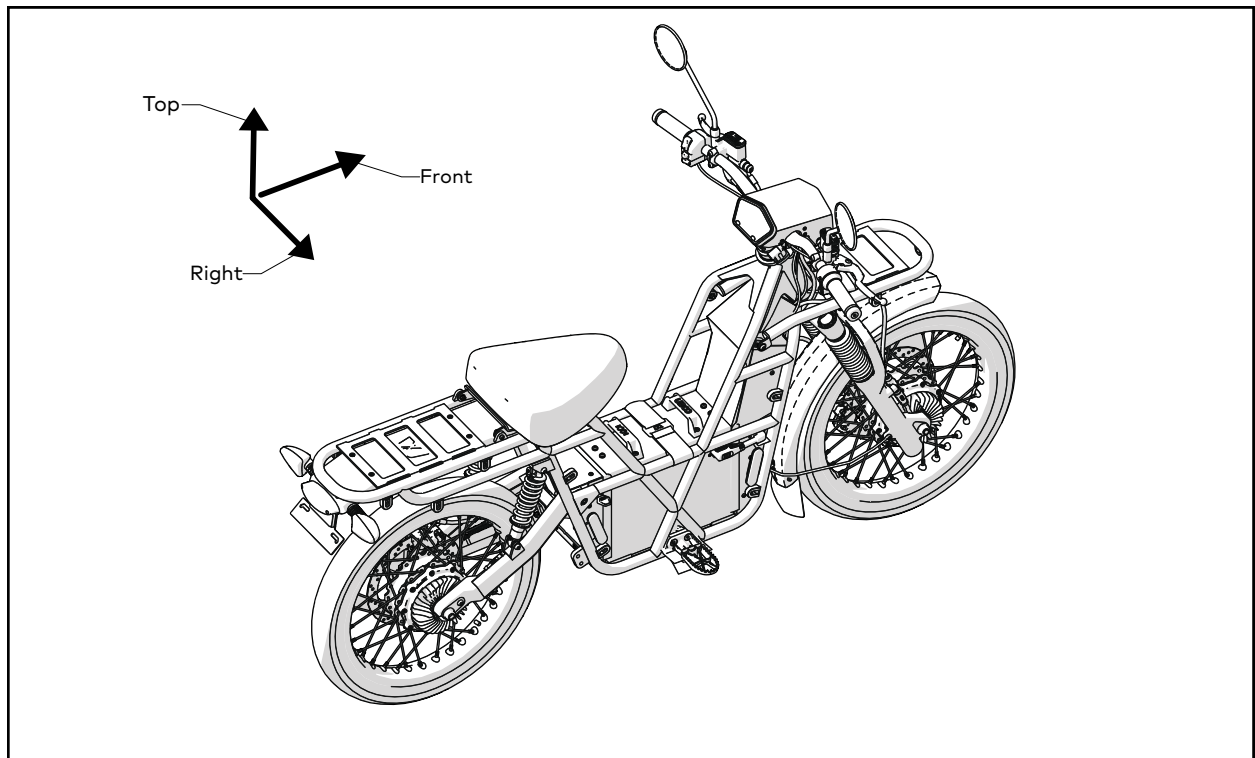
- DOT 4 - Brake Fluid
- Mineral Oil - Brake Fluid
- Isopropyl Alcohol

OTHER

- Cloth - Lint Free
- Cloth - Cleaning

1.5 BIKE ORIENTATION

Throughout this manual the bike orientation is to be referred to from the rider position. For example, the right hand side refers to the right hand side of the vehicle when you are seated, facing the handlebars.



Model Specifications

TECHNICAL SERVICE MANUAL

2.1 MODEL NAMING

Model..... UBCO 2x2 ADV Gen 5 (2020 to Present)
..... UBCO 2x2 WRK Gen 5 (2020 to Present)

2.2 DIMENSIONS

Length 1820mm
Width 820mm
Height 1040mm
Seat Height 815mm
Wheelbase 1215mm

2.3 MASS

Chassis Mass (No Battery)
Vehicle Mass (2.1kWh Battery) 66kg
Vehicle Mass (3.1kWh Battery) 71kg
Battery Mass (2.1kWh Battery)..... 13kg
Battery Mass (3.1kWh Battery)..... 18kg
Maximum Payload (including Rider) 150kg

2.4 FRONT AND REAR WHEEL

Rim Material Aluminium
Spoke Type..... 9 Gauge
Rim Size 17" x 1.85"
Trueness Deflection Limit..... 2mm

2.5 TYRES

Tyre Rim Size 17" x 1.85"
Tyre Size 17" x 2.75"
Tyre Type Tubed
Tyre Intended Use Type..... On Road, Mixed, Off Road¹

1.ON ROAD AND MIXED ARE ROAD LEGAL, OFF ROAD IS NOT UNLESS DOT RATED TYRE FITTED.

Minimum Tread Depth (On Road) Refer to local authorities
Recommended Tyre Pressure (On Road). 207kPa / 30psi / 2.06 bar

Tyre Grip Limit (Mixed) Refer to local authorities
Recommended Tyre Pressure (Mixed) 207kPa / 30psi / 2.06 bar

Tyre Grip Limit (Off Road) 3mm
Recommended Tyre Pressure (Off Road) 172kPa / 25psi / 1.72 bar

2.6 BRAKES - SYS 2

Brake Type Single Disc Brake
Operation Hand Lever
Front Brake Disc Diameter 240mm
Front Brake Disc Standard Thickness 2.7mm
Rear Brake Disc Minimum Thickness 2.4mm
Front Brake Disc Runout Limit 0.5mm
Rear Brake Disc Diameter 240mm
Rear Brake Disc Standard Thickness 2.7mm
Rear Brake Disc Minimum Thickness 2.4mm
Rear Brake Disc Runout Limit 0.5mm
Brake Pad Thickness (Friction Material Only) 3.2mm
Brake Pad Thickness Limit (Friction Material Only) 0.5mm
Recommended Fluid DOT 4

2.7 BRAKES - SR

Brake Type Single Disc Brake
Operation Hand Lever
Front Brake Disc Diameter 200mm
Front Brake Disc Thickness 2.0mm
Front Brake Disc Thickness Limit 1.8mm
Front Brake Disc Runout Limit 0.5mm
Rear Brake Disc Diameter 200mm
Rear Brake Disc Standard Thickness 2.0mm
Rear Brake Disc Minimum Thickness 1.8mm
Rear Brake Disc Runout Limit 0.5mm

Brake Pad Thickness (Friction Material Only)2mm
Brake Pad Thickness Limit (Friction Material Only)0.5mm
Recommended Fluid.....*Mineral Oil*

2.8 FRONT SUSPENSION

Type Telescopic Fork
Spring / Shock Absorber Type Coil Spring / Gas Damper
Fork Travel 130mm

2.9 REAR SUSPENSION

Type Swingarm Linkage
Number 2
Spring / Shock Absorber TypeCoil Spring / Oil Damper
Fork Travel 120mm

2.10 CHASSIS SPECIFICATIONS

Frame Type Tubular Aluminium
Caster Angle 26°
Trail 95.7mm

Service Information

TECHNICAL SERVICE MANUAL

3.1 COMPONENT REUSE

When carrying out procedures within this manual the guidance is to re use components. It should be noted that components like washers, circlips, o-rings and fasteners are easily damaged and should be replaced if signs of wear or tear are present.

3.2 CLEANING PROCEDURES

When a fastener (new or old) is to be used within a procedure outlined within this manual, it first requires cleaning. To clean a fastener follow the below process;

Prepare the threads using an appropriate aqueous or solvent based cleaner. Wipe the threads ensuring no corrosion inhibitor, dirt or debris remains.

If there is any stubborn debris use a fine wire brush to agitate, remove and then prepare the threads with an appropriate cleaner.

Assess the thread for signs of wear and tear and replace with new if required.

3.3 APPLICATION OF THREADLOCKER

This procedure should be followed for every use of threadlocker within this manual. Ideally refer to the manufacturers specifications for the application of threadlocker. If these are unavailable follow the below process;

1. Prepare the threads using an appropriate aqueous or solvent based cleaner. Wipe the threads ensuring no corrosion inhibitor, dirt or debris remains.
2. Allow the threads to dry after cleaning ensuring no trace of the cleaners used in the first stage remains.
3. Apply a few drops of threadlocker to the section of the bolt where the nut will sit.
4. Slowly fit the nut onto the bolt allowing the threadlocker to spread evenly.
5. Allow the threadlocker to cure for 24 hours. During this time movement of the assembly should be kept to a minimum. In cases where this is not possible, an accelerator may be used. Refer to the manufacturers specifications for process.

3.4 STANDARD TORQUE SETTINGS

This chart specifies tightening torques for standard metric ISO fasteners with a standard ISO thread pitch. Tightening torque specifications for special components or assemblies are provided for each chapter of this manual. To avoid warpage, tighten multi-fastener assemblies in a crisscross pattern and progressive stages until the specified tightening torque is reached. Unless otherwise speci-

fied, tightening torque specifications require clean, dry threads. Components should be at room temperature.

TABLE 1: STANDARD TORQUE SETTINGS

FASTENER	TORQUE SETTING FOR FASTENER GRADE (NM)		
	8.8	10.9	12.9
M3	1.2	2	2.4
M4	3.0	4	5
M5	6	8.5	10
M6	10.5	15	18
M8	25	35	42
M10	50	71	85

3.5 USE OF CABLE TIES

Wherever used Cable Ties should be trimmed with no sharp edges. Where possible Cable Ties should be placed so that the final trimmed edge is least likely to come into contact with the user during normal use of the Bike.

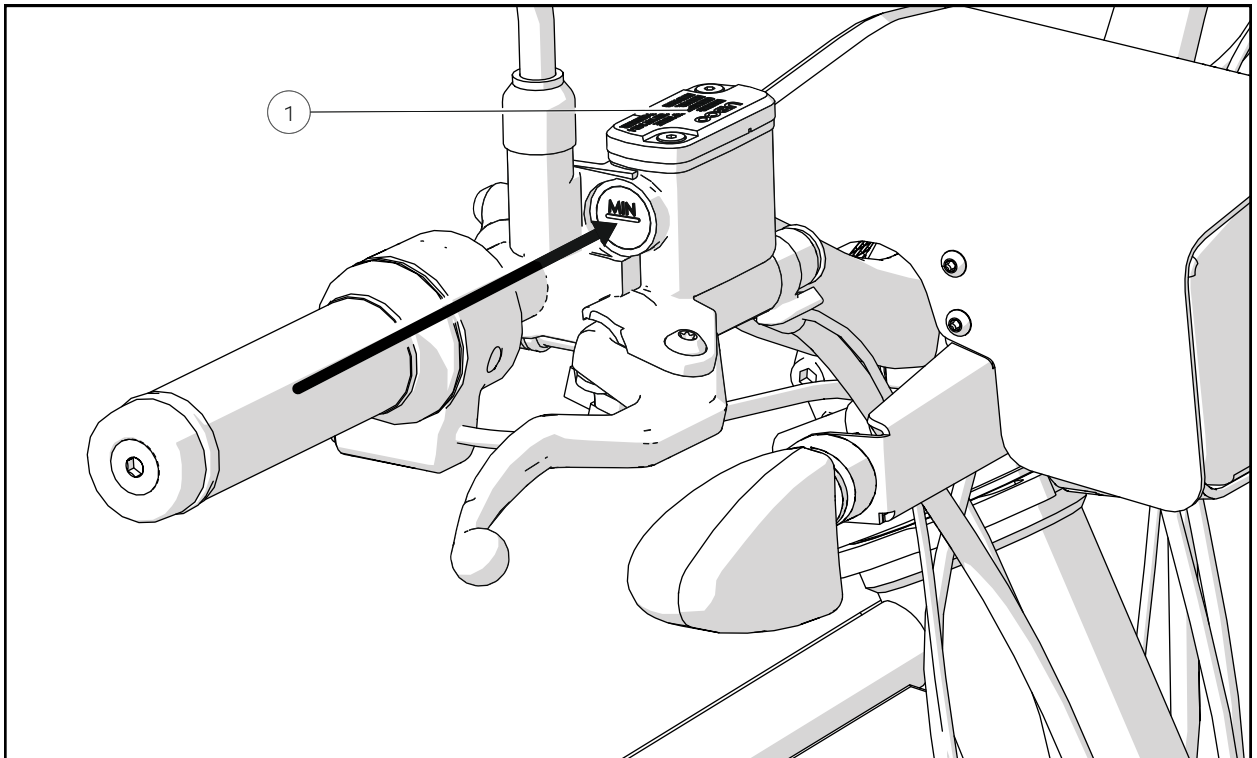
3.6 BRAKE COMPONENT HANDLING

When handling brake pads and discs ensure that the active surfaces of the components do not come in contact with contaminants. Do not allow the brake pad surface or portion of brake disc that comes into contact with the brake pad to touch anything other than a clean, lint free cloth. If the brake pads or discs do become contaminated, attempt to clean with Isopropyl alcohol and discard if unsuccessful.

Service Checks, Adjustments and Processes

TECHNICAL SERVICE MANUAL

4.1 SYS 2 - CHECKING BRAKE FLUID LEVEL



NUMBERED ITEMS

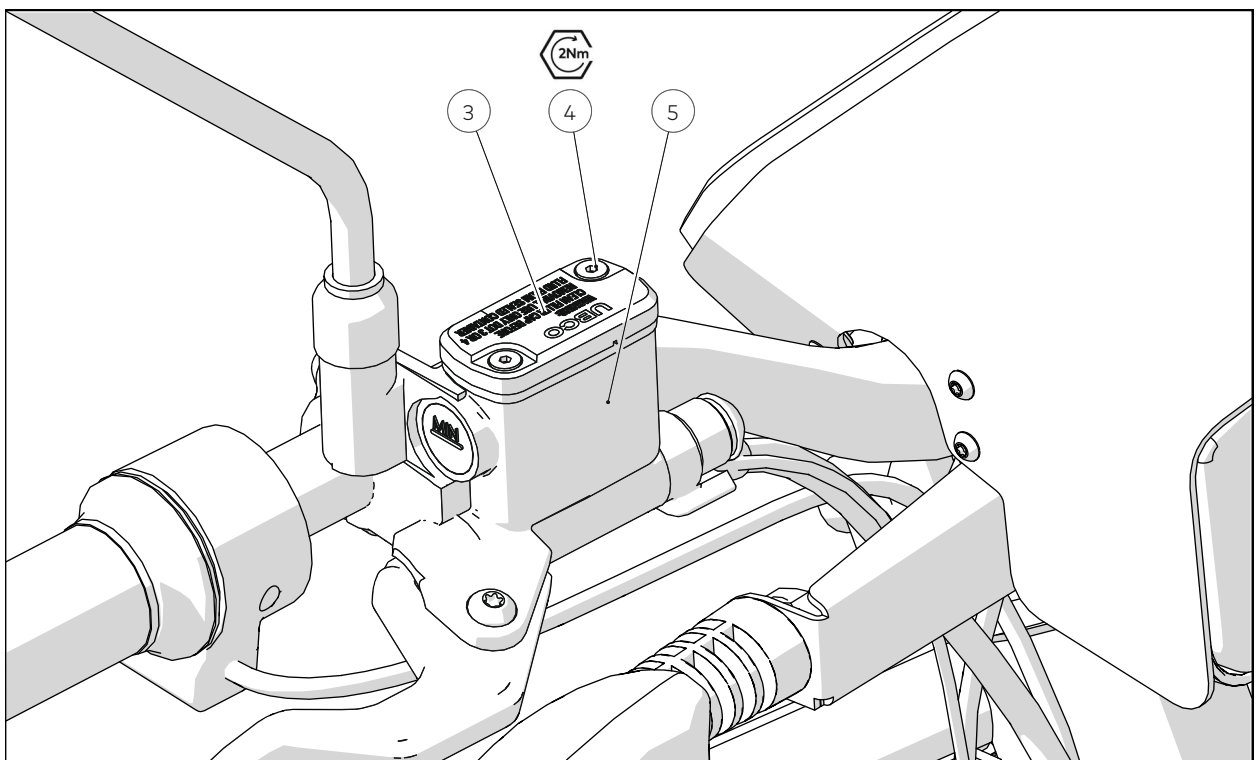
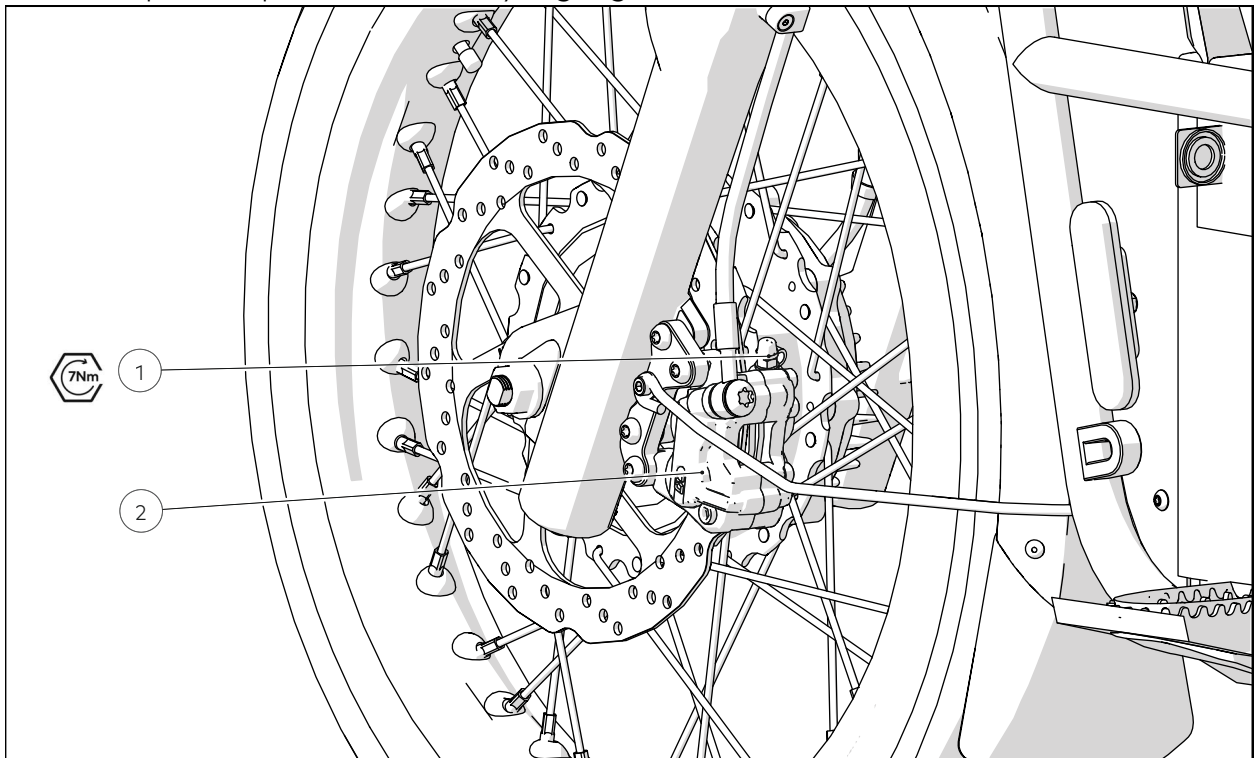
1. Master Cylinder Top Surface

PROCESS STEPS

1. Ensure the **Master Cylinder Top Surface** is parallel to the ground
2. Looking horizontally at the level indicator ensure it is above the minimum line

4.2 SYS 2 - BLEEDING / REPLACING BRAKE FLUID

Follow the below processes to bleed the brakes. If replacing the brake fluid, carry out the optional processes clearly highlighted



NUMBERED ITEMS

1. Caliper Bleed Port
2. Caliper Assembly
3. Master Cylinder Cover
4. Master Cylinder Cover Fasteners
5. Master Cylinder Assembly

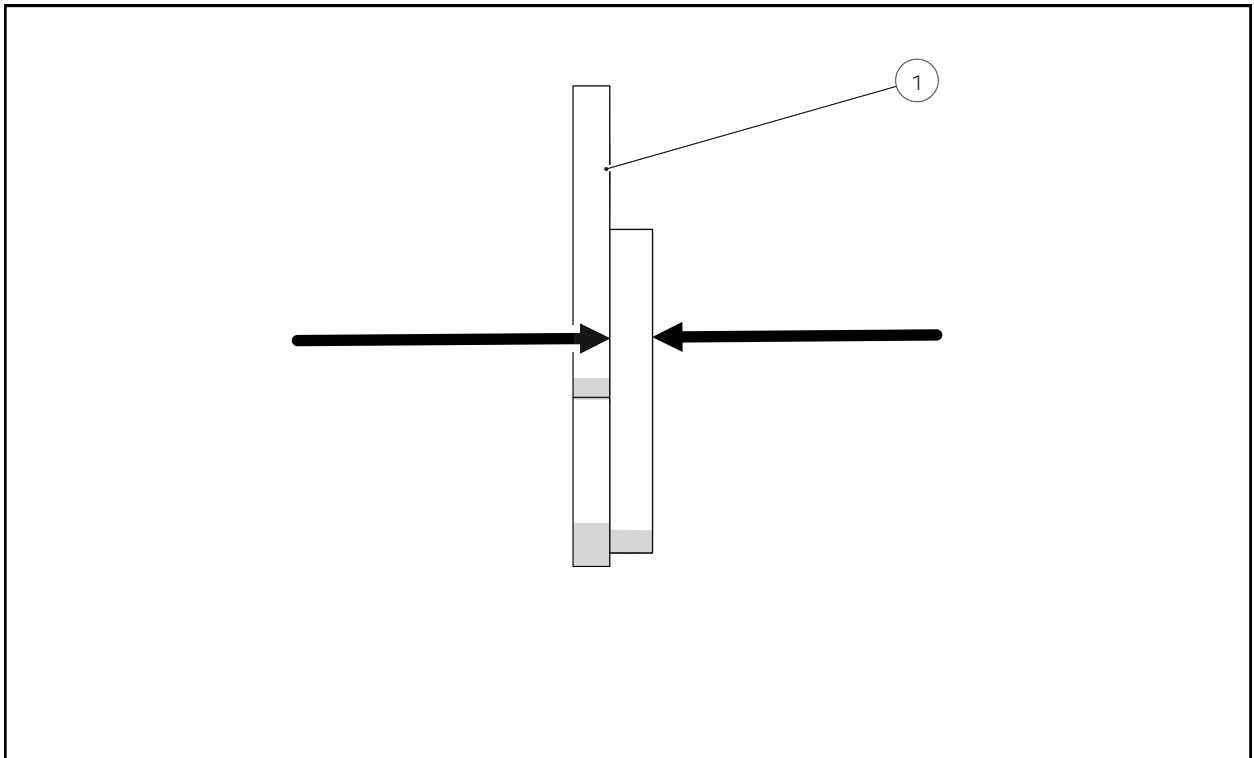
TOOLS / CONSUMABLES REQUIRED

- Bleed Kit Tubing
- *DOT 4 Brake Fluid*
- 8mm Spanner
- #2 Philips Head Screwdriver
- Isopropyl Alcohol
- Lint Free Cloth

PROCESS STEPS

1. Remove the **Caliper Bleed Port Cover** and install the *Bleed Kit Tubing*
2. Using a *#2 Philips Head Screwdriver*, remove the **Master Cylinder Cover Fasteners**
3. Remove the **Master Cylinder Cover** and **Brake Reservoir Diaphragm**
4. Using *DOT 4 Brake Fluid*, fill the **Brake Reservoir** to the top
5. Actuate the **Brake Lever** to build pressure
6. Using a *8mm Spanner*, gently release then tighten the **Caliper Bleed Port Fastener**. Some fluid should be able to escape but all pressure shouldn't be lost
7. Check to ensure **Brake Reservoir** is still full, if low, repeat Step 4
8. Repeat Steps 5, 6 and 7 until the **Brake Lever** actuation feels firm
9. OPTIONAL - If replacing the *Brake Fluid* - Remove the fluid from the **Brake Reservoir** and then repeat steps 4, 5, 6, 7 and 8
10. Using an *8mm Spanner*, tighten the **Caliper Bleed Port Fastener**
11. Check the **Brake Reservoir Diaphragm** for signs of wear or damage and replace if required. Install into the **Brake Reservoir**
12. Using a *#2 Philips Head Screwdriver*, tighten the **Master Cylinder Cover Fasteners** securing the **Master Cylinder Cover**
13. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean both the **Master Cylinder Assembly** and **Caliper Assembly**

4.3 SYS 2 - INSPECTING BRAKE PADS



NUMBERED ITEMS

1. Brake Pad

TOOLS / CONSUMABLES REQUIRED

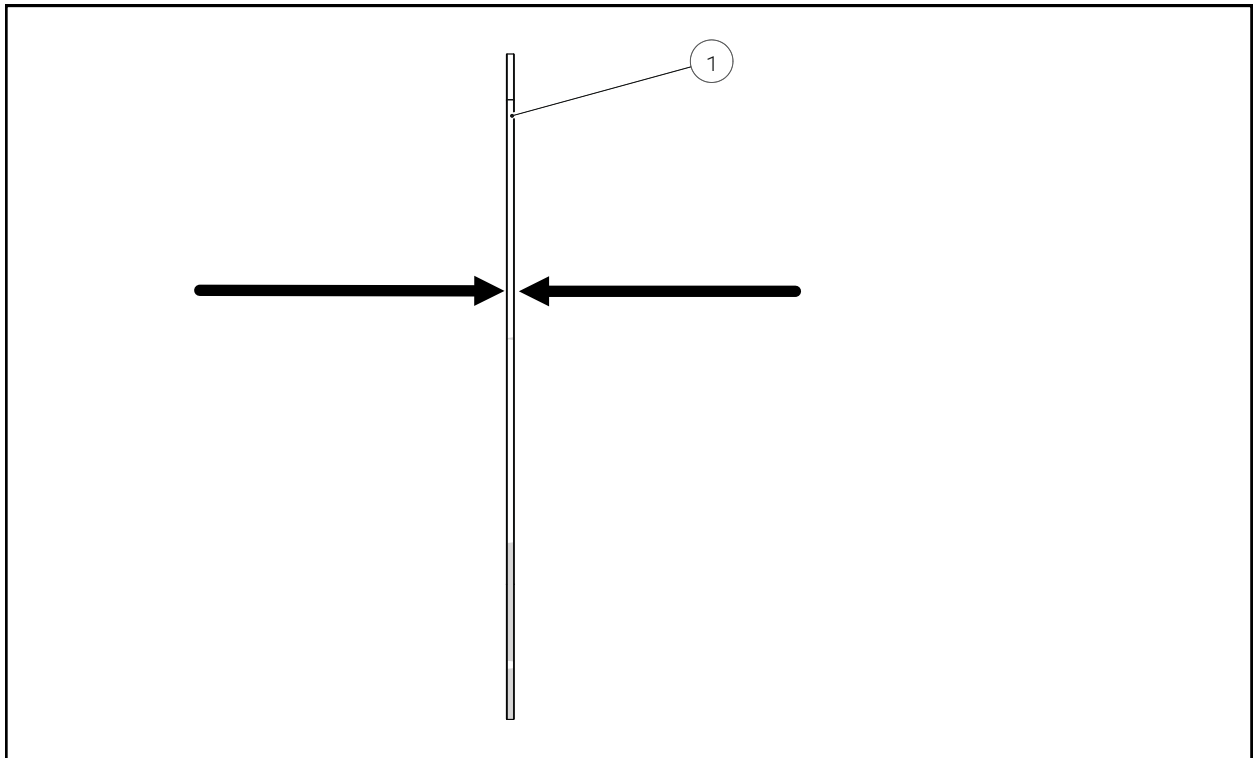
- Micrometer

PROCESS STEPS

1. Remove the Brake Pads using the method outlined on Page 53
2. Inspect for signs of wear and damage. If present replace the Brake Pads using the method outlined on Page 53
3. Using a Micrometer, measure the Brake Pad Thickness. If below the limit outlined on Page 16 replace the Brake Pads using the method outlined on Page 53.

4.4

SYS 2 - INSPECTING BRAKE DISCS



NUMBERED ITEMS

1. Brake Disc

TOOLS / CONSUMABLES REQUIRED

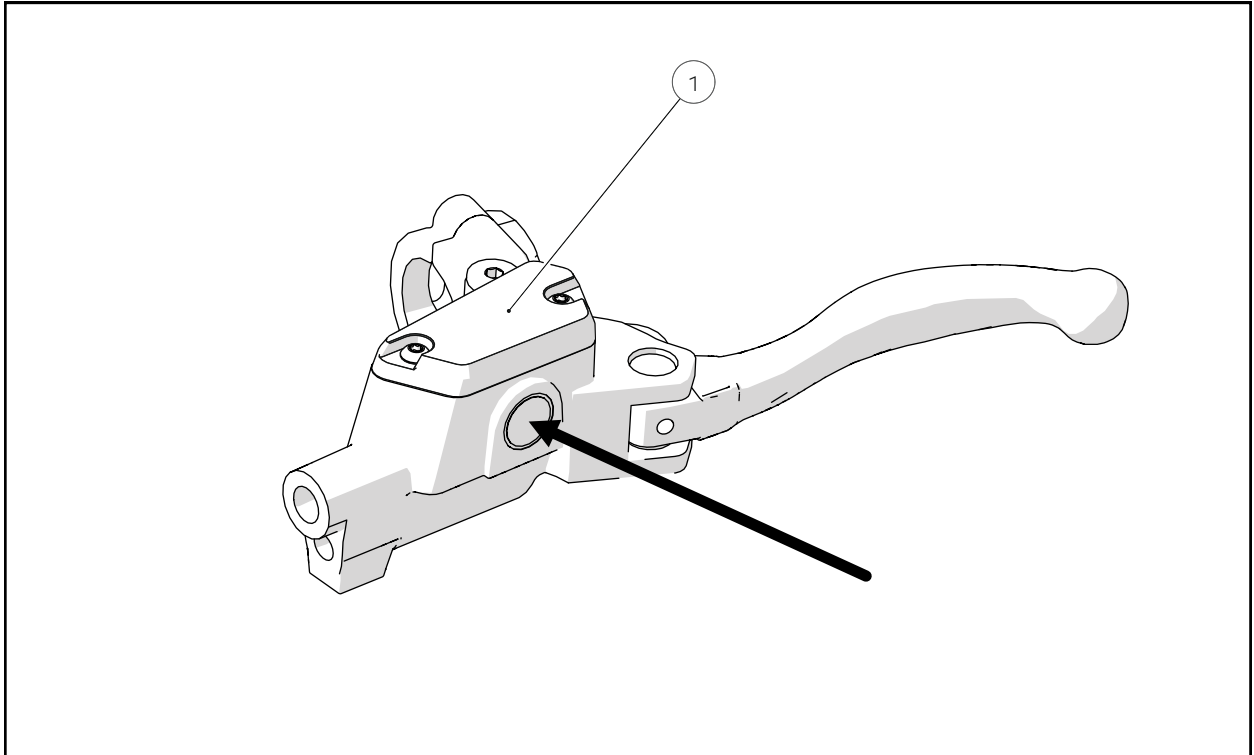
- Dial Gauge
- Micrometer

PROCESS STEPS

1. With the **Bike** raised on a stand, rotate the **Wheel**
2. Looking directly through the **Caliper** space, check to ensure the **Brake Disc** is running true
3. If un-true, using a *Dial Gauge*, measure the runout of the **Brake Disc**
4. If the runout of the **Brake Disc** is above the limit outlined on Page 16 discard the **Brake Disc** and replace
5. Using a *Micrometer* measure the thickness the of the **Brake Disc** at 6 locations spaced evenly around the circumference of the **Brake Disc**
6. If the thickness of the **Brake Disc** is below the limit outlined on Page 16 discard the **Brake Disc** and replace

4.5

SR - CHECKING BRAKE FLUID LEVEL



NUMBERED ITEMS

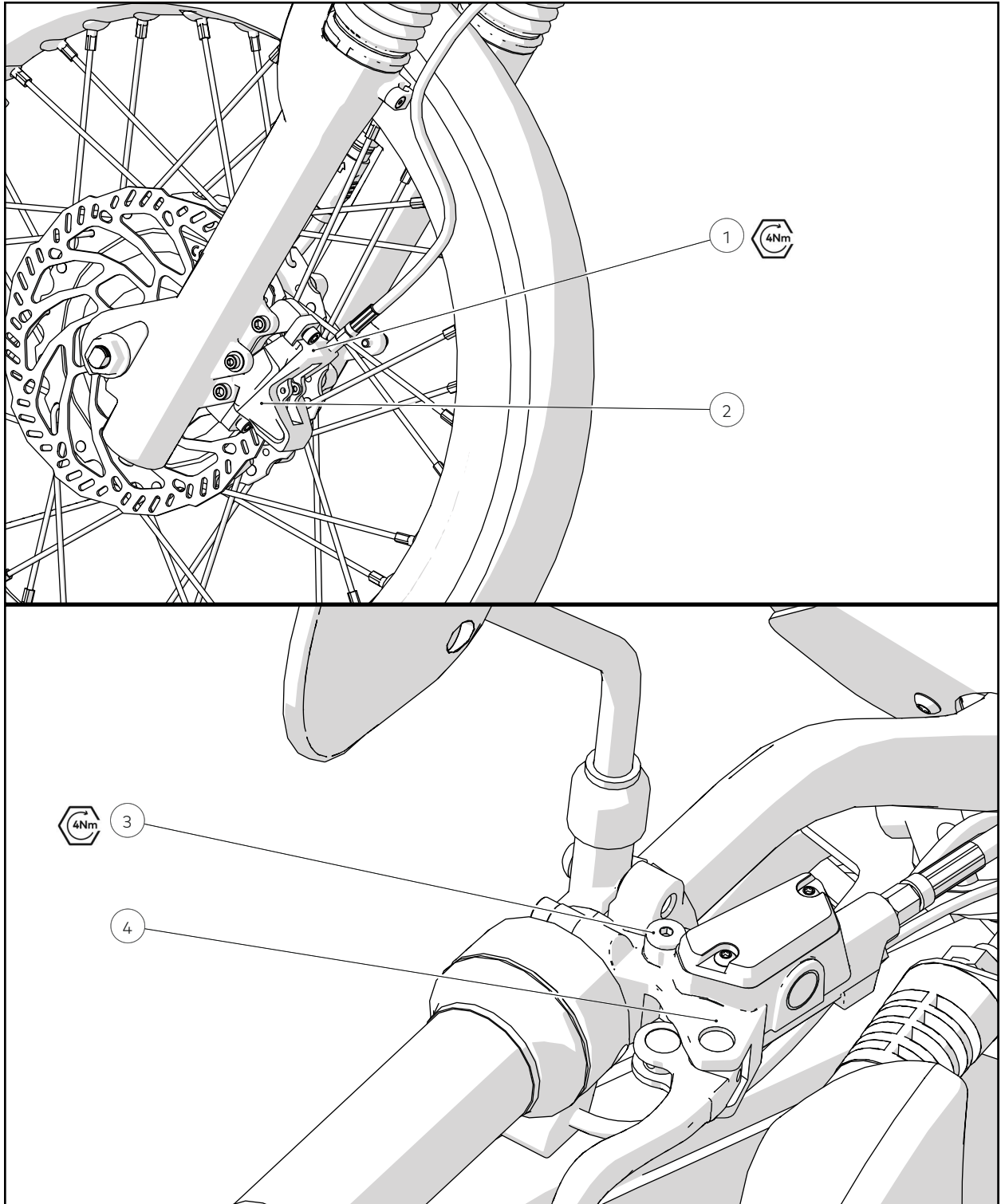
1. Master Cylinder Top Surface

PROCESS STEPS

1. Ensure the Master Cylinder top surface is parallel to the ground
2. Looking horizontally at the level indicator ensure it is above / below the max / min line.

4.6 SR - BLEEDING / REPLACING BRAKE FLUID

Follow the below processes to bleed the brakes. If replacing the brake fluid, carry out the optional processes clearly highlighted



NUMBERED ITEMS

1. Caliper Bleed Port
2. Caliper Assembly
3. Master Cylinder Bleed Port
4. Master Cylinder Assembly

TOOLS / CONSUMABLES REQUIRED

- Brake Bleed Block
- 2.5mm Allen Key
- 3mm Allen Key Socket
- Torque Wrench
- Bleed Port O-Ring
- *Bleed Kit Funnel*
- *Mineral Oil*
- *Bleed Syringe*
- Isopropyl Alcohol
- Lint Free Cloth

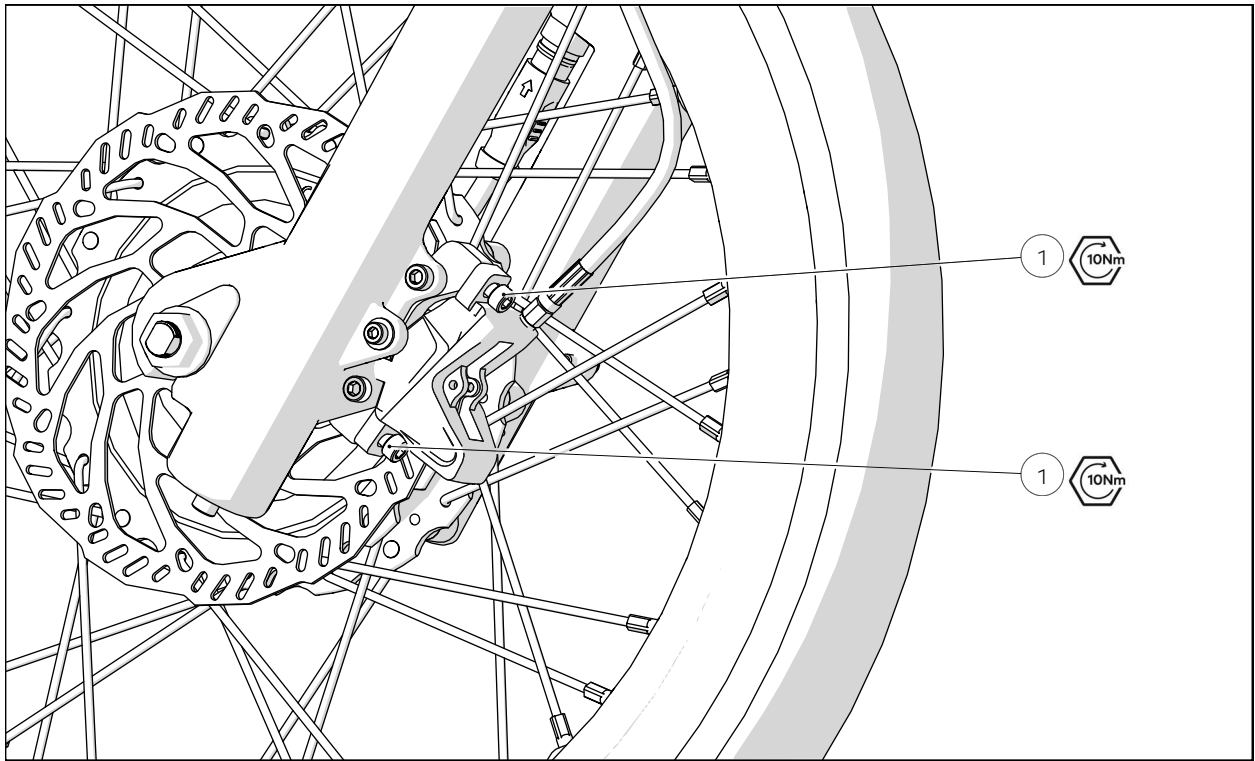
PROCESS STEPS

1. If installed, remove the **Wheel** from the **Bike** using the method outlined on Page 48 or Page 50
2. Using a suitable tool, gently return the old **Brake Pads** and **Pistons** to full retraction and adjust the **Brake Lever Blades** to the original position
3. Remove the **Brake Pads** and install the *Brake Bleed Block* - if it does not fit this may be due to the system being overfilled
4. Actuate the **Brake Lever Blade** 10 times to stabilise **Piston** position
5. Ensure the **Caliper** is the lowest part of the system and the **Master Cylinder** is the highest part of the system. Ensure that no kinks exist in the system where bubbles may become trapped.
6. Using a *3mm Allen Key* (straight end only as the ball end can round the head), loosen and remove the **Master Cylinder Bleed Port Screw** and **O-Ring**
7. Install the *Bleed Kit Funnel* onto the **Master Cylinder**
8. Prepare a *Syringe* full of *Mineral Oil*. Hold the *Syringe* pointing upwards and remove all bubbles from the system.
9. Using a *3mm Allen Key* (straight end only as the ball end can round the head), loosen and remove the **Caliper Bleed Port Screw** and **O-Ring**
10. Inspect the both **Bleed Screw O-Rings** and replace if signs of wear and tear are present
11. Install the *Syringe* onto the **Caliper**
12. Slowly press the *Syringe* until bubbles stop appearing in the *Bleed Kit Funnel*
13. If the fluid in the *Bleed Kit Funnel* is heavily discoloured it must be replaced

14. OPTIONAL - If replacing the Brake Fluid - Slowly press the syringe until the colour of the fluid in the Bleed Kit Funnel changes slightly lighter. This means that all of the fluid has been replaced with the new lighter fluid
15. Remove the *Syringe* from the **Caliper**
16. Using a *3mm Allen Key*, lightly tighten the **Caliper Bleed Screw**
17. Actuate the **Brake Lever Blade** 10 times
18. Move the **Handlebar** into a position so the **Master Cylinder** is approximately horizontal
19. Actuate the **Brake Lever Blade** 10 times or until air bubbles stop being released into the *Bleed Kit Funnel*
20. Repeat Steps 6, 7, 8, 10, 11, 14 and 15
21. Actuate the **Brake Lever Blade** until resistance is firm. If this does not occur, repeat the whole process.
22. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the **Caliper Bleed Screw**
23. Remove the Bleed Kit Funnel and replace with the Master Cylinder Bleed Port Screw
24. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the **Master Cylinder Bleed Port Screw**
25. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean both the **Master Cylinder** and **Caliper** thoroughly.
26. After re-installing the Brake Pads and Wheel the Caliper may need adjusted using the method outlined on Page 31

4.7

SR - ADJUSTING BRAKE CALIPERS



NUMBERED ITEMS

1. Caliper Fastener

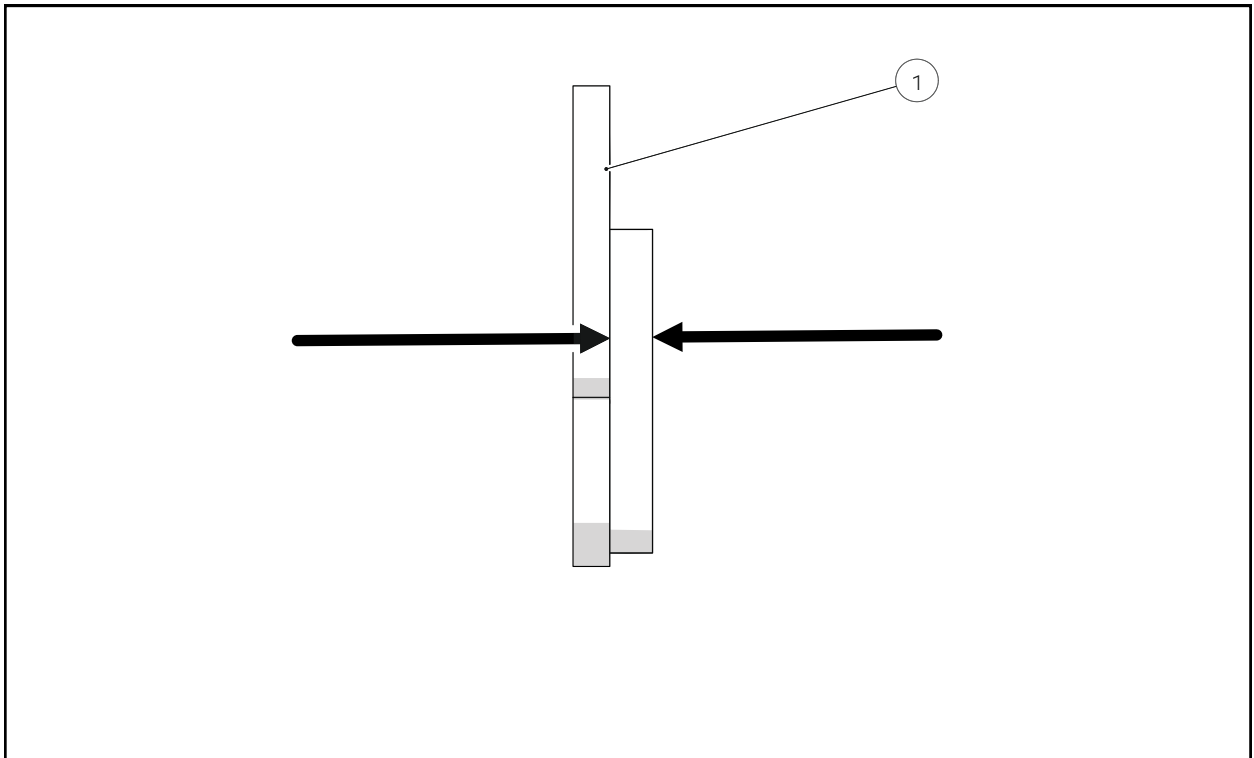
TOOLS / CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- Torque Wrench

PROCESS STEPS

1. While the **Bike** is raised, turn the wheel and inspect the **Brake Disc** using the method outlined on Page 34
2. If there is a large quantity of lateral movement of the **Brake Disc** while turning the **Wheel** it may not be possible to adjust the **Brake Caliper** and the **Brake Disc** may need replacement.
3. Using a *5mm Allen Key*, loosen the **Caliper Fasteners** until the **Caliper** is able to move side to side
4. Pull on the **Brake Lever Blade** and while pressure is still being applied, using a *5mm Allen Key*, tighten the **Caliper Fasteners**
5. Release the **Brake Lever Blade** and test for **Brake Pad rub** by spinning the **Wheel**

6. If the **Brake Pad** is rubbing after adjustment, individually loosen the top and bottom fasteners and gently adjust the position of the **Caliper** until no rubbing occurs
7. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the Caliper Fasteners.

**NUMBERED ITEMS**

1. Brake Pad

TOOLS / CONSUMABLES REQUIRED

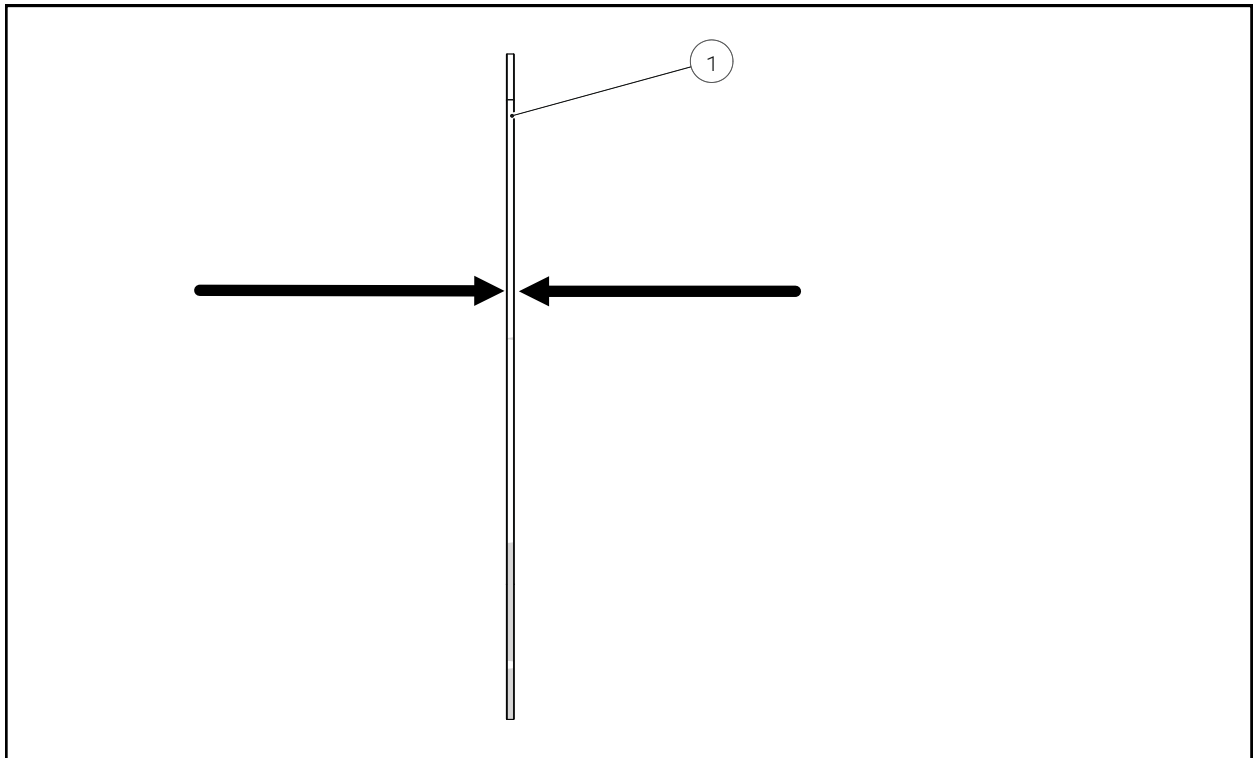
- Micrometer

PROCESS STEPS

1. Remove the Brake Pads using the method outlined on Page 68
2. Inspect for signs of wear and damage. If present replace the Brake Pads using the method outlined on Page 68
3. Using a Micrometer, measure the Brake Pad Thickness. If below the limit outlined on Page 16 replace the Brake Pads using the method outlined on Page 68.

4.9

SR - INSPECTING BRAKE DISCS



NUMBERED ITEMS

1. Brake Disc

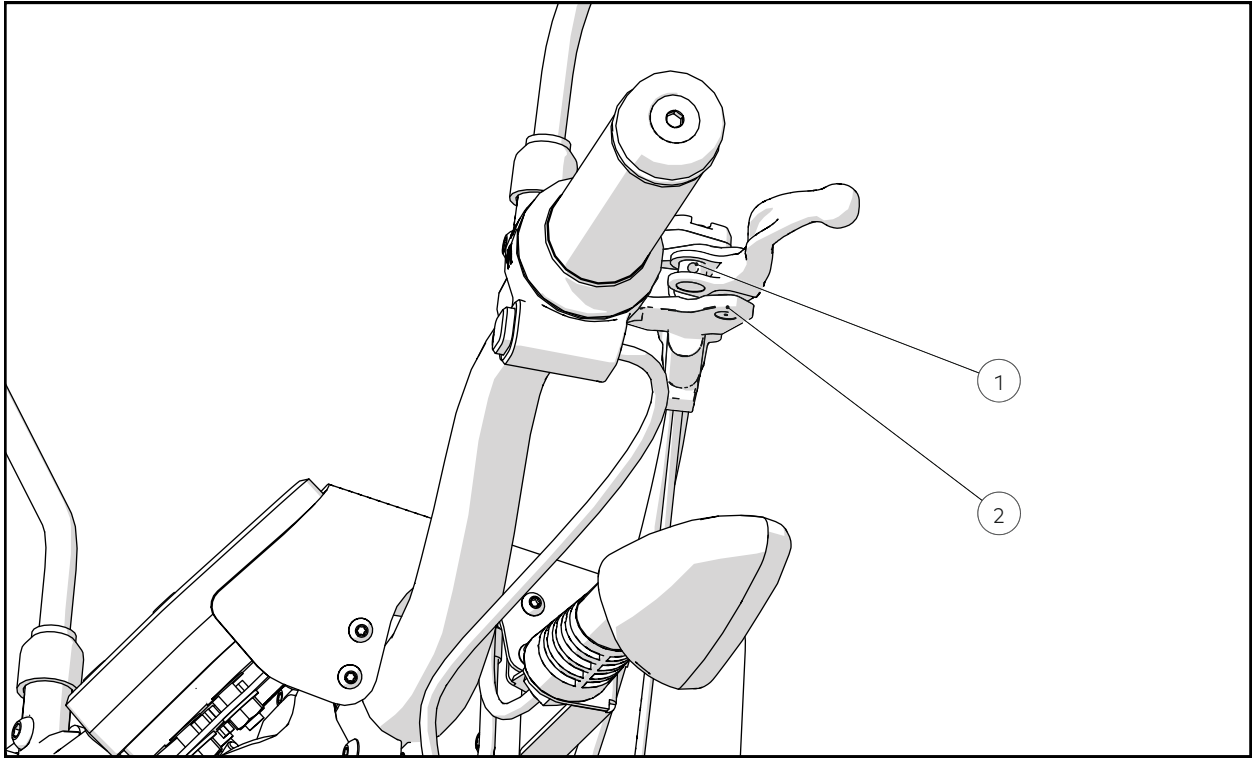
TOOLS / CONSUMABLES REQUIRED

- Dial Gauge
- Micrometer

PROCESS STEPS

1. With the **Bike** raised on a stand, rotate the **Wheel**
2. Looking directly through the **Caliper** space, check to ensure the **Brake Disc** is running true
3. If un-true, using a *Dial Gauge*, measure the runout of the **Brake Disc**
4. If the runout of the **Brake Disc** is above the limit outlined on Page 16 discard the **Brake Disc** and replace
5. Using a *Micrometer* measure the thickness the of the **Brake Disc**
6. If the thickness of the **Brake Disc** is below the limit outlined on Page 16 discard the **Brake Disc** and replace

4.10 SR - ADJUSTING LEVER BLADES



NUMBERED ITEMS

1. Adjustment Grub Screw
2. Brake Assembly

TOOLS / CONSUMABLES REQUIRED

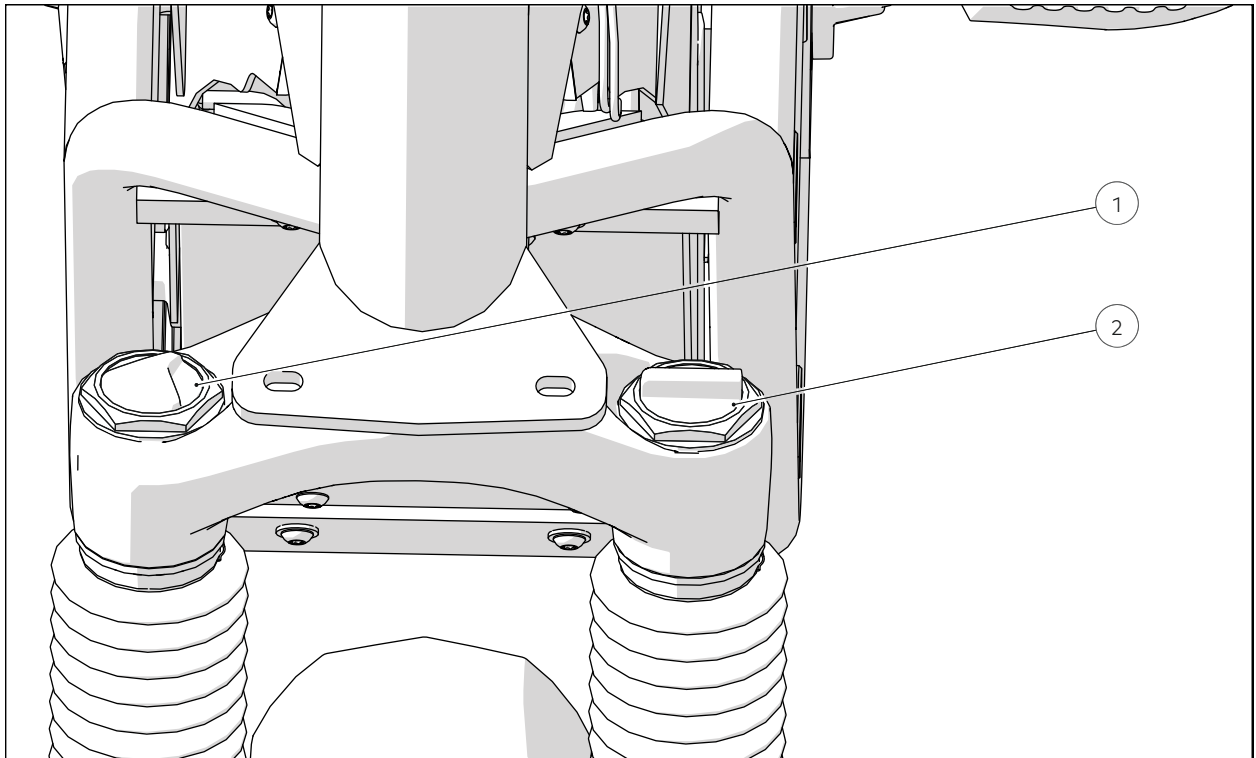
- 2mm Allen Key

PROCESS STEPS

1. Using a *2mm Allen Key*, rotate the **Adjustment Grub Screw** anti-clockwise to bring the **Lever Blade** closer to the **Grip / Throttle** or clockwise to move the **Lever Blade** further away from the **Grip / Throttle**.
2. After adjusting, ensure that when fully actuated the brakes give a firm stop approximately 10mm away from the **Grip / Throttle**

4.11 ADJUSTING FRONT SUSPENSION SETTINGS

Adjusting suspension settings may have an impact on the headlight beam direction. After carrying out the below process, adjust the headlight beam using the method outlined on Page 43



NUMBERED ITEMS

1. Rebound Adjustment Dial
2. Preload Adjustment Dial

REBOUND ADJUSTMENT

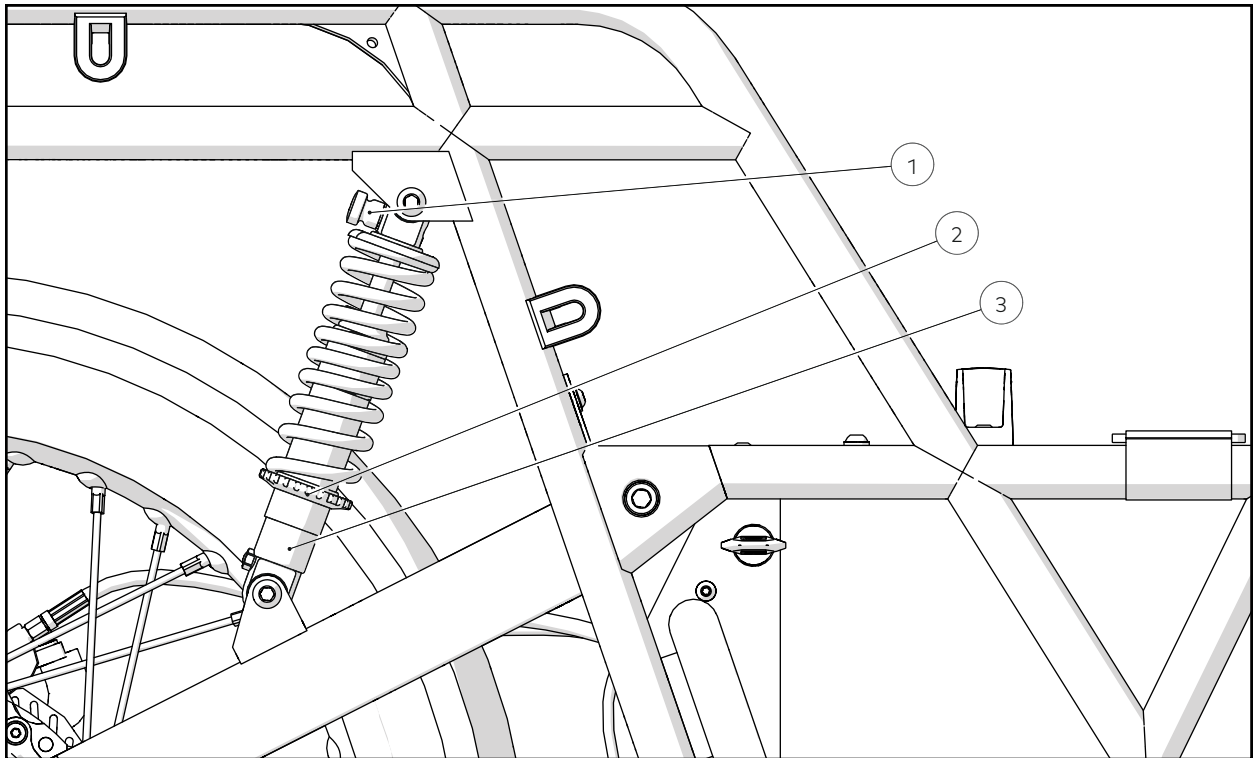
1. Rebound speed is adjusted on the right-hand side of the fork crown.
2. Twist the dial clockwise to slow the rebound and anti-clockwise to speed it up.

PRELOAD ADJUSTMENT

1. Spring preload is adjusted on the left side of the fork.
2. Twist the dial clockwise to lessen the spring force and make the suspension softer and anti-clockwise to increase the spring force and make the suspension stiffer.

4.12 ADJUSTING REAR SUSPENSION SETTINGS

Adjusting suspension settings may have an impact on the headlight beam direction. After carrying out the below process, adjust the headlight beam using the method outlined on Page 43



NUMBERED ITEMS

1. Rebound Adjustment Dial
2. Preload Adjustment Disc
3. Adjustment Thread

REBOUND ADJUSTMENT

1. Rebound is adjusted using the dial at the top of the suspension unit.
2. Turning the dial clockwise provides a faster rebound and anti-clockwise for a slower rebound.
3. The rebound setting should be set equally on both sides of the bike.

PRELOAD ADJUSTMENT

1. Preload is adjusted by winding the disc at the base of the spring.

2. Twist the disc anti-clockwise to lessen the spring force and make the suspension softer and clockwise to increase the spring force and make the suspension stiffer.
3. The preload setting should be set equally on both sides of the bike.

4.13 RECOMMENDED SUSPENSION SETTINGS

The below table outlines recommended suspension settings for on and off road riding with varied total vehicle load (rider + load).

TABLE 2: RECOMMENDED SUSPENSION SETTINGS

RIDE TYPE / VEHICLE LOAD	FRONT REBOUND	FRONT PRELOAD	REAR REBOUND	REAR PRELOAD
On Road 90kg	Max Fast	Full Soft	Max Fast	20mm Thread
On Road 125kg	Max Fast	1 Full Turn to Hard	4 Clicks to Slow	20mm Thread
Off Road 90kg	Max Fast	Full Soft	2 Clicks to Slow	30mm Thread
Off Road 125kg	Max Fast	1 Full Turn to Hard	6 Clicks to Slow	30mm Thread

4.14 INSPECTING TYRES

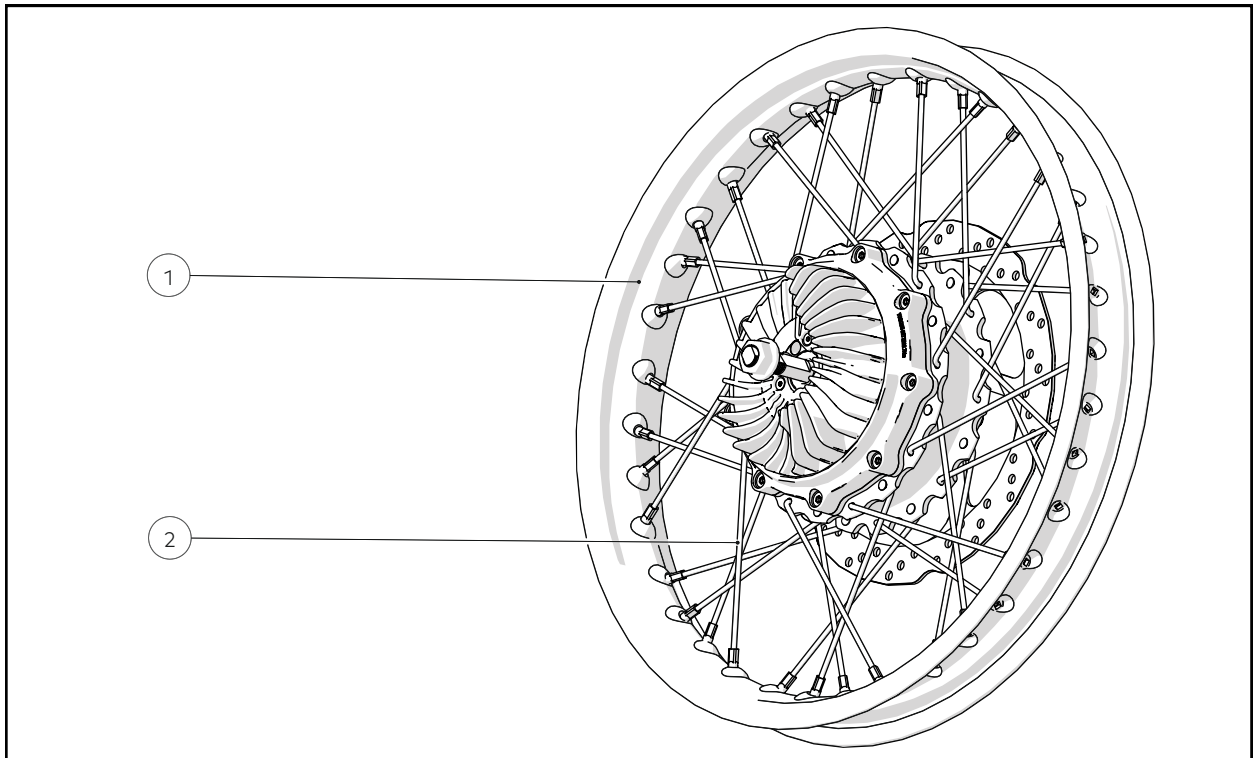
TOOLS / CONSUMABLES REQUIRED

- Tyre Pressure Gauge
- Tread depth Gauge

PROCESS STEPS

1. Visually check the Tyre surface and sidewall, if it is damaged, replace the Tyre
2. Using a *Tread Depth Gauge*, measure the Tyre tread. If it is below either the local legal limit (for On-Road registered vehicles) or the limit outlined on Page 15, replace the Tyre
3. Using a *Tyre Pressure Gauge*, measure the pressure of the Tyre. Note the Tyre's pressure should only be checked and regulated when the Tyre's temperature equals the ambient temperature.
4. If the Tyre's pressure is outside the range specified within Page 15, inflate or deflate accordingly.

4.15 INSPECTING & ADJUSTING WHEELS



NUMBERED ITEMS

1. Wheel Rim
2. Spoke

TOOLS / CONSUMABLES REQUIRED

- Dial Gauge
- Spoke Wrench

PROCESS STEPS

1. Visually check the **Wheel Rim** surface, if anything is damaged, replace the **Wheel Rim** and do not attempt repair
2. Visually check the **Spokes**, if any are damaged, replace. If any are loose, follow the below process for adjusting **Spokes**
3. Using a *Dial Gauge*, measure the **Wheel** trueness. If it is greater than the limit specified in Page 15 follow the below process for adjusting **Spokes**

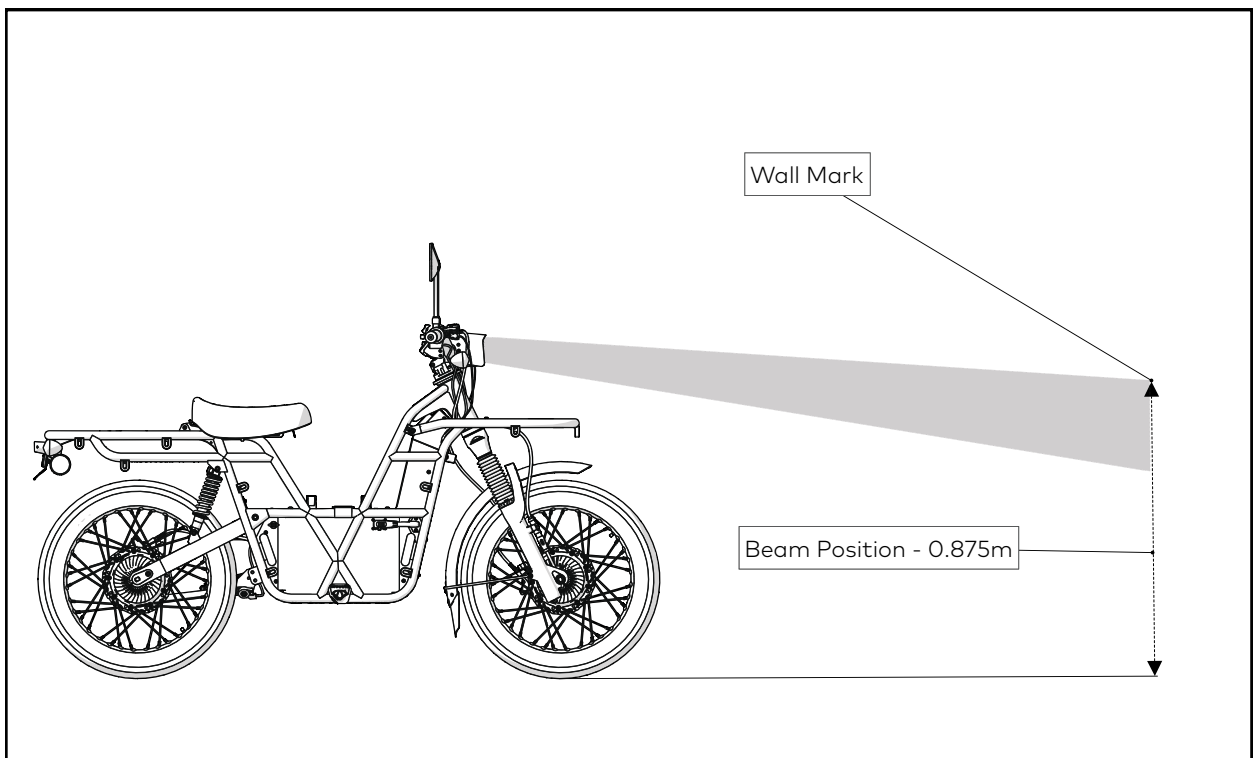
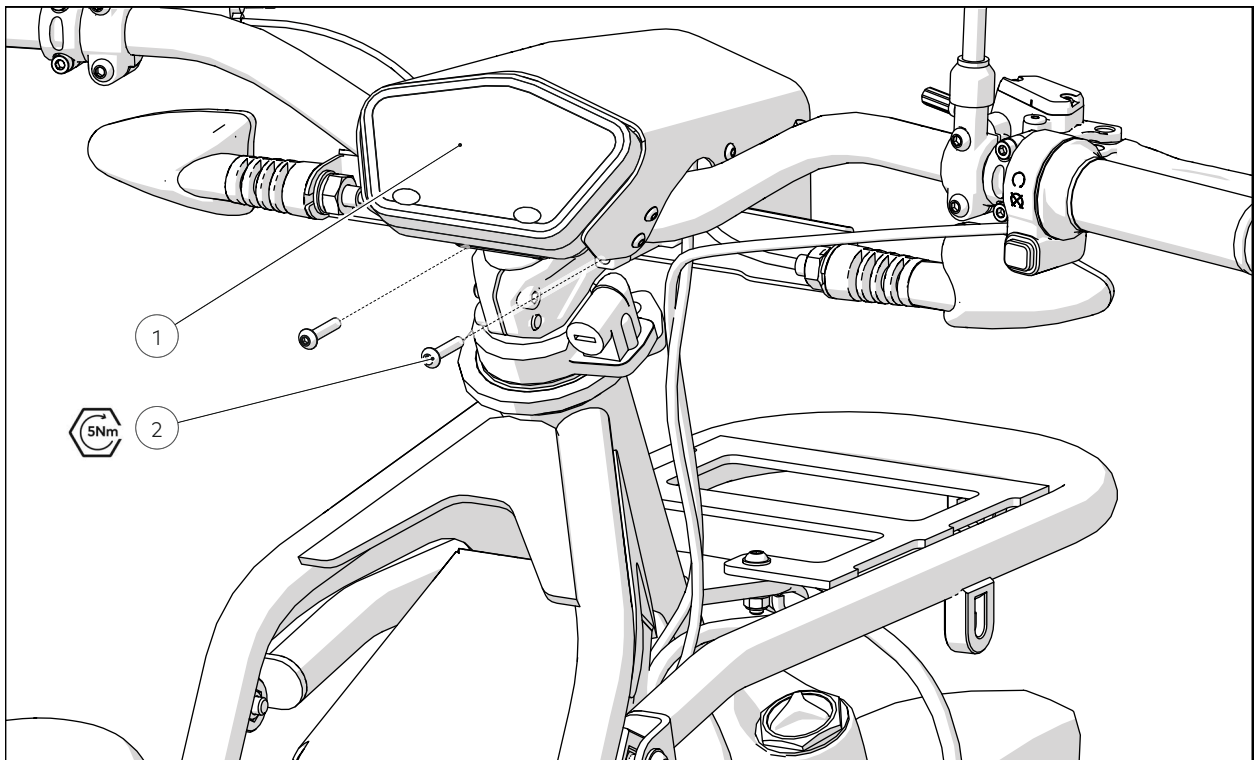
LOOSE SPOKE ADJUSTMENT PROCESS

1. Using a *Spoke Wrench*, tighten the loose spoke until the tension is equal to that of the rest of the **Wheel**, then carry on inspecting both the **Spoke** tension and trueness

OUT OF TRUE SPOKE ADJUSTMENT PROCESS

1. Using a *Dial Gauge* find the area of the **Wheel Rim** and the **Spoke(s)** responsible for the highest deflection
2. In that region, using a *Spoke Wrench* and small adjustments, tighten the **Spoke(s)** to pull the wheel into true. It is preferable to tighten a **Spoke** rather than loosen a spoke to achieve trueness
3. Repeat this process until the **Wheel Rim** is within the trueness range

4.16 ADJUSTING HEADLAMP BEAM



NUMBERED ITEMS

1. Headlamp and Display Assembly
2. Fastener

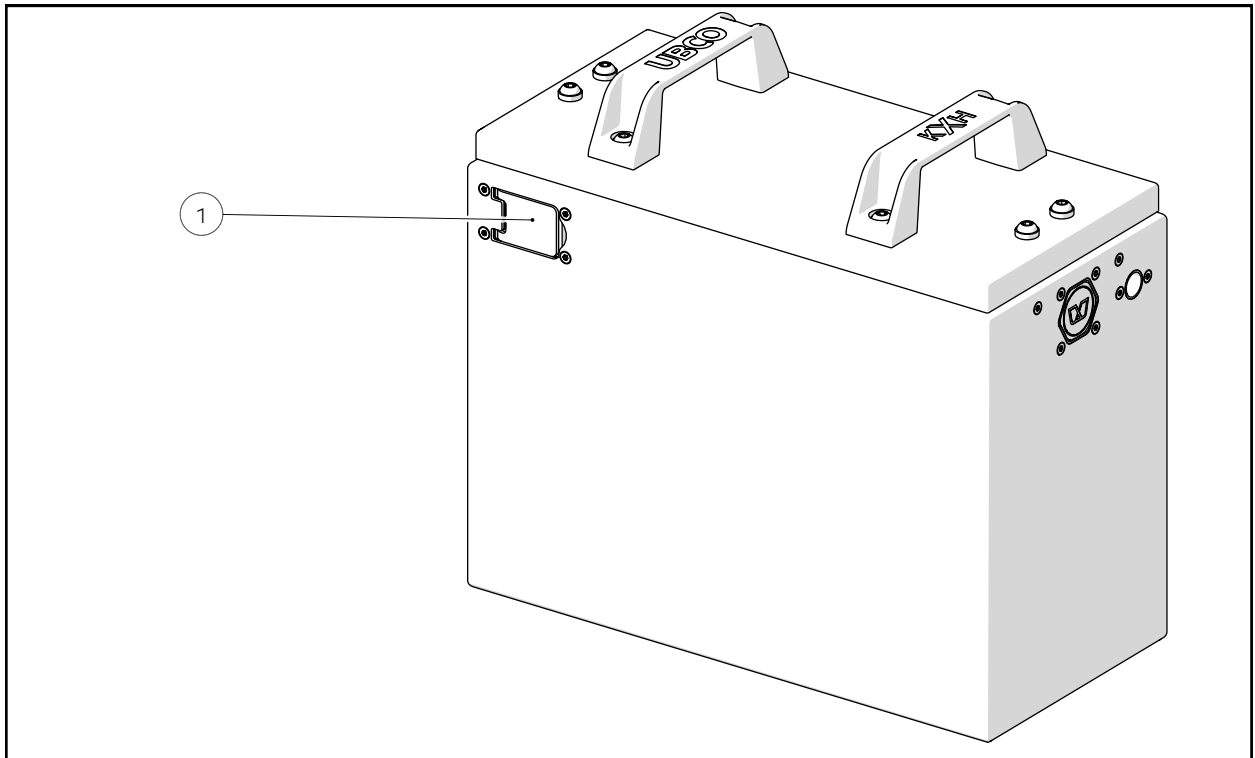
TOOLS/CONSUMABLES REQUIRED

- *3mm Allen Key*
- *3mm Allen Key Socket*
- *Torque Wrench*

PROCESS STEPS

1. Move the **Bike** 7.6m away from a wall on level ground
2. On the wall mark a point 0.875m from the floor
3. Chock the **Wheel** so the **Headlamp** is pointing directly at the wall and turn on the **Headlamp Low Beam**
4. Using a *3mm Allen Key*, loosen the 2 **Headlamp Assembly** fasteners and adjust the **Headlamp** angle until the central point of highest intensity sits on the mark on the wall
5. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the 2 **Headlamp Assembly** fasteners

4.17 CHARGING THE BATTERY



NUMBERED ITEMS

1. Charge Port Cover

PROCESS STEPS

1. The Battery can be charged while either installed or uninstalled in the bike
2. Remove the Charge Port Cover and plug in the Charger ensuring the connector is rotated and clicks
3. To remove the Charger pull back the tab and then rotate the connector before pulling it outwards
4. Replace the charge port cover

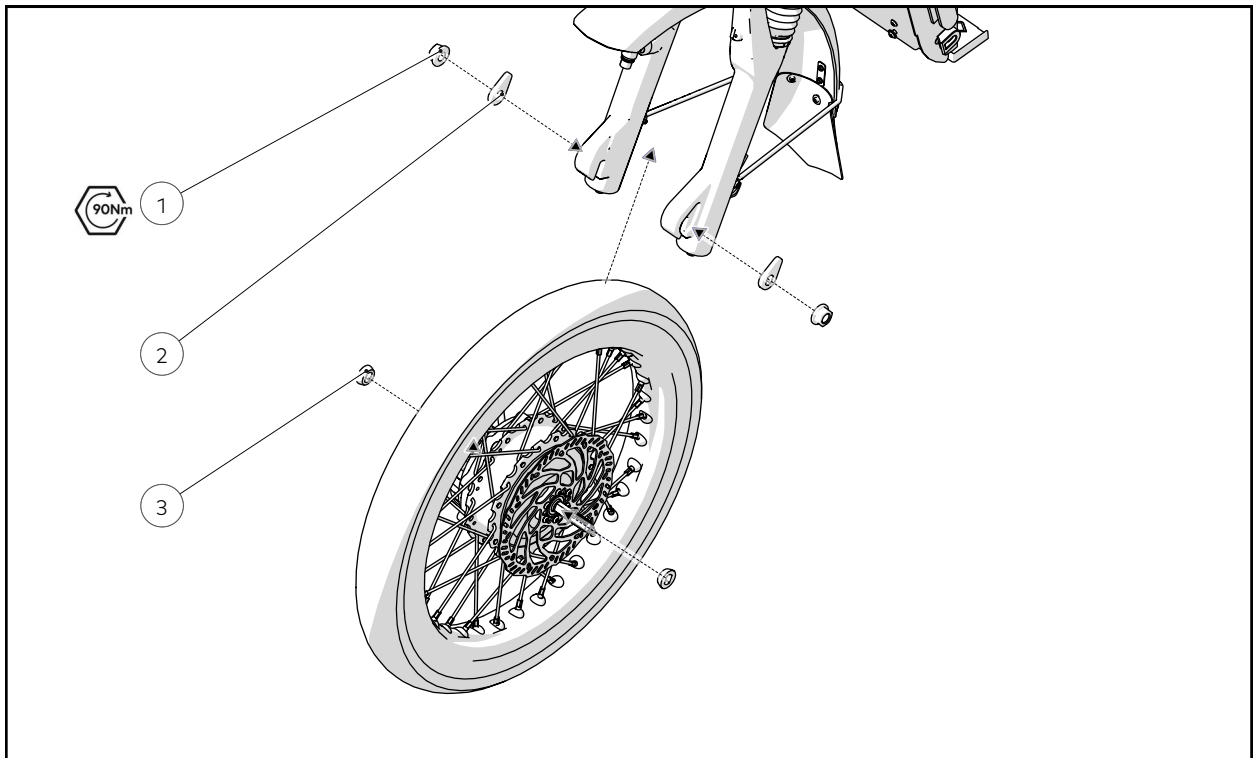
Removal and Replacement Operation

TECHNICAL SERVICE MANUAL

Wheels

TECHNICAL SERVICE MANUAL

FRONT WHEEL



NUMBERED ITEMS

1. Axle Nut
2. Torque Arm
3. Front Axle Spacer

TOOLS & CONSUMABLES REQUIRED

- *Loctite 243*
- *21mm Socket*
- *Torque Wrench*
- *Breaker Bar*
- *Brake Pad Spacer*

PRE-REQUISITE STEPS

Battery Removal - Page 123

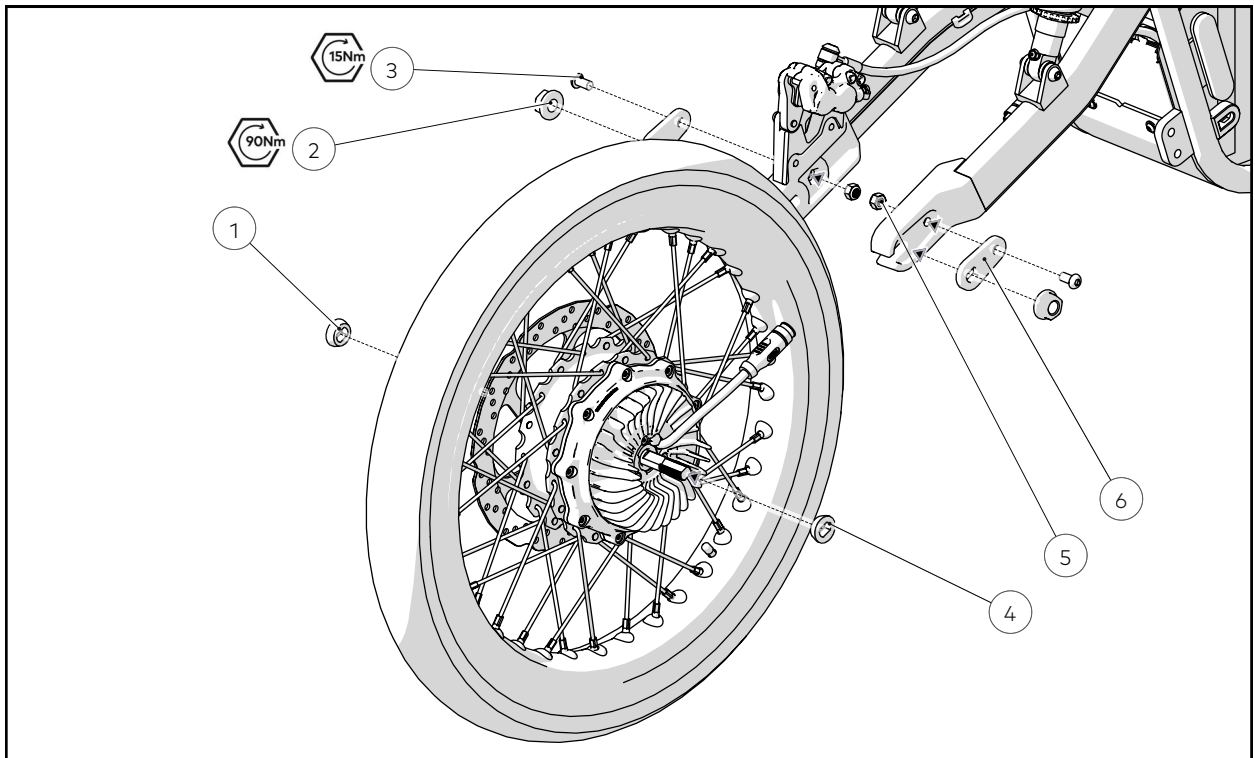
REMOVAL

1. Disconnect the **Front Motor** using the **Double Twist Connector**
2. Using a *21mm Socket* and *Breaker Bar*, release and remove the 2 **Axle Nuts**
3. While supporting the weight of the **Front Wheel** remove the 2 **Torque Arms** from the **Axle**
4. Place a *Brake Pad Spacer* in the gap between the **Brake Pads**

REPLACE

1. If installed, remove the *Brake Pad Spacer*
2. Place the 2 **Fork Spacers** on to the **Axle**
3. Lift the **Front Wheel** into place and install both **Torque Arms** on the **Axle** and **Fork**
4. Using a *21mm Socket, Loctite 243* and *Torque Wrench*, tighten the 2 **Axle Nuts**
5. Connect the **Front Motor** using the **Double Twist Connector**

REAR WHEEL



NUMBERED ITEMS

1. Left Hand Side Rear Motor Spacer
2. Axle Nut
3. Torque Arm Retention Fastener
4. Right Hand Side Rear Motor Spacer
5. Torque Arm
6. Torque Arm Retention Nut

TOOLS & CONSUMABLES REQUIRED

- Loctite 243
- 21mm Socket
- Torque Wrench
- Breaker Bar
- Brake Pad Spacer

PRE-REQUISITE STEPS

Battery Removal - Page 123

REMOVAL

1. Disconnect the **Front Motor** using the **Double Twist Connector**
2. Using a **21mm Socket** and **Breaker Bar**, release and remove the **2 Axle Nuts**
3. While supporting the weight of the **Front Wheel** remove the **2 Torque Arms** from the **Axle**
4. Place a **Brake Pad Spacer** in the gap between the **Brake Pads**

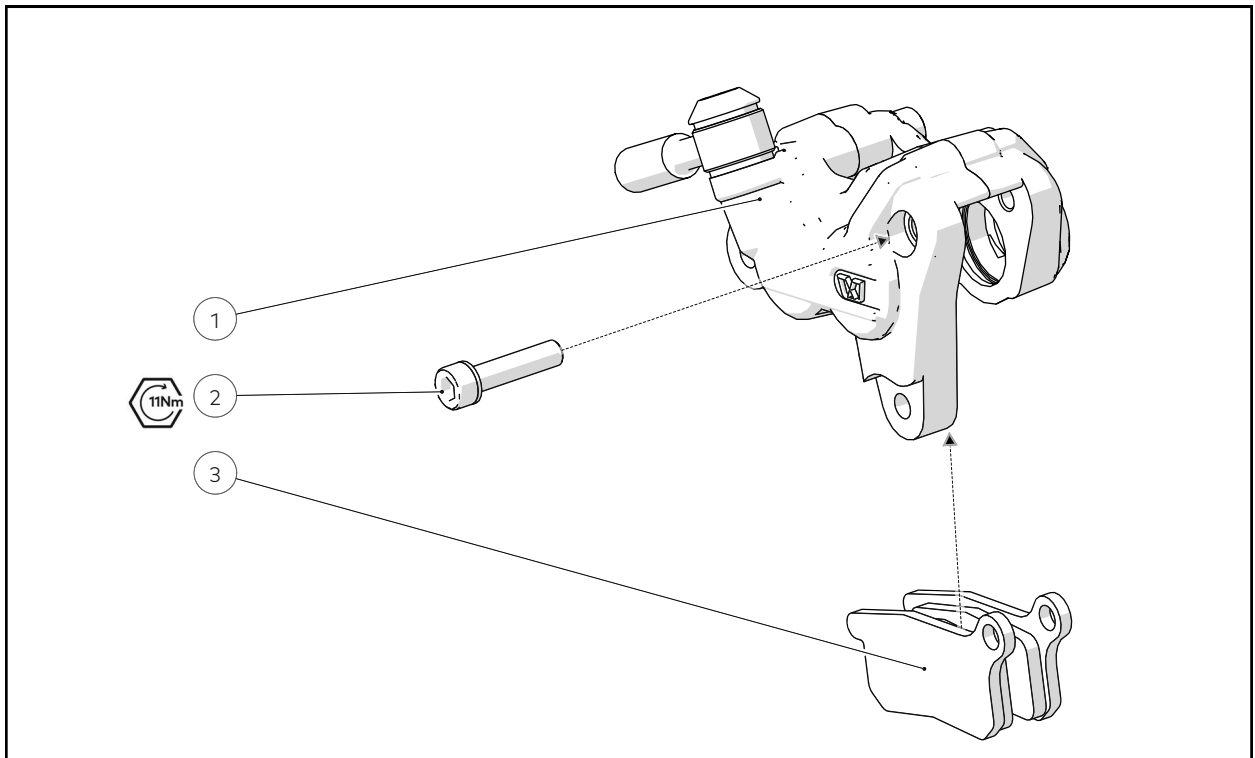
REPLACE

1. If installed, remove the *Brake Pad Spacer*
2. Lift the **Front Wheel** into place and install both **Torque Arms** on the **Axle** and **Fork**
3. Using a *21mm Socket, Loctite 243* and *Torque Wrench*, tighten the 2 **Axle Nuts**
4. Connect the **Front Motor** using the **Double Twist Connector**

Brakes

TECHNICAL SERVICE MANUAL

SYS 2 - BRAKE PADS



NUMBERED ITEMS

1. Caliper Body
2. Brake Pad Fastener
3. Brake Pads

TOOLS/CONSUMABLES REQUIRED

- 3mm Allen Key
- Brake Pad Spacer
- Brake Pad Spring

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

REMOVE

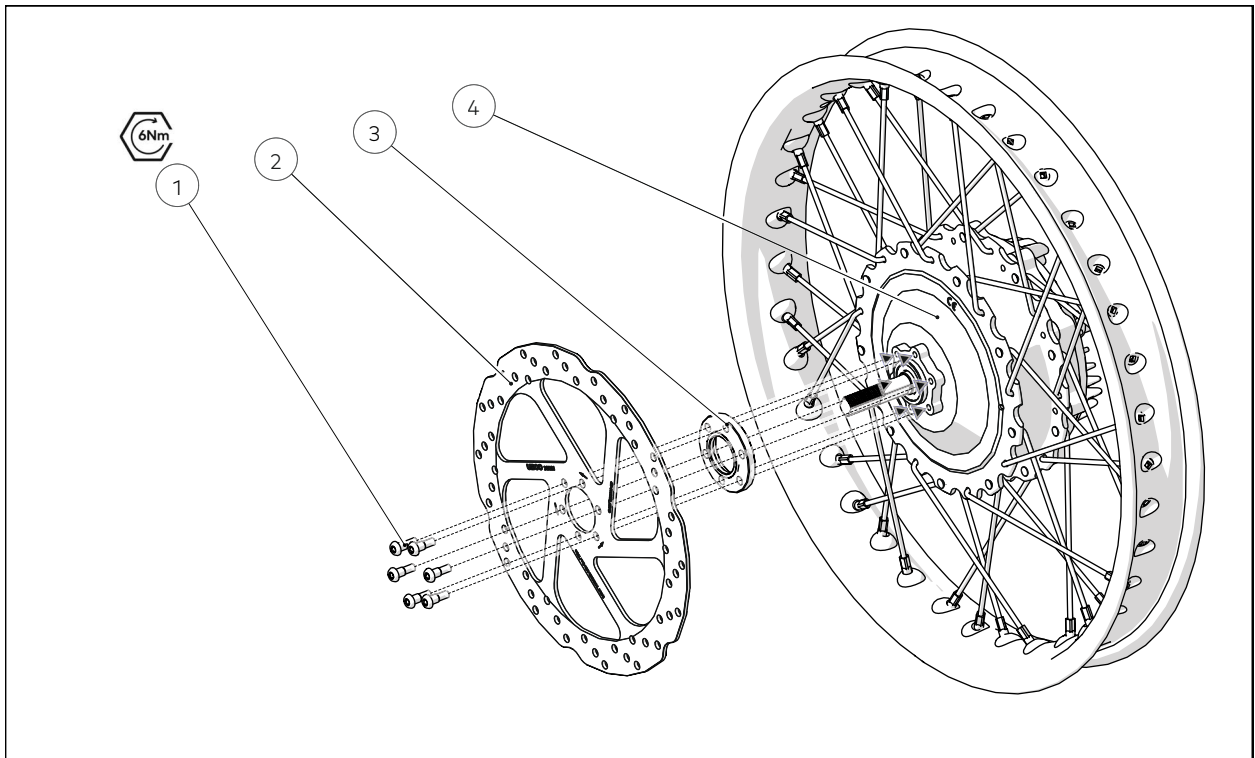
1. Using a suitable tool, gently return the old **Brake Pads** and **Pistons** to full retraction and adjust the **Brake Lever Blades** to the original position
2. Using a *3mm Allen Key*, release and remove the fastener and circlip retaining the **Brake Pads**
3. Remove the **Brake Pads** while retaining the **Brake Pad Spring**
4. Place a **Brake Pad Spacer** in the gap between the two sides of the **Caliper**

REPLACE

1. If installed, remove the **Brake Pad Spacer**

2. Check the **Brake Pad Spring** for signs of wear and replace if required
3. Place replacement **Brake Pads** into the **Brake Pad Spring** then into the **Caliper**
4. Using a *3mm Allen Key*, tighten the fastener and replace the circlip retaining the **Brake Pads**

SYS 2 - BRAKE DISC



NUMBERED ITEMS

1. Brake Disc Fastener
2. Brake Disc
3. Brake Disc Spacer
4. Motor Case

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Socket*
- *Torque Wrench*
- *T25 Torx Key*
- *Loctite 273*

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

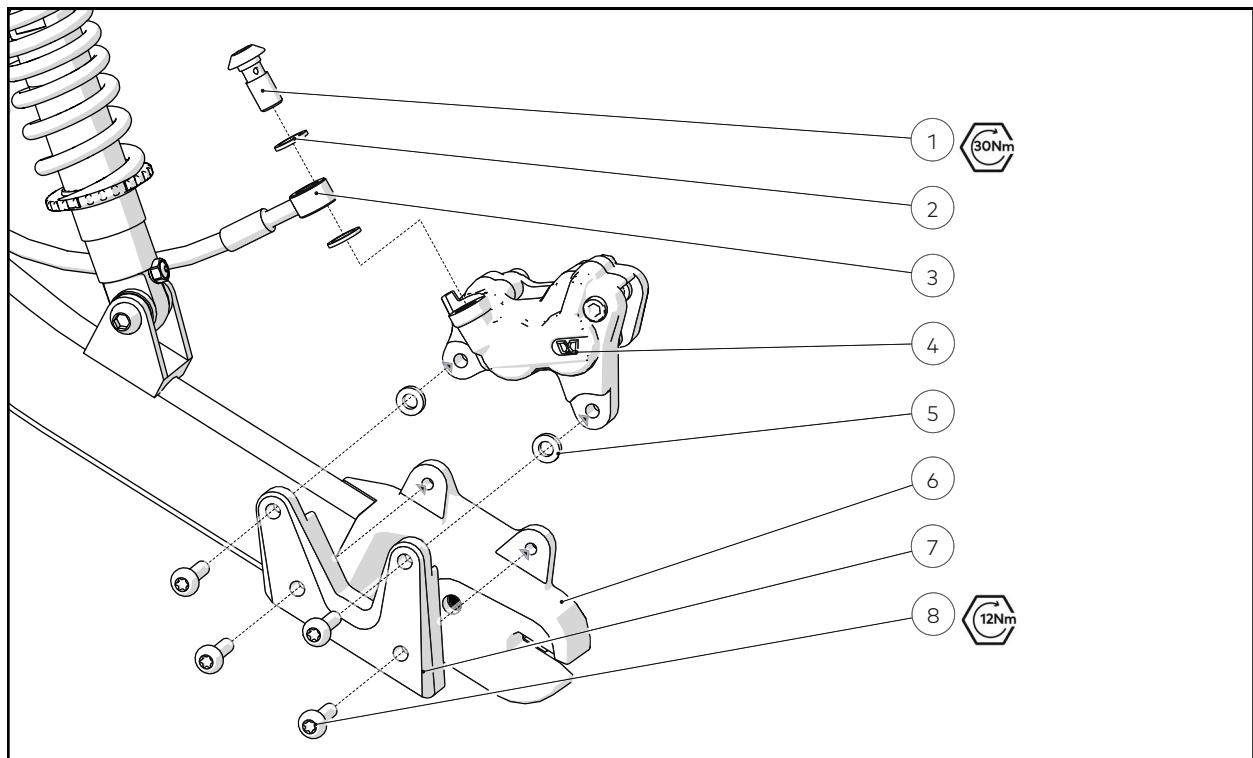
REMOVAL

1. Using a *T25 Torx Key*, release and remove the 6 fasteners attaching the **Brake Disc** to the **Motor**

REPLACE

1. Ensure the **Brake Disc Spacer** is replaced
2. Using a *T25 Torx Socket*, *Torque Wrench* and *Loctite 273*, tighten the 6 fasteners attaching the **Brake Disc** to the **Motor** in a star pattern

SYS 2 - BRAKE CALIPER



NUMBERED ITEMS

1. Banjo Fastener
2. Crush Washer
3. Brake Line Fitting
4. Caliper Assembly
5. Adjustment Shim (if required)
6. Swing Arm Assembly
7. Caliper Spacer
8. Caliper Fastener

TOOLS/CONSUMABLES REQUIRED

- *T30 Torx Key*
- *T30 Torx Socket*
- *Torque Wrench*
- *Isopropyl Alcohol*
- *Lint Free Cloth*
- *Loctite 243*

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

Brake Fluid Removal - Page 23

REMOVE

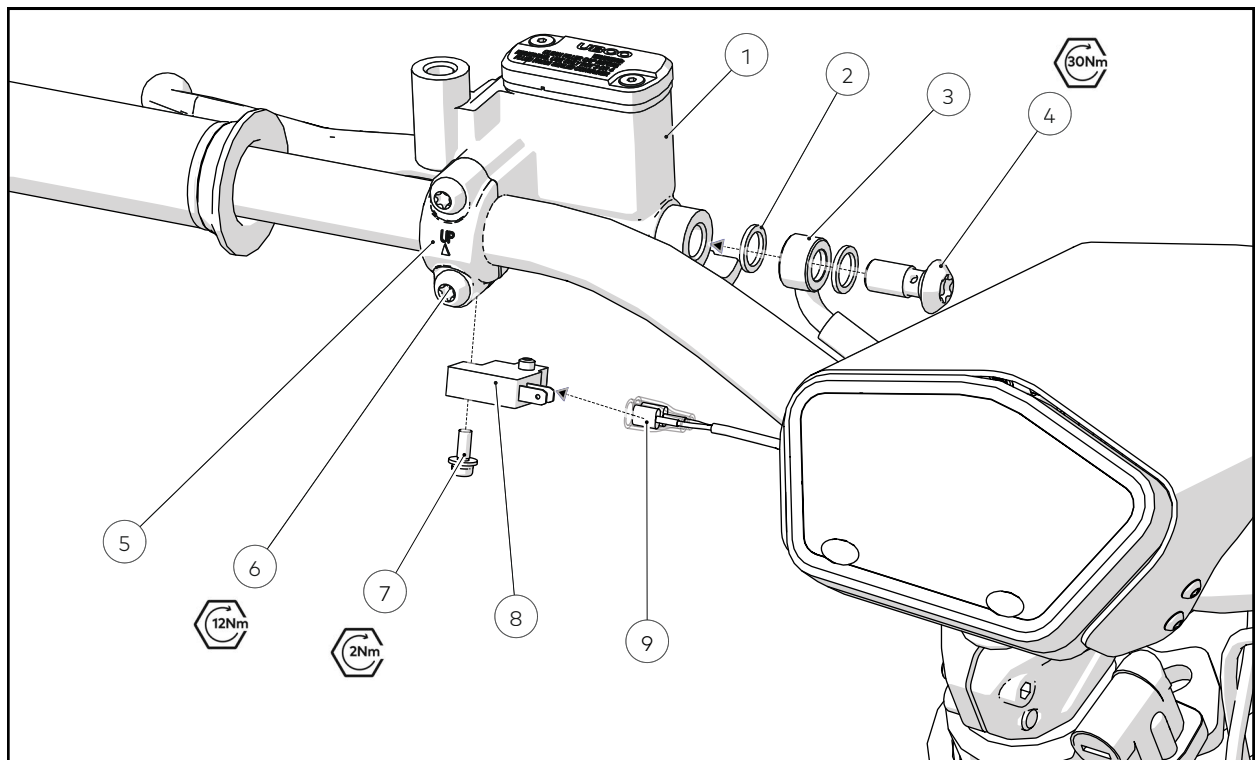
1. Using a *T30 Torx Key*, release and remove the **Banjo Fastener**

2. Using a *T30 Torx Key*, release and remove the **Caliper Fasteners** attaching the Caliper to the CALIPER SPACER?

REPLACE

1. Using a *T30 Torx Socket* and *Torque Wrench*, tighten the **Banjo Fastener**
2. Using a *T30 Torx Socket*, *Torque Wrench* and *Loctite 243*, tighten the **Caliper Fasteners**
3. Replace and bleed the **Brake Fluid** using the method outlined on Page 23
4. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper Assembly, Master Cylinder** and **Brake Line Fitting**

SYS 2 - BRAKE MASTER CYLINDER



NUMBERED ITEMS

1. Master Cylinder Body
2. Crush Washer
3. Brake Line Fitting
4. Banjo Fastener
5. Handlebar Clamp
6. Handlebar Clamp Fastener
7. Brake Switch Fastener
8. Brake Switch Body
9. Brake Switch Connector

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen key
- 5mm Allen Key Socket
- T30 Torx Key
- T30 Torx Socket
- Torque Wrench
- #1 Philips Screwdriver
- Isopropyl Alcohol
- Lint Free Cloth

PRE-REQUISITE STEPS

Brake Fluid Removal - Page 23

Rear View Mirror Removal - Page 120

REMOVE

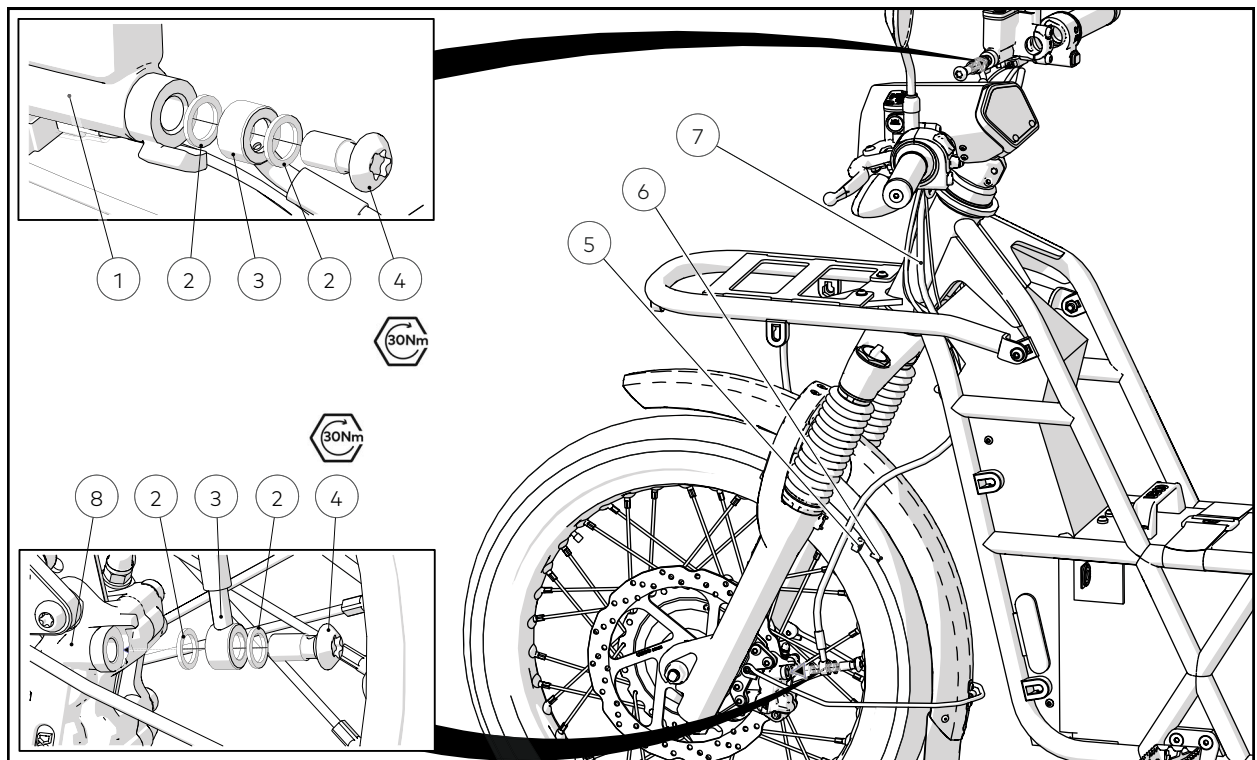
1. Using a T30 Torx Key, release and remove the **Banjo Fastener**

2. Disconnect the **Brake Switch Connector** from the **Brake Switch Body**
3. Using a *#1 Philips Screwdriver*, release and remove the **Brake Switch Fastener**
4. Using a *5mm Allen Key*, release and remove the **Handlebar Clamp Fasteners**

REPLACE

1. Using a *5mm Allen Key Socket and Torque Wrench*, tighten the **Handlebar Clamp Fasteners**
2. Using a *#1 Philips Screwdriver*, release and remove the **Brake Switch Fastener**
3. Connect the **Brake Switch Connector** to the **Brake Switch Body**
4. Using a *T30 Torx Key*, tighten the **Banjo Fastener**
5. Replace and bleed the **Brake Fluid** using the method outlined on Page 23
6. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper Assembly, Master Cylinder and Brake Line Fitting**

SYS 2 - FRONT BRAKE LINE



NUMBERED ITEMS

1. Master Cylinder Assembly
2. Crush Washer
3. Brake Line Fitting
4. Brake Line Banjo Bolt
5. Brake Line Clip
6. Fork Brake Clip Fastener
7. Front Brake Line
8. Caliper Assembly

TOOLS/CONSUMABLES REQUIRED

- 2.5mm Allen Key
- 2.5mm Allen Key Socket
- T30 Torx Key
- T30 Torx Socket
- Torque wrench
- Isopropyl Alcohol
- Lint Free Cloth
- Flush Cutters
- Cable Ties

PRE-REQUISITE STEPS

Brake Fluid Removal - Page 23

REMOVE

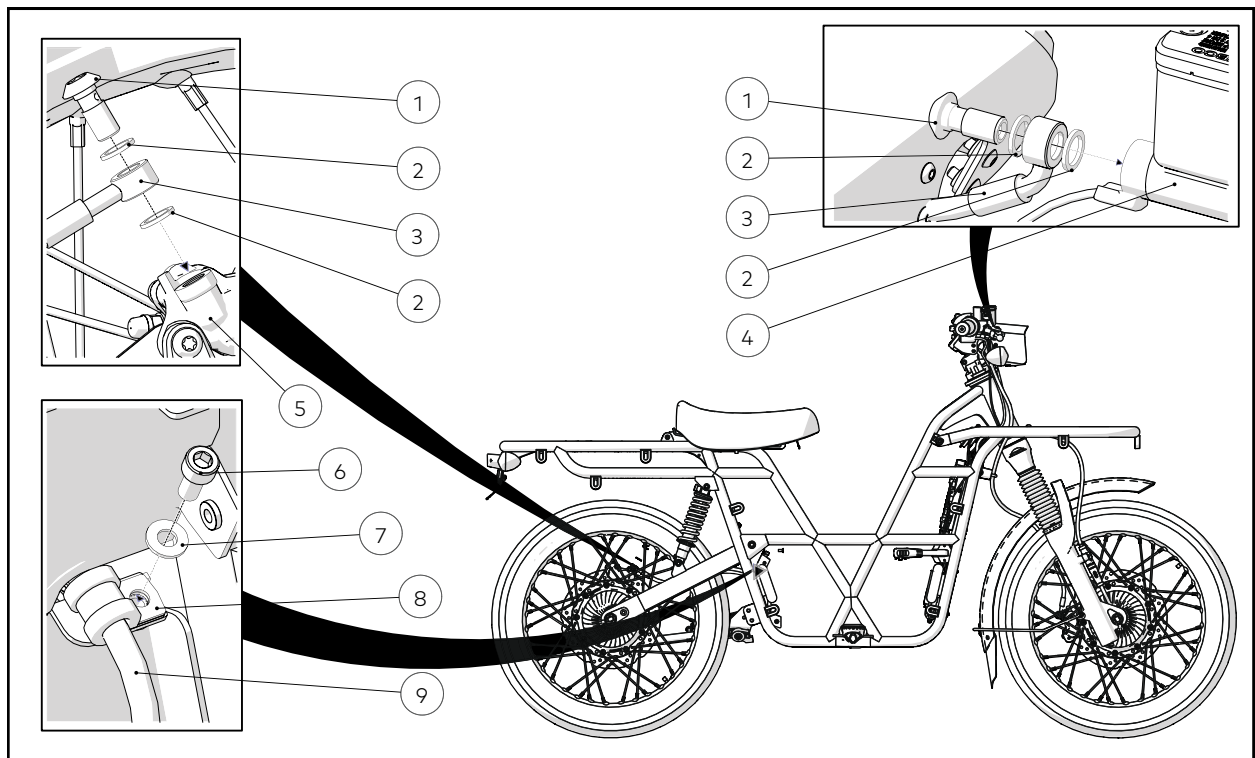
1. Using *Flush Cutters*, remove the Cable Ties attaching the **Brake Line** from the **RH Cable Bundle**

2. Using a *2.5mm Allen Key*, release and remove the **Fork Brake Clip Fastener**
3. Using a *T30 Torx Key*, release and remove the **Brake Line Banjo Bolts**

REPLACE

1. Check the **Crush Washers** for signs of wear and damage and replace if required
2. Thread the brake line through the **Front Console U-Bolt**
3. Using a *T30 Torx Socket* and *Torque Wrench*, tighten the **Brake Line Banjo Bolts**
4. Replace the **Brake Fluid**, using the method outlined on Page 23
5. Using *Cable Ties*, retain the **Brake Line** to the **RH Cable Bundle**
6. Using a *2.5mm Allen Key Socket* and *Torque Wrench*, tighten the **Fork Brake Clip Fastener**
7. Check and ensure **Handlebar** movement is not restricted
8. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper**, **Master Cylinder** and **Brake Line**

SYS 2 - REAR BRAKE LINE



NUMBERED ITEMS

1. Brake Line Banjo Bolt
2. Brake Line Fitting
3. Crush Washer
4. Master Cylinder Assembly
5. Caliper Assembly
6. Tube Clamp Fastener
7. Tube Clamp Washer
8. Tube Clamp
9. Rear Brake Line

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- Torque wrench
- 8mm Spanner
- 8mm Crows Foot Socket
- Isopropyl Alcohol
- Lint Free Cloth
- Flush Cutters
- Cable Ties

PRE-REQUISITE STEPS

Battery Removal - Page 123

Rear Console Cover - Page 106

Front Console Cover - Page 102

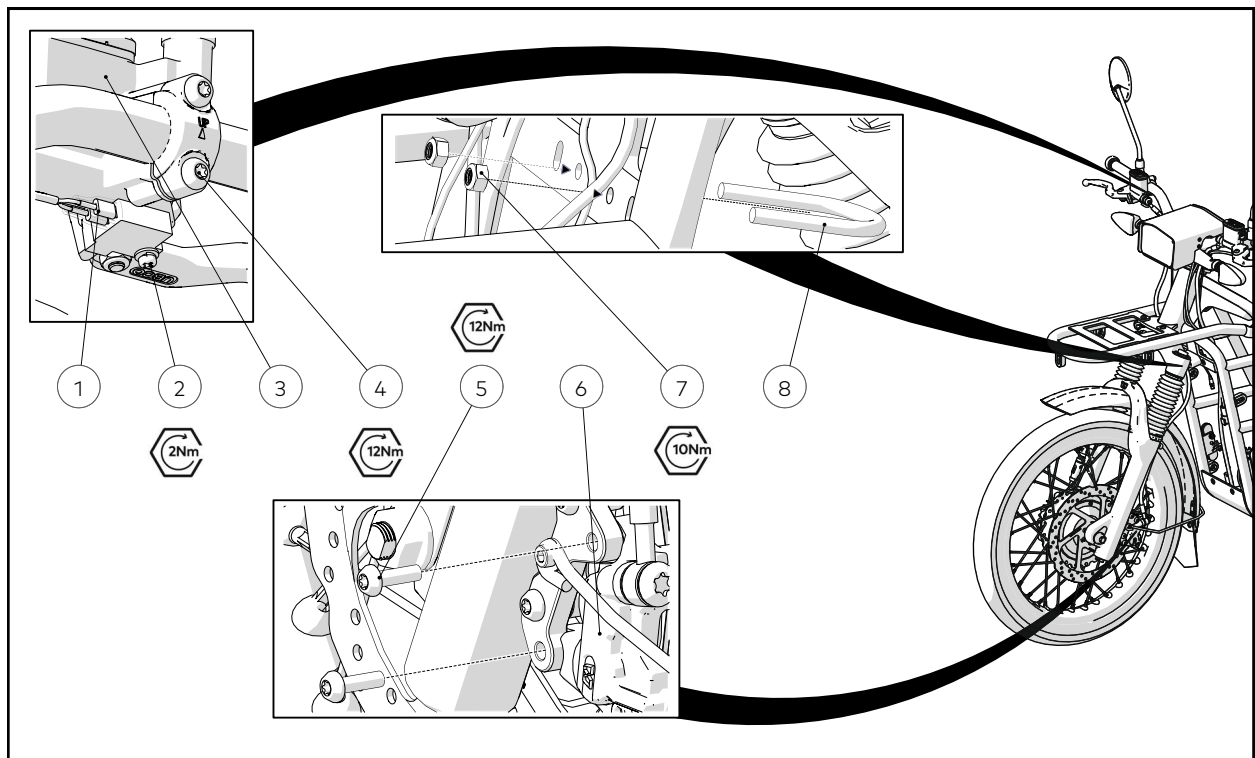
REMOVE

1. Using *Flush Cutters*, remove the Cable Ties attaching the **Brake Line** from the **LH Cable Bundle** and **Swing arm**
2. Using a *5mm Allen Key*, release and remove the **Tube Clamp Fastener**
3. Using a *T30 Torx Key*, release and remove the **Brake Line Banjo Bolts**

REPLACE

1. Check the **Crush Washers** for signs of wear and damage and replace if required
2. Thread the brake line through the **Front Console** and **Rear Console**, replacing the **Ducting**
3. Using a *T30 Torx Socket* and *Torque Wrench*, tighten the **Brake Line Banjo Bolts**
4. Replace the **Brake Fluid**, using the method outlined on Page 23
5. Using *Cable Ties*, retain the **Brake Line** to the **LH Cable Bundle** and **Swing arm**
6. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Tube Clamp Fastener**
7. Check and ensure **Handlebar** movement is not restricted
8. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper**, **Master Cylinder** and **Brake Line**

SYS 2 - FRONT BRAKE SET



NUMBERED ITEMS

1. Brake Switch Connector
2. Brake Switch Fastener
3. Master Cylinder Assembly
4. Master Cylinder Fastener
5. Caliper Fastener
6. Caliper Assembly
7. U-Bolt Nut
8. U-Bolt

TOOLS/CONSUMABLES REQUIRED

- *T30 Torx Key*
- *T30 Torx Bit*
- *10mm Socket*
- *Socket Driver*
- *Flush Cutters*
- *Cable Ties*

PRE-REQUISITE STEPS

Battery Removal - Page 123

Front Console Removal - Page 102 & Page 104

REMOVE

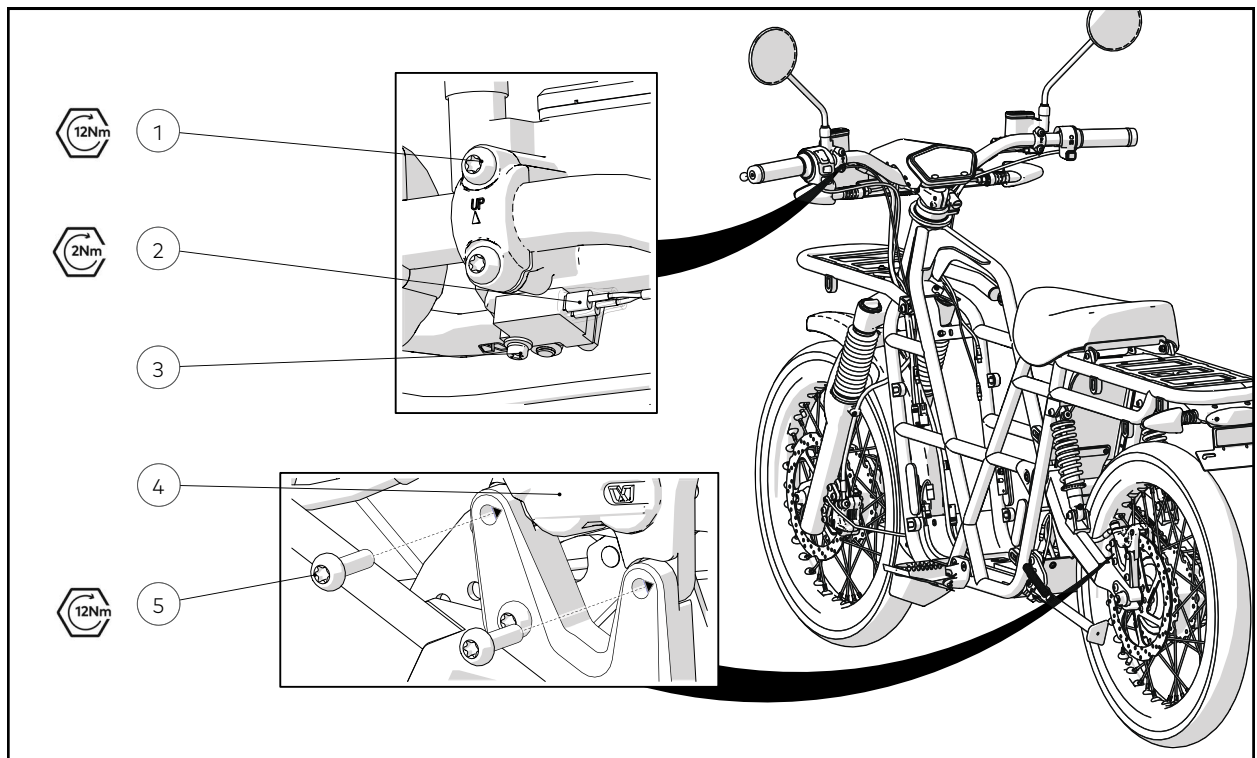
1. Disconnect the **Brake Switch Connector**, noting the connector positioning
2. Using a *T30 Torx Key*, release and remove the **Caliper Fasteners**

3. Using Flush Cutters, remove the Cable Ties attaching the **Brake Line** from the **RH Cable Bundle**
4. Using a *10mm Socket* and *Socket Driver*, release and remove the **U-Bolt Nuts**
5. Using a *T30 Torx Key*, release and remove the **Master Cylinder Fasteners**
6. Thread the **Front Brake Set** through the **Frame**

REPLACE

1. Thread the **Front Brake Set** through the **Frame**
2. Using a *T30 Torx Socket* and *Torque Wrench*, tighten the **Master Cylinder Fasteners**
3. Using a *10mm Socket* and *Torque Wrench*, tighten the **U-Bolt Nuts**
4. Using a *T30 Torx Socket* and *Torque Wrench*, tighten the **Caliper Fasteners**
- 5.
6. Using *Cable Ties*, retain the **Brake Line** to the **RH Cable Bundle**
7. Ensure the movement of the **Handlebar** is not restricted by the **Brake Set**
8. Bleed the **Brakes** using the method outlined on Page 23

SYS 2 - REAR BRAKE SET



NUMBERED ITEMS

1. Master Cylinder Fastener
2. Brake Switch Connector
3. Brake Switch Fastener
4. Caliper Assembly
5. Washer Fastener

TOOLS/CONSUMABLES REQUIRED

- *T30 Torx Key*
- *T30 Torx Bit*
- *10mm Socket*
- *Socket Driver*
- *Flush Cutters*
- *Cable Ties*

PRE-REQUISITE STEPS

Battery Removal - Page 123

Front Console Removal - Page 102 & Page 104

Rear Console Removal - Page 106 & Page 108

REMOVE

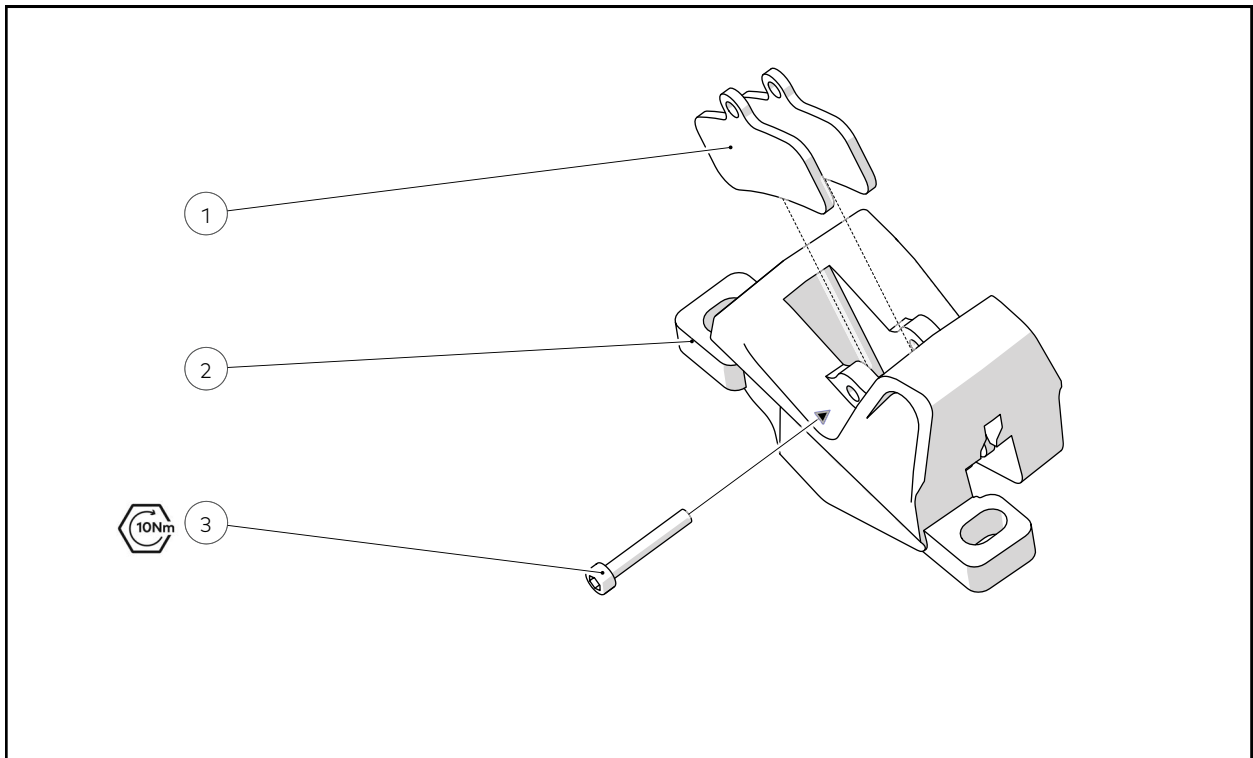
1. Disconnect the **Brake Switch Connector**, noting the connector positioning
2. Using a *T30 Torx Key*, release and remove the **Caliper Fasteners**

3. Using Flush Cutters, remove the Cable Ties attaching the **Brake Line** from the **RH Cable Bundle**
4. Using a *10mm Socket* and *Socket Driver*, release and remove the **U-Bolt Nuts**
5. Using a *T30 Torx Key*, release and remove the **Master Cylinder Fasteners**
6. Thread the **Front Brake Set** through the **Frame**

REPLACE

1. Thread the **Front Brake Set** through the **Frame**
2. Using a *T30 Torx Socket* and *Torque Wrench*, tighten the **Master Cylinder Fasteners**
3. Using a *10mm Socket* and *Torque Wrench*, tighten the **U-Bolt Nuts**
4. Using a *T30 Torx Socket* and *Torque Wrench*, tighten the **Caliper Fasteners**
- 5.
6. Using *Cable Ties*, retain the **Brake Line** to the **RH Cable Bundle**
7. Ensure the movement of the **Handlebar** is not restricted by the **Brake Set**
8. Bleed the **Brakes** using the method outlined on Page 23

SR - BRAKE PADS



NUMBERED ITEMS

1. Brake Pads
2. Caliper Body
3. Brake Fastener

TOOLS/CONSUMABLES REQUIRED

- 3mm Allen Key
- 3mm Allen Key Socket
- Torque Wrench
- Brake Pad Spacer
- Brake Pad Spring

REMOVE

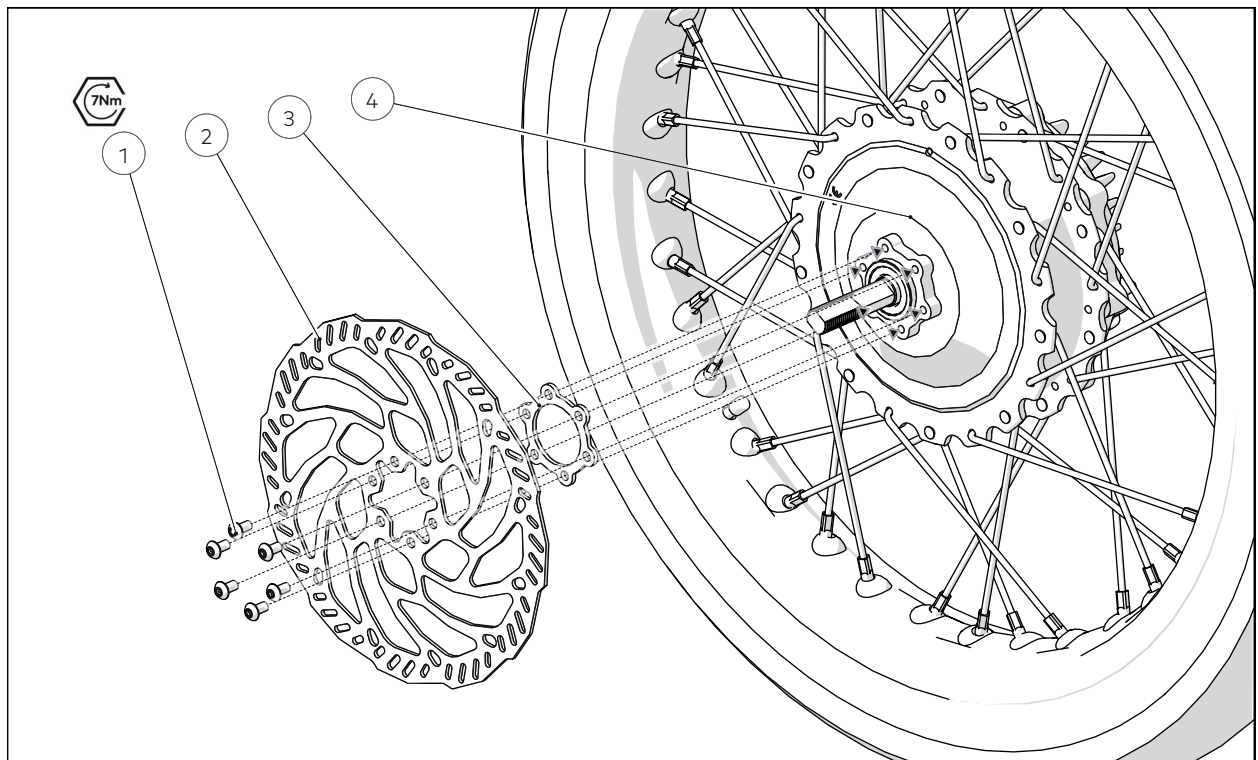
1. Using a 3mm Allen Key release and remove the fastener and circlip retaining the Brake Pads
2. Remove the Brake Pads while retaining the Brake Pad Spring
3. Using a suitable tool, gently return the Pistons to full retraction and adjust the Brake Lever Blades to the original position
4. Place a Brake Pad Spacer in the gap between the two sides of the Caliper

REPLACE

1. If installed, remove the Brake Pad Spacer
2. Check the Brake Pad Spring for signs of wear and replace if required

3. Place replacement **Brake Pads** into the **Brake Pad Spring** then into the **Caliper**
4. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the fastener and fit the circlip retaining the **Brake Pads**

SR - BRAKE DISC



NUMBERED ITEMS

1. Brake Disc Fastener
2. Brake Disc
3. Brake Disc Spacer
4. Motor Case

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Socket*
- *Torque Wrench*
- *T25 Torx Key*
- *Loctite 243*

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

REMOVAL

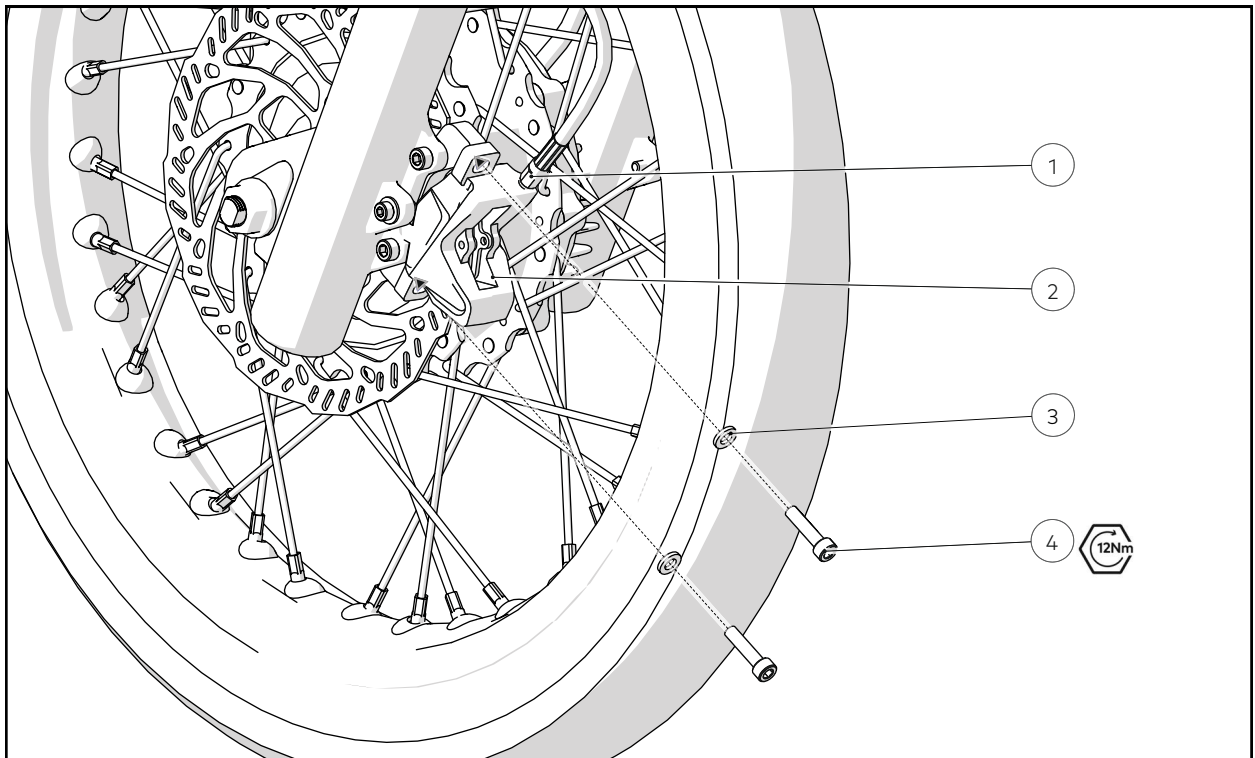
1. Using a *T25 Torx Key*, release and remove the 6 fasteners attaching the **Brake Disc** to the **Motor**

NOTE: Variations with different specific components statement

REPLACE

1. If previously present, ensure the **Brake Disc Spacer** is replaced
2. Using a *T25 Torx Socket*, *Torque Wrench* and *Loctite 243*, tighten the 6 fasteners attaching the **Brake Disc** to the **Motor** in a star pattern

SR - FRONT OR REAR BRAKE CALIPER



NUMBERED ITEMS

1. Hose Connect Screw
2. Brake Caliper
3. Washer
4. Brake Caliper Fastener

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen key
- 5mm Allen Key Socket
- Torque Wrench
- 8mm Spanner
- 8mm Crows Foot Socket
- Isopropyl Alcohol
- Lint Free Cloth
- Loctite 243

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

Brake Pad Removal - Page 53

Brake Fluid Removal - Page 28

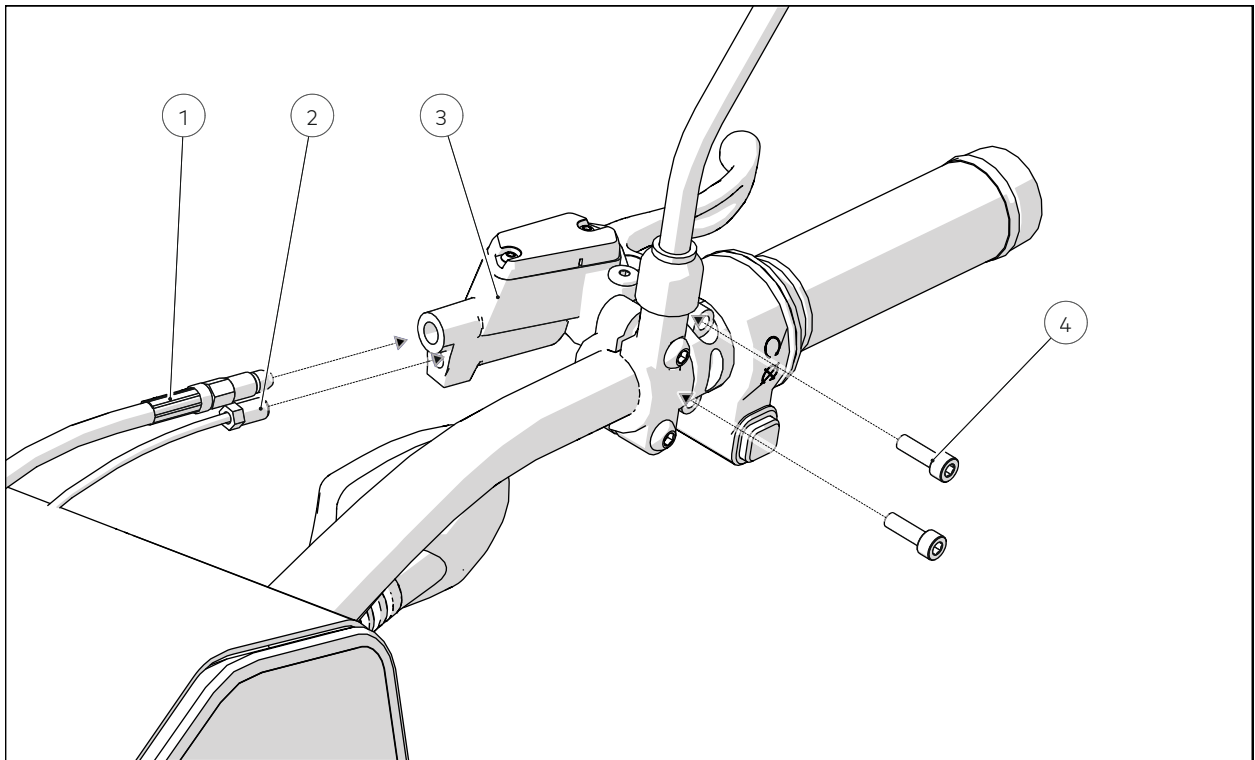
REMOVE

1. Using a *5mm Allen Key*, release and remove the 2 fasteners holding the **Caliper** to the **Brake Adapter**
2. Using a *8mm Spanner*, release and remove the **Hose Connect Screw** and fittings from the **Caliper**

REPLACE

1. Using a *8mm Crow Foot Socket* and *Torque Wrench*, tighten the **Hose Connect Screw**
2. Replace the **Brake Pad** in the **Caliper** using the method outlined on Page 53
3. Using a *5mm Allen Key Socket*, *Torque Wrench* and *Loctite 243*, tighten the 2 fasteners attaching the **Caliper** to the **Brake Adapter**
4. Replace the **Brake Fluid** using the method outlined on Page 28
5. Bleed the **Brake** using the method outlined on Page 28
6. Adjust the **Caliper** position using the method outlined on Page 31
7. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper**, **Master Cylinder** and **Brake Line**

SR - FRONT OR REAR BRAKE MASTER CYLINDER



NUMBERED ITEMS

1. Brake Line Fitting
2. Brake Reed Switch
3. Brake Caliper
4. Handlebar Clamp Fastener

TOOLS/CONSUMABLES REQUIRED

- 3mm Allen key
- 3mm Allen Key Socket
- Torque Wrench
- 7mm Spanner
- 8mm Spanner
- 8mm Crows Foot Socket
- Isopropyl Alcohol
- Lint Free Cloth

PRE-REQUISITE STEPS

Brake Fluid Removal - Page 28

REMOVE

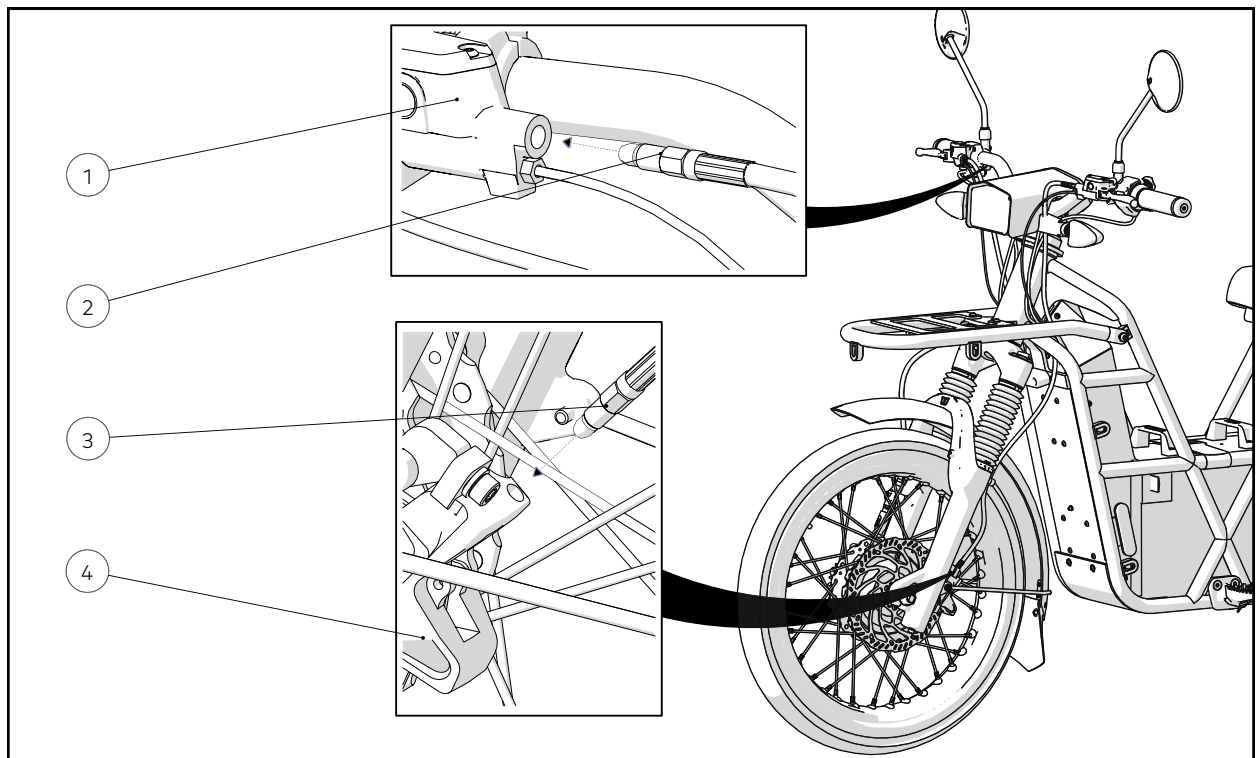
1. Using a 3mm Allen Key, release and remove the 2 fasteners holding the **Master Cylinder Assembly** to the **Handlebar**

2. Using a *8mm Spanner*, release and remove the **Hose Connect Screw** and fittings from the **Master Cylinder**
3. Using a *7mm Spanner*, release and remove the **Brake Reed Switch** from the **Master Cylinder Assembly**

REPLACE

1. Using a *8mm Crow Foot Socket* and *Torque Wrench*, tighten the **Hose Connect Screw**
2. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the 2 fasteners holding the **Master Cylinder Assembly** to the **Handlebar**
3. Replace the **Brake Fluid** using the method outlined on Page 28
4. Bleed the **Brakes** using the method outlined on Page 28
5. Adjust the **Brake Lever Blades** using the method outlined on Page 35
6. Using a *7mm Spanner*, tighten the **Brake Reed Switch**. Adjust the position and ensure the switch activates with approximately 10 to 15mm **Brake Lever** actuation.
7. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper**, **Master Cylinder** and **Brake Line**

SR - FRONT BRAKE LINE



NUMBERED ITEMS

1. Master Cylinder
2. Master Cylinder Hose Fitting
3. Caliper Hose Fitting
4. Caliper

TOOLS/CONSUMABLES REQUIRED

- *Torque wrench*
- *8mm Spanner*
- *8mm Crows Foot Socket*
- *Isopropyl Alcohol*
- *Lint Free Cloth*
- *Flush Cutters*
- *Cable Ties*

PRE-REQUISITE STEPS

Brake Fluid Removal - Page 28

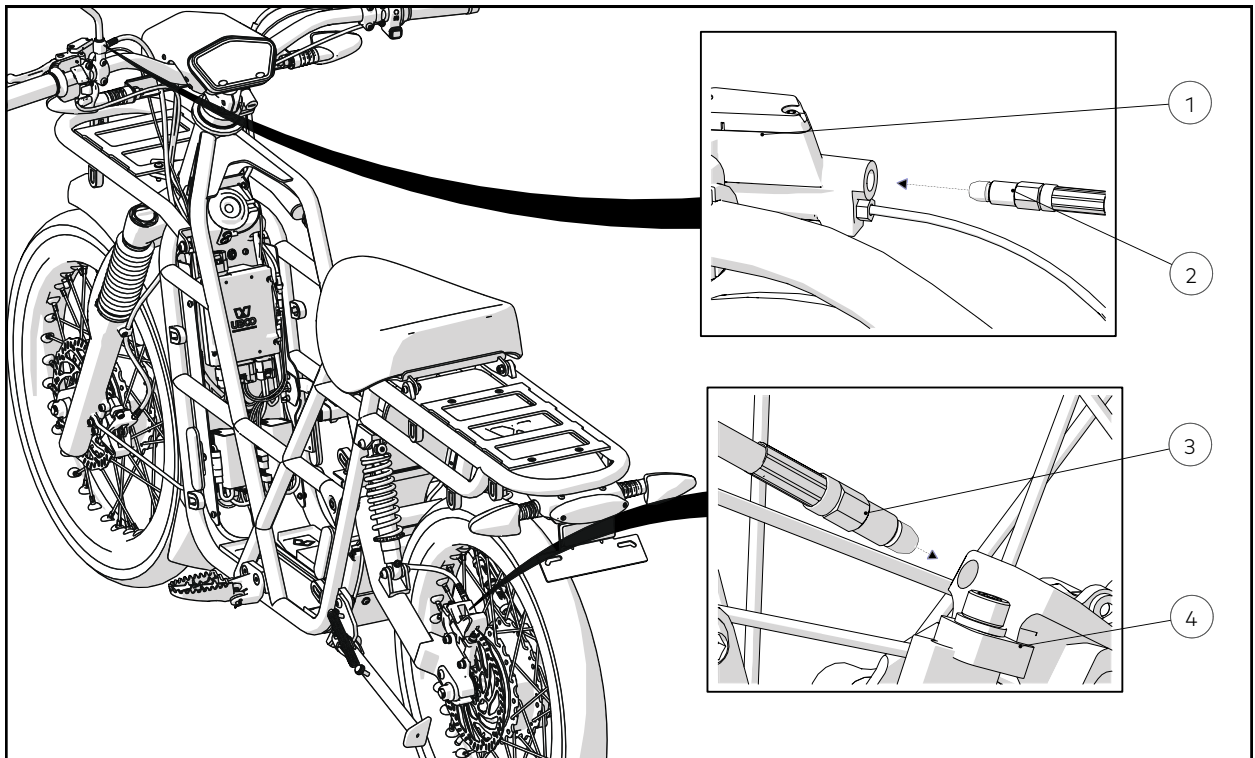
REMOVE

1. Using *Flush Cutters*, remove the Cable Ties attaching the **Brake Line** from the **RH Cable Bundle**
2. Using a *8mm Spanner*, release and remove fittings the **Hose Connect Screw** and fittings from the **Caliper** and **Master Cylinder**

REPLACE

1. Thread the brake line through the frame
2. Using a *8mm Crow Foot Socket* and *Torque Wrench*, tighten the **Hose Connect Screws**
3. Replace the **Brake Fluid**, using the method outlined on Page 28
4. Bleed the **Brake** using the method outlined on Page 28
5. Using *Cable Ties*, retain the **Brake Line** to the **RH Cable Bundle**
6. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper, Master Cylinder** and **Brake Line**

SR - REAR BRAKE LINE



NUMBERED ITEMS

1. Master Cylinder
2. Master Cylinder Hose Fitting
3. Caliper Hose Fitting
4. Caliper

TOOLS/CONSUMABLES REQUIRED

- *Torque wrench*
- *8mm Spanner*
- *8mm Crows Foot Socket*
- *Isopropyl Alcohol*
- *Lint Free Cloth*
- *Flush Cutters*
- *Cable Ties*

PRE-REQUISITE STEPS

Battery Removal - Page 123

Rear Console Cover - Page 106

Front Console Cover - Page 102

REMOVE

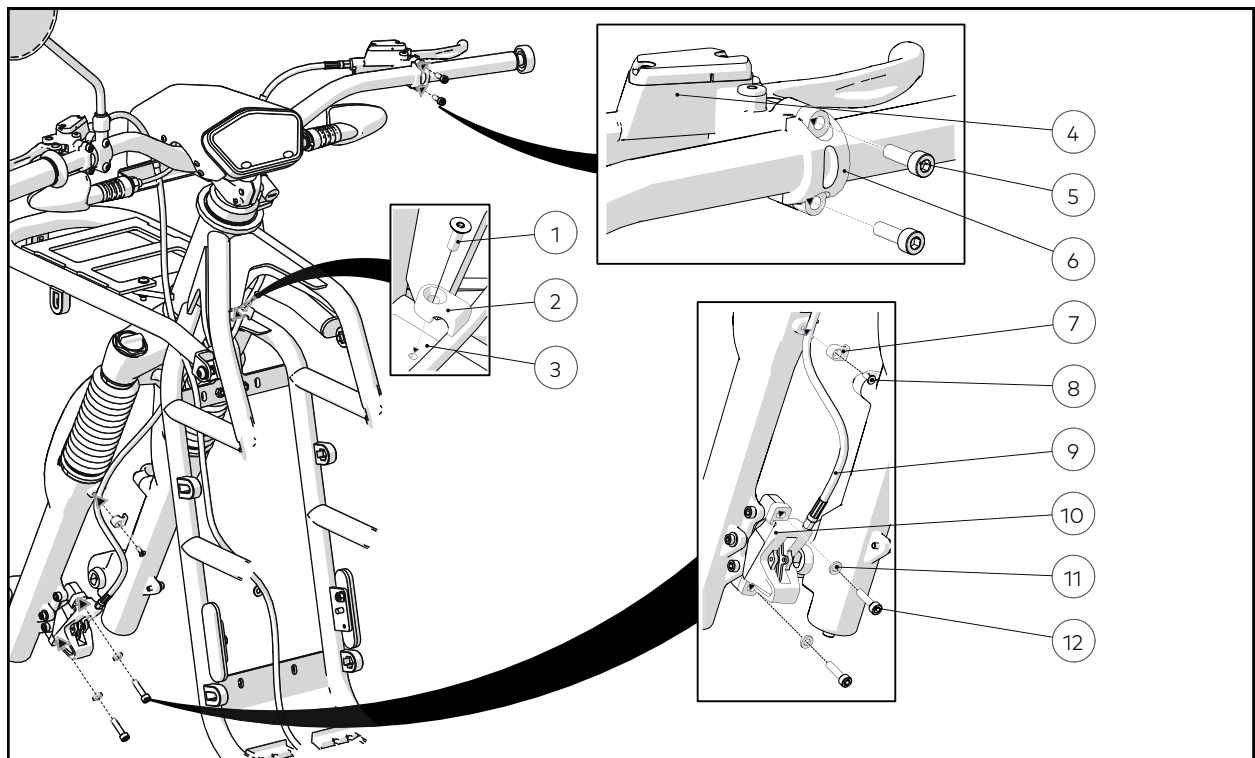
1. Using *Flush Cutters*, remove the Cable Ties attaching the **Rear Brake Line** from the **LH Cable Bundle** and **Swing Arm**

2. Remove the **Brake Fluid** from the **Brake System** using the method outlined on Page 28
3. Using a *8mm Spanner*, release and remove the **Hose Connect Screw** and fittings from the **Caliper** and **Master Cylinder**

REPLACE

1. Thread the **Brake Line** through the **Frame, Ducting** and **Rear Console**
2. Using a *8mm Crow Foot Socket* and *Torque Wrench*, tighten the **Hose Connect Screws**
3. Using *Cable Ties*, retain the **Brake Line** to the **Swing Arm** and **LH Cable Bundle**
4. Replace the **Brake Fluid**, using the method outlined on Page 28
5. Bleed the **Brake** using the method outlined on Page 28
6. Using *Isopropyl Alcohol* and a *Lint Free Cloth*, clean the **Caliper, Master Cylinder** and **Brake Line**

SR - FRONT BRAKE SET



NUMBERED ITEMS

1. Frame Clip Fastener
2. Frame Clip
3. Frame
4. Master Cylinder Assembly
5. Handlebar Clamp Fastener
6. Handlebar Clamp
7. Fork Clip
8. Fork Clip Fastener
9. Front Brake Line
10. Caliper Assembly
11. Washer
12. Caliper Fastener

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- 4mm Allen key
- 4mm Allen Key Socket
- Torque wrench
- 7mm Spanner
- Flush Cutters
- Cable Ties
- Loctite 243

PRE-REQUISITE STEPS

Battery Removal - Page 123

Front Console Panel Removal - Page 102 & Page 104

Front Wheel Removal - Page 48

Brake Pad Removal - Page 53

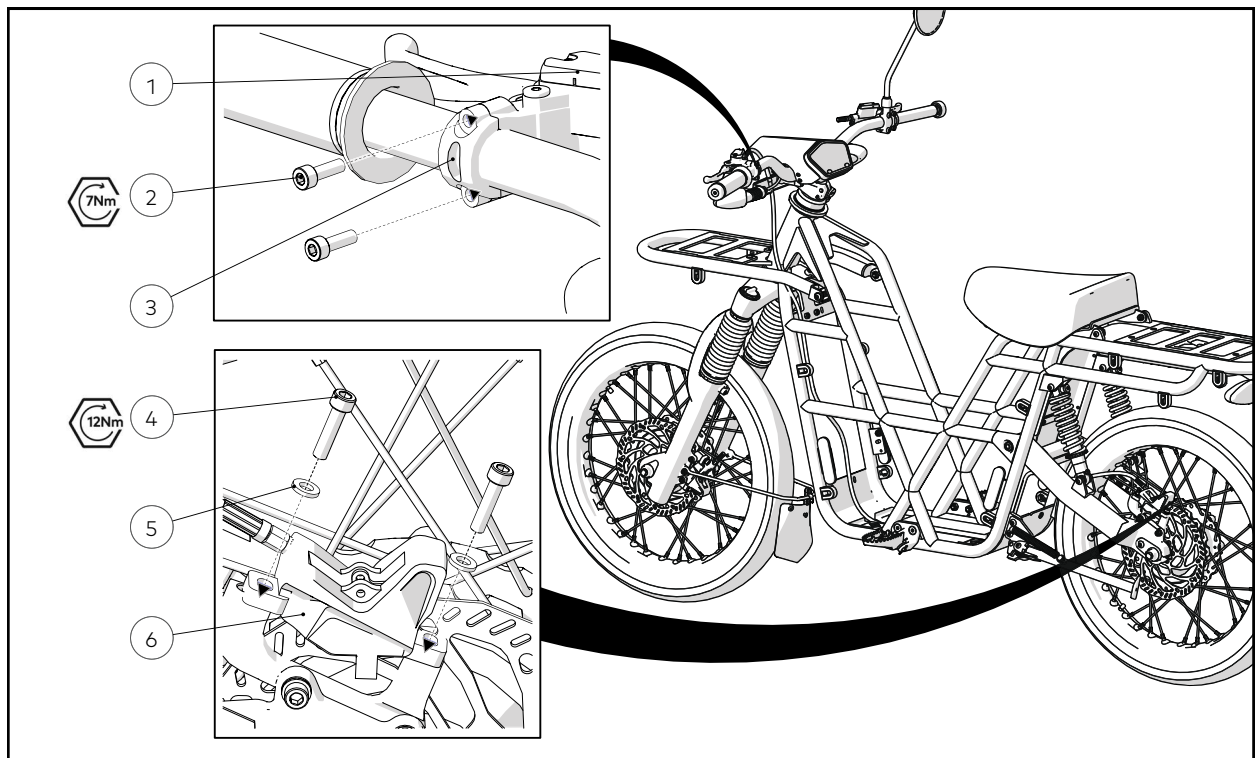
REMOVE

1. Using Flush Cutters, remove the Cable Ties attaching the **Brake Line** from the **RH Cable Bundle**
2. Using a *5mm Allen Key*, release and remove the 2 fasteners holding the **Caliper** to the **Brake Adapter**
3. Using a *7mm Spanner*, release and remove the **Brake Reed Switch** from the **Master Cylinder Assembly**
4. Using a *4mm Allen Key*, release and remove the 2 fasteners holding the **Master Cylinder Assembly** to the **Handlebar**
5. Thread the **Master Cylinder Assembly** through the **Frame**

REPLACE

1. Thread the **Master Cylinder Assembly** through the **Frame**
2. Using a *4mm Allen Key Socket* and *Torque Wrench*, tighten the 2 fasteners holding the **Master Cylinder Assembly** to the **Handlebar**
3. Using a *5mm Allen Key Socket*, *Torque Wrench* and *Loctite 243*, tighten the 2 fasteners attaching the **Caliper** to the **Spacer**
4. Using *Cable Ties*, retain the **Brake Line** to the **Swing Arm** and **LH Cable Bundle**
5. Bleed the Brakes using the method outlined on Page 28
6. Adjust the **Brake Lever Blades** using the method outlined on Page 35
7. Adjust the **Caliper** position using the method outlined on Page 31
8. Using a *7mm Spanner*, tighten the **Brake Reed Switch**. Adjust the position and ensure the switch activates with approximately 10 to 15mm **Brake Lever** actuation.

SR - REAR BRAKE SET



NUMBERED ITEMS

1. Master Cylinder Assembly
2. Handlebar Clamp Fastener
3. Handlebar Clamp
4. Caliper Fastener
5. Washer
6. Caliper Assembly

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- 4mm Allen key
- 4mm Allen Key Socket
- Torque Wrench
- 7mm Spanner
- Flush Cutters
- Cable Ties
- Loctite 243

PRE-REQUISITE STEPS

Battery Removal - Page 123

Front Console Panel Removal - Page 102 & Page 104

Rear Console Panel Removal - Page 106 & Page 108

REMOVE

1. Using *Flush Cutters*, remove the **Cable Ties** attaching the **Rear Brake Line** from the **LH Cable Bundle** and **Swing Arm**
2. Using a *5mm Allen Key*, release and remove the 2 fasteners holding the **Caliper** to the **Spacer**
3. Using a *7mm Spanner*, release and remove the **Brake Reed Switch** from the **Master Cylinder Assembly**
4. Using a *4mm Allen Key*, release and remove the 2 fasteners holding the **Master Cylinder Assembly** to the **Handlebar**
5. Thread the **Master Cylinder Assembly** through the **Frame** and remove the **Brake Set**

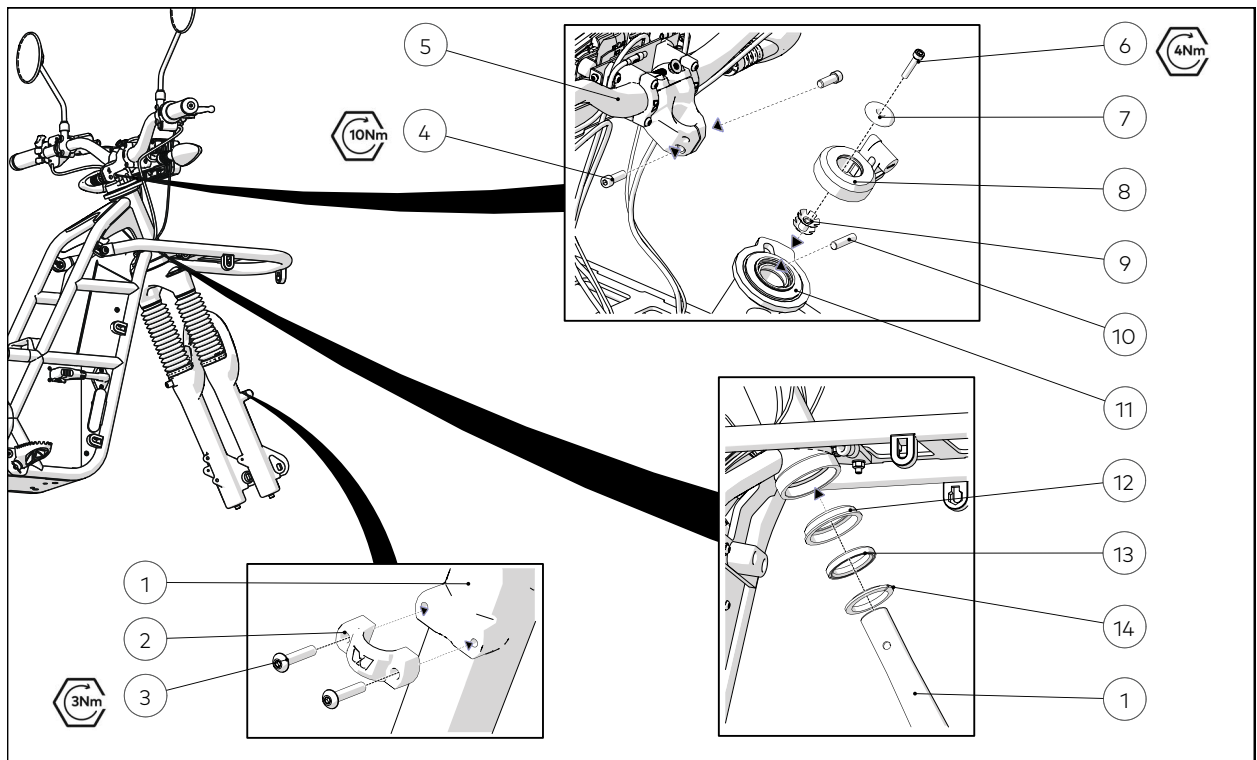
REPLACE

1. Thread the **Master Cylinder Assembly** through the **Frame**
2. Using a *4mm Allen Key Socket* and *Torque Wrench*, tighten the 2 fasteners holding the **Master Cylinder Assembly** to the **Handlebar**
3. Using a *5mm Allen Key Socket*, *Torque Wrench* and *Loctite 243*, tighten the 2 fasteners attaching the **Caliper** to the **Spacer**
4. Using *Cable Ties*, retain the **Brake Line** to the **Swing Arm** and **LH Cable Bundle**
5. Bleed the Brakes using the method outlined on Page 28
6. Adjust the **Brake Lever Blades** using the method outlined on Page 35
7. Adjust the **Caliper** position using the method outlined on Page 31
8. Using a *7mm Spanner*, tighten the **Brake Reed Switch**. Adjust the position and ensure the switch activates with approximately 10 to 15mm **Brake Lever** actuation.

Steering and Suspension

TECHNICAL SERVICE MANUAL

FRONT FORK



NUMBERED ITEMS

1. Fork Assembly
2. Motor Cable Clamp
3. Motor Cable Clamp Fastener
4. Stem Fastener
5. Handlebar Assembly
6. Headset Fastener
7. Headset Cap
8. Steerer Lock
9. Star Nut
10. Fork Locking Pin
11. Upper Headset Crown Race
12. Lower Headset Bearing Cup
13. Lower Headset Bearing
14. Lower Headset Bearing Race

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- T25 Torx Key
- T25 Torx Socket
- Torque wrench
- Star Nut
- Hammer
- Punch
- Rubber Hammer

PRE-REQUISITE STEPS

Front Wheel Removal - Page 48

Front Mudguard Removal - Page 111

Front Caliper Removal - Page 56

Dash Removal - Page 136

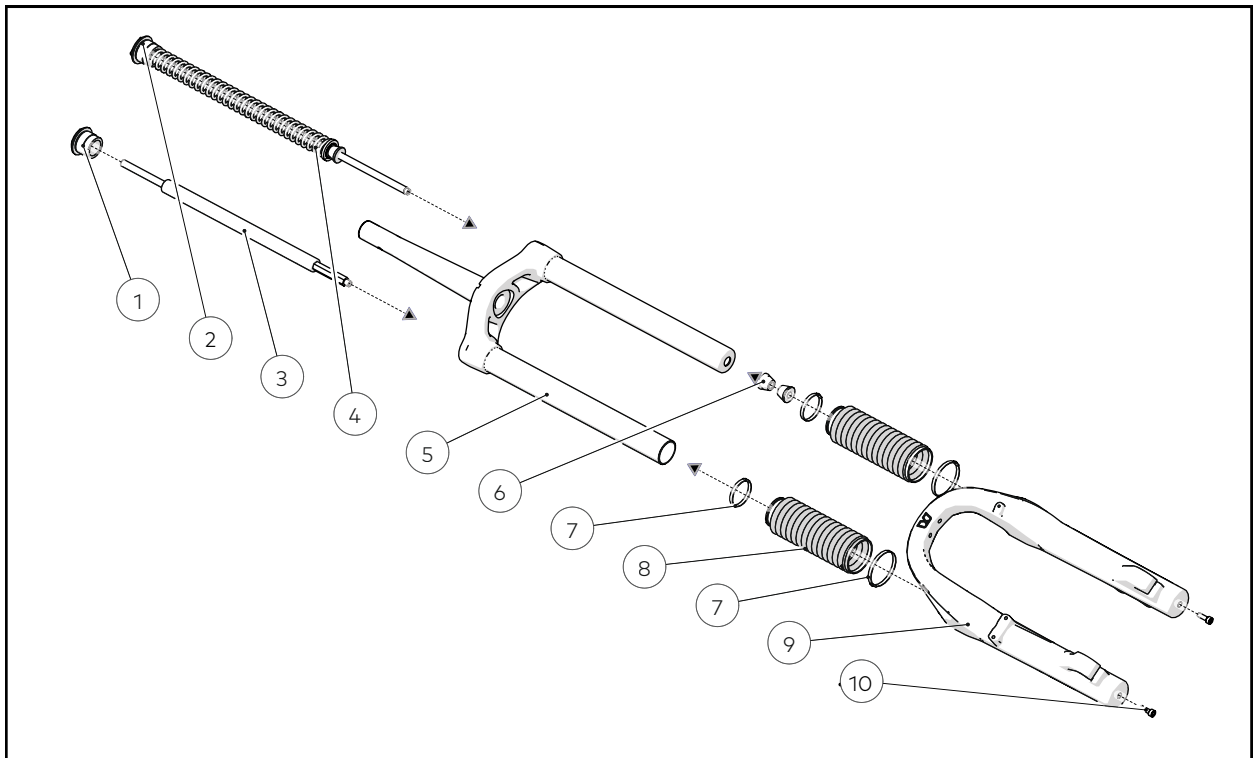
REMOVE

1. Using a *5mm Allen Key*, release and remove the **Headset Cap Fastener** and **Stem Fasteners**
2. Using a *Hammer* and *Punch*, remove the **Steerer Anti Spin Dowel**
3. Slide the **Headset Bearing Top Cap** off the **Steerer Tube**
4. Remove the **Headset Spacer** (with or without lock) and **Locking Pin** from the **Fork**
5. Remove the Upper and Lower **Headset Crown Races** and inspect both **Upper and Lower Bearings** for signs of damage or wear

REPLACE

1. Seat the **Lower Headset Bearing Cup** into the **Headtube**
2. Seat the **Fork** into the **Headtube**, ensuring the **Lower Crown Race** and **Lower Bearing** are seated on the **Fork**
3. Assemble the **Upper Bearing**, **Locking Pin**, **Headset Spacer**, **Split Ring** and **Headset Bearing Top Cap** onto the **Steerer Tube Upper Headset**
4. Using a *5mm Allen Key*, lightly tighten the **Stem Fasteners**
5. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Headset Cap Fastener**
6. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Stem Fasteners**

DISASSEMBLE FRONT FORK



NUMBERED ITEMS

1. Damper Adjustment Dial
2. Spring Adjustment Dial
3. Damper Rod
4. Spring Rod
5. Upper Fork
6. Rubber Stoppers
7. Fork Boot Retaining Clips
8. Fork Boot
9. Lower Fork
10. Lower Fork Fasteners

TOOLS/CONSUMABLES REQUIRED

- Flush Cutters
- 5mm Allen Key
- 5mm Allen Key Socket
- Torque Wrench
- 36mm Spanner
- Fork Boot Retaining Clips
- Red Rubber Grease
- Loctite 243

PRE-REQUISITE STEPS

Front Wheel Removal - Page 48

Front Fork Removal - Page 84

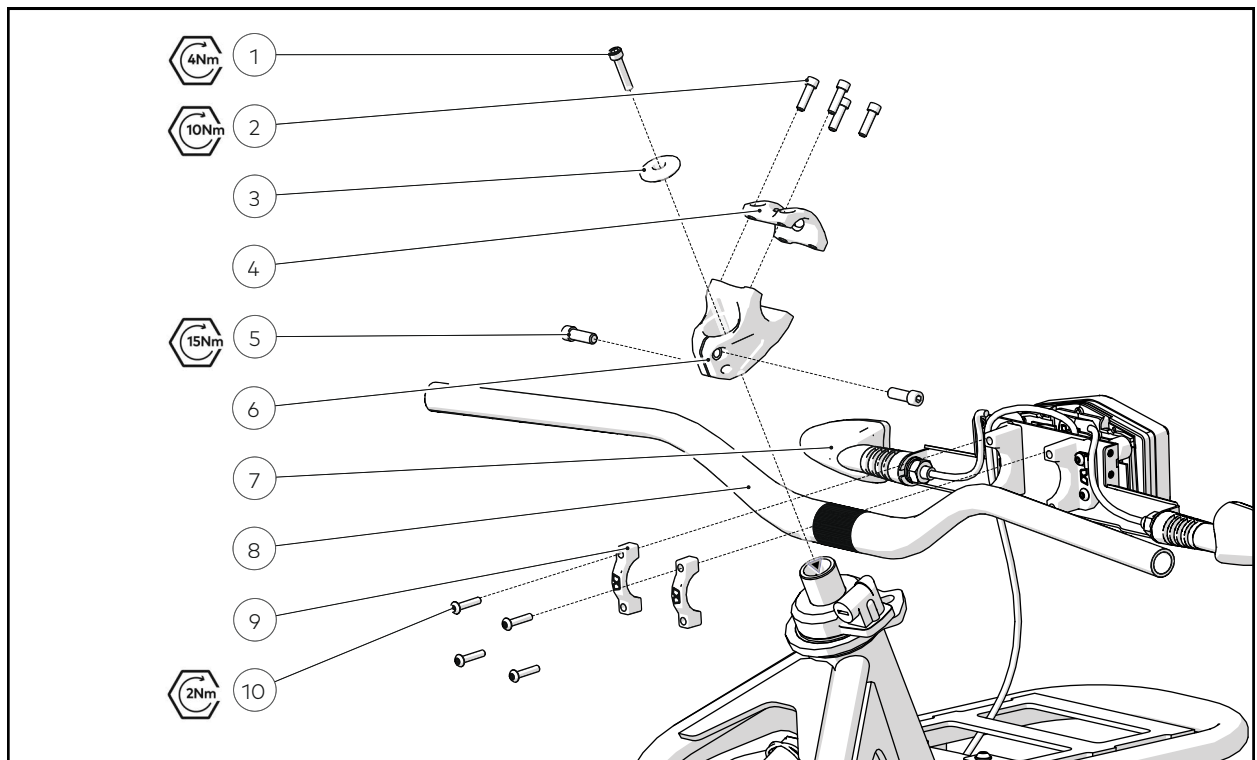
REMOVE

1. Using *Flush Cutters*, remove the **Fork Boot Retaining Clips**
2. Using *5mm Allen Key*, remove the **Lower Fork Fasteners**
3. Remove the **Lower Fork** from the **Upper Fork**.
4. OPTIONAL - If replacing **Fork Boots** these can be removed and replaced at this step and following steps are not required
5. Remove the **Rubber Stoppers** from the **Lower Spring Rod**
6. Using an *36mm Spanner* remove both the **Spring Adjustment Dial** and **Damper Adjustment Dial**

REPLACE

1. Assemble the **Spring Rod** through the **Left Hand Stanchion** onto the **Rubber Stoppers**
2. Using an *36mm Spanner*, tighten the **Spring Adjustment Dial** and **Damper Adjustment Dial**
3. Assemble the **Lower Fork** onto the **Upper Fork** and apply *Red Rubber Grease* to the sealing surface of the **Lower Fork Seal**
4. Using a *5mm Allen Key Socket*, *Torque Wrench* and *Loctite 243*, tighten the **Lower Fork Fasteners**. NOTE - The adjustment dial may need to be held while performing this operation
5. Tighten the **Fork Boot Retaining Clips**, ensuring the **Fork Boot** holes are facing outwards and away from the **Tyre**

STEM



NUMBERED ITEMS

1. Headset Cap Fastener
2. Handlebar Fasteners
3. Headset Cap
4. Stem Clamp Upper
5. Stem Fastener
6. Stem Clamp Lower
7. Headlight Clamp Assembly
8. Handlebar
9. Headlight Clamp Lower
10. Headlight Clamp Fastener

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- Torque Wrench

PRE-REQUISITE STEPS

Dash Removal - Page 136

Headlight Clamp Assembly - Page 134

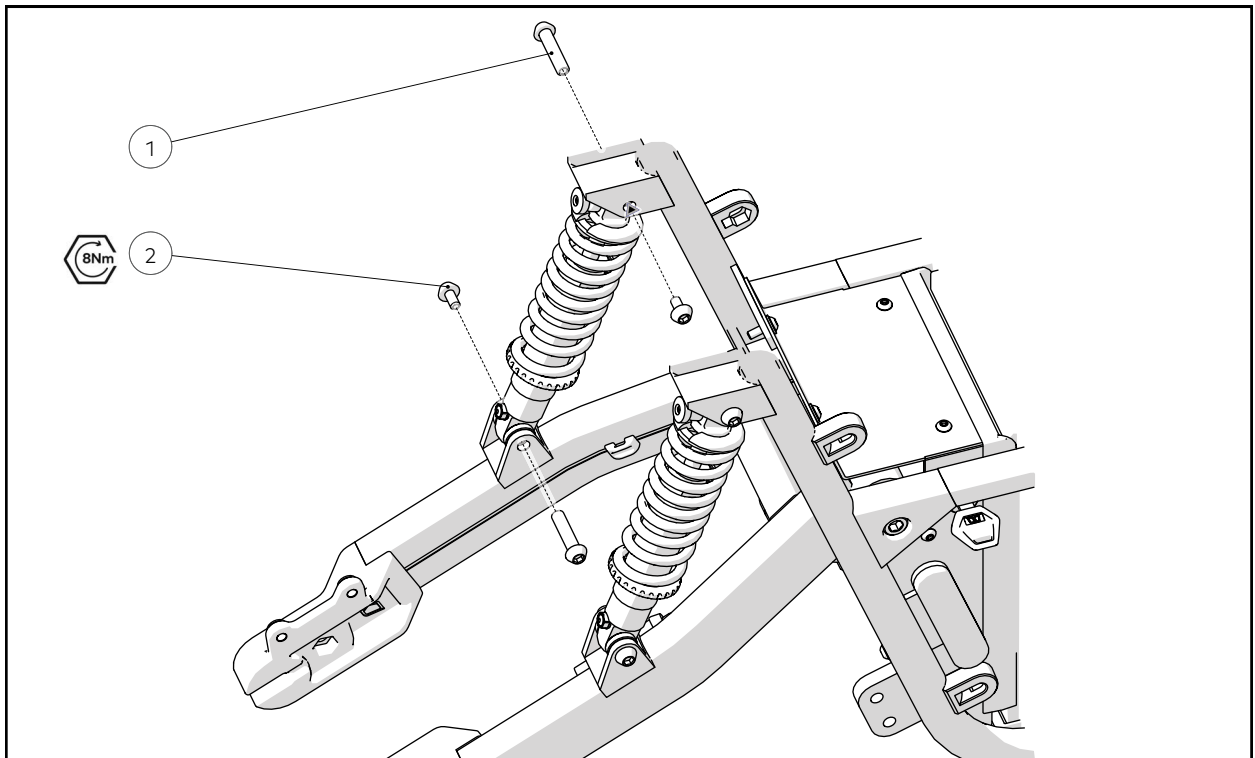
REMOVE

1. Using a *5mm Allen Key* remove the 4 **Handlebar Fasteners**
2. Using a *5mm Allen Key*, release and remove the **Headset Cap Fastener** and 2 **Stem Fasteners**

REPLACE

1. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the 2 **Stem Fasteners**
2. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Headset Cap Fastener**
3. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the 4 **Headlight Clamp Assembly Fasteners**

REAR SHOCK ABSORBER



NUMBERED ITEMS

1. Barrel Nut
2. Fastener

TOOLS/CONSUMABLES REQUIRED

- 2 x 5mm Allen Key
- 5mm Allen Key Socket
- Torque Wrench
- Loctite 243

PRE-REQUISITE STEPS

1. Rear Wheel Removal - Page 50

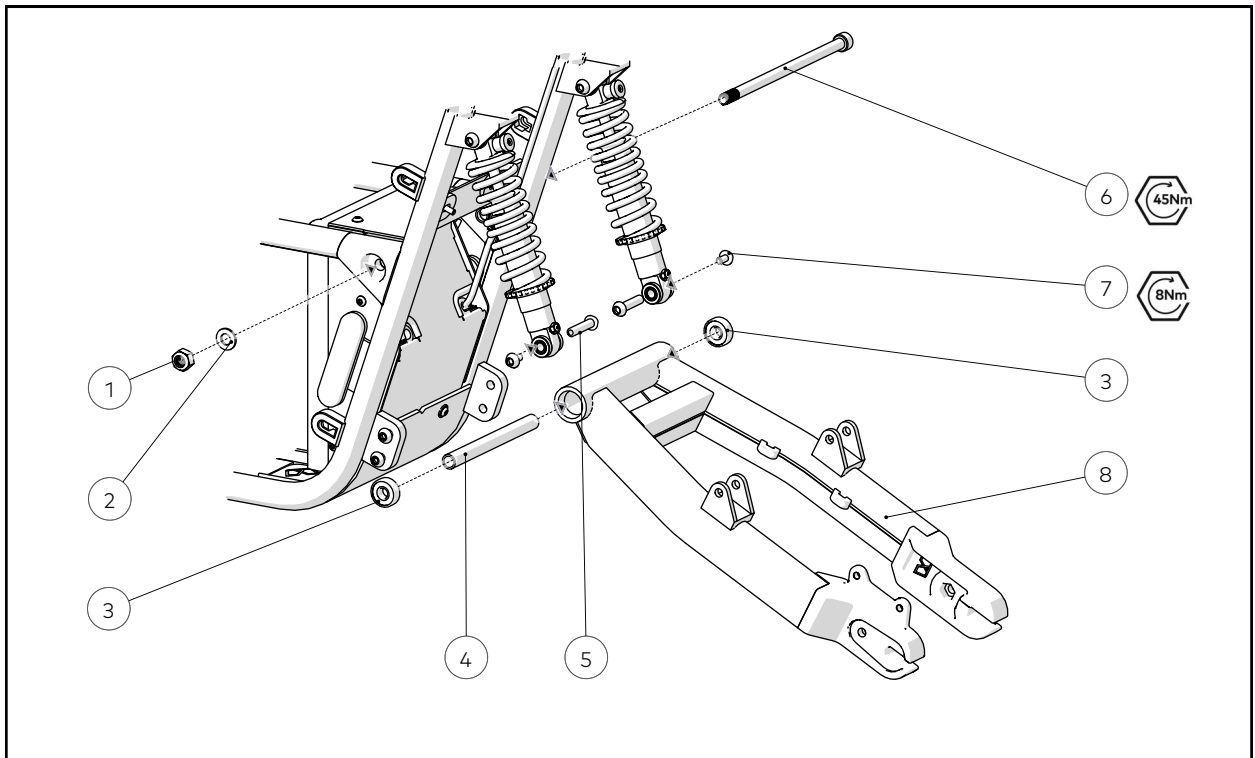
REMOVE

1. Using 2 x 5mm Allen Keys, remove the 4 Barrel Nuts attaching the Rear Shock Absorbers to the Swing Arm and Bike

REPLACE

1. Using a 5mm Allen Key Socket, Torque Wrench, 5mm Allen Key and Loctite 243 tighten the 4 Barrel Nuts attaching the Rear Shock Absorbers to the Swing Arm

SWING ARM



NUMBERED ITEMS

1. Nut
2. Washer
3. Swing Arm Bearing
4. Swing Arm Bearing Spacer
5. Barrel Nut
6. Swing Arm Fastener
7. Barrel Nut Fastener
8. Swing Arm

TOOLS/CONSUMABLES REQUIRED

- 2 x 5mm Allen Key
- 5mm Allen Key Socket
- 8mm Allen Key
- 8mm Allen Key Socket
- Breaker Bar
- 17mm Socket
- Torque Wrench
- Flush Cutters
- Cable Ties
- Loctite 243

PRE-REQUISITE STEPS

Rear Wheel Removal - Page 50

Swing Arm Mud Flap Removal - Page 113

Rear Brake Caliper Removal (note the Brake Line should remain attached for this operation) - Page 56

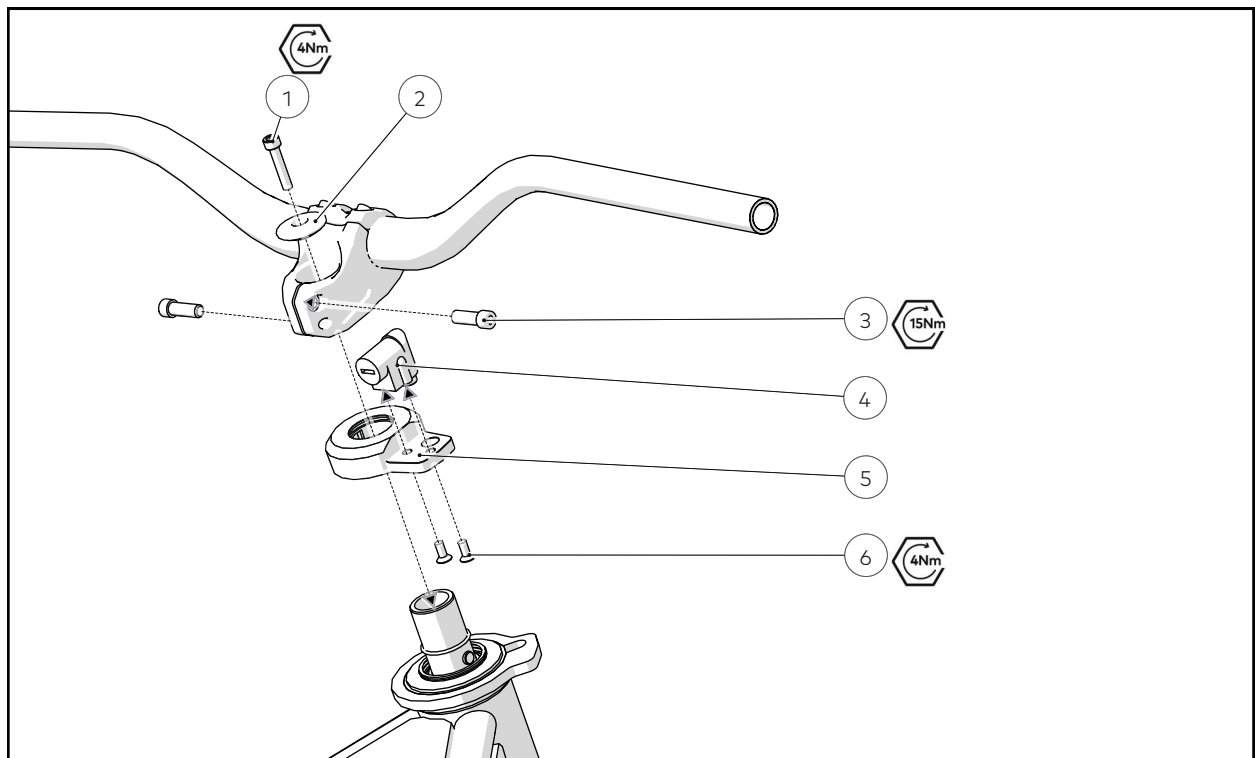
REMOVE

1. Using *Flush Cutters*, remove any Cable Ties retaining the **Rear Brake Line** and **Rear Motor Cable** to the **Swing Arm**
2. Using 2 x *5mm Allen Keys*, remove the 2 **Barrel Nuts** attaching the **Rear Shock Absorbers** to the **Swing Arm**
3. Using a *8mm Allen Key* and *17mm Socket* with *Breaker bar*, remove the **Swing Arm** fastener.

REPLACE

1. Using a *8mm Allen Key Socket* with *Torque Wrench* and *17mm Socket* with *Breaker Bar*, tighten the **Swing Arm** fastener
2. Using a *5mm Allen Key Socket*, *Torque Wrench*, *5mm Allen Key* and *Loctite 243* tighten the 2 **Barrel Nuts** attaching the **Rear Shock Absorbers** to the **Swing Arm**
3. Using *Cable Ties*, retain the **Rear Brake Line** and **Rear Motor Cable** to the **Swing Arm**

STEERING LOCK



NUMBERED ITEMS

1. Headset Cap Fastener
2. Headset Cap
3. Stem Fastener
4. Steering Lock Mechanism
5. Headset Top Cap
6. Steering Lock Mechanism Fastener

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- T25 Torx Key
- T25 Torx Socket
- Torque Wrench

PRE-REQUISITE STEPS

Dash Removal - Page 136

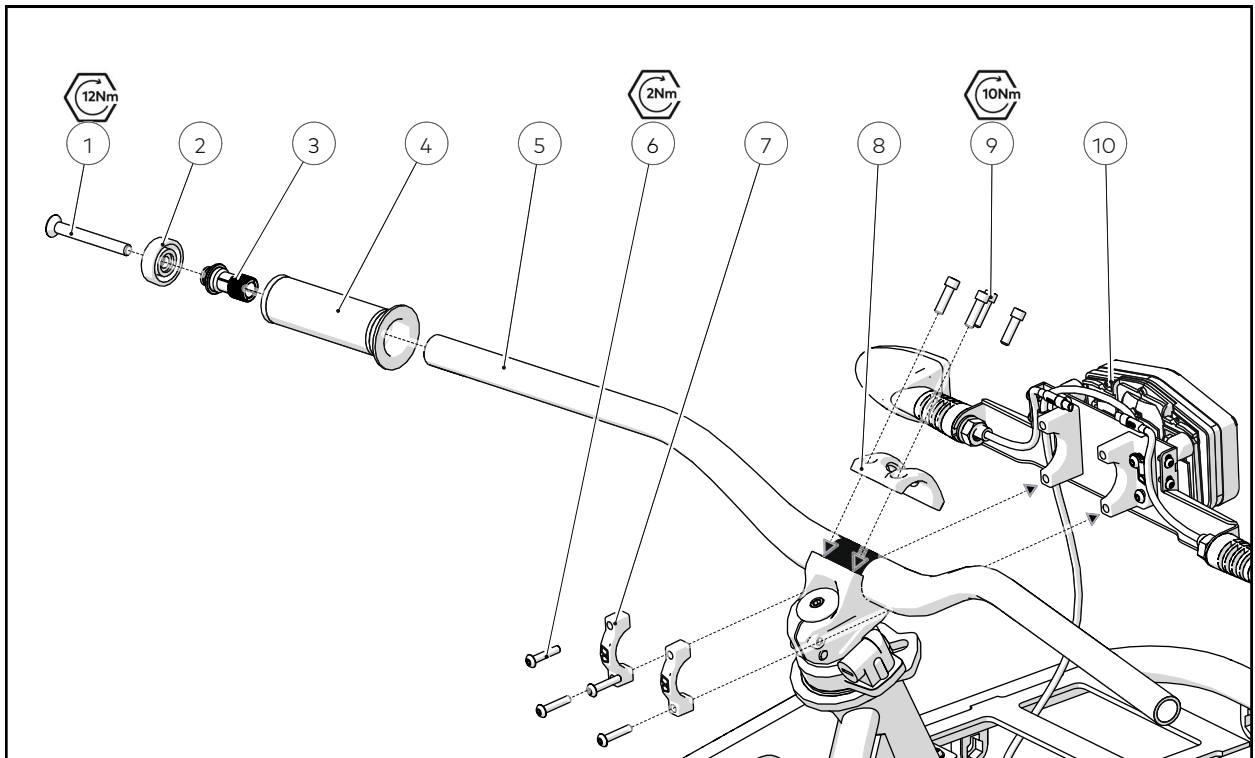
REMOVE

1. Using a 5mm Allen Key, release and remove the Headset Cap fastener and Stem fasteners
2. Slide the Headset Bearing Top Cap and Handlebar Assembly off the Steerer Tube
3. Using a T25 Torx Key, release and remove the 2 fasteners holding the Steering Lock to the Headset Top Cap

REPLACE

1. Using a *T25 Torx Socket* and *Torque Wrench* tighten the 2 fasteners attaching the **Steering Lock** to the **Headset Top Cap**
2. Clean and inspect the **Bearing Top Cap Seal** and **O-Ring** and replace if damaged or signs of wear are present
3. Assemble the **Headset Bearing Top Cap, Stem** and **Headset Cap** onto the **Steerer Tub**
4. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Headset Cap** fastener to the **Star Nut**
5. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Stem** fastener

HANDLEBAR



NUMBERED ITEMS

1. Bar Clamp Fastener
2. Bar End Cap
3. Spreader
4. Grip
5. Handlebar
6. Headlight Fastener
7. Headlight Clamp
8. Stem Clamp
9. Stem Fastener
10. Headlight Assembly

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- 4mm Allen Key
- 4mm Allen Key Socket
- 3mm Allen Key
- 3mm Allen Key Socket
- M8 Spring Washer
- Torque wrench

PRE-REQUISITE STEPS

Dash Removal - Page 136

Mirror Removal - Page 120

Master Cylinder Removal (note the Brake Line should remain attached for this operation) - Page 58

Lever Guard Removal - Page 97

Bar Controller Removal (do not detach or disconnect the Controller from the Main Harness) - Page 130

Throttle Body Removal (do not detach or disconnect the Controller from the Main Harness) - Page 132

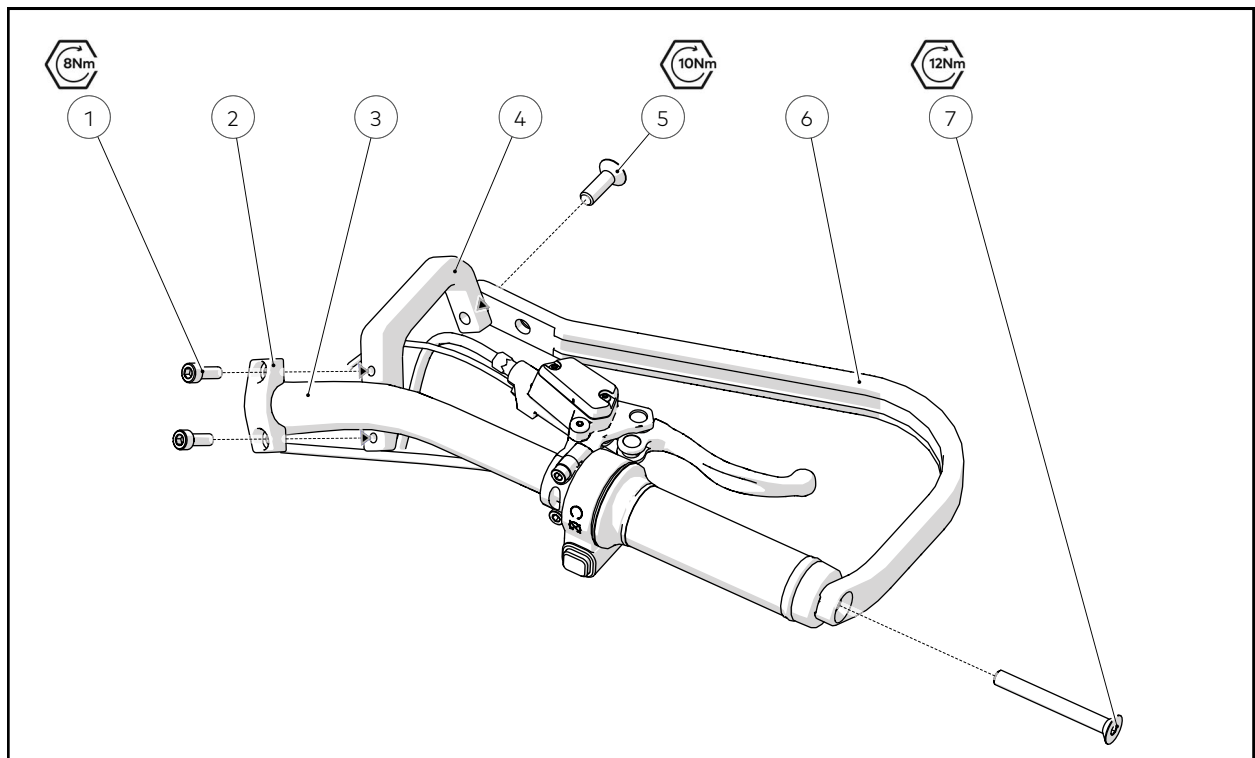
REMOVE

1. Using a *4mm Allen Key*, release and remove the 4 **Headlight Clamp Fasteners** from the **Handlebar**
2. Using a *5mm Allen Key*, release and remove the **Handlebar End Cap** and **Bar Clamp Fasteners**
3. If installed, remove the **Grip** from the **Handlebar**
4. Remove the **Spreader Spacers** from the **Handlebar**
5. Using a *5mm Allen Key*, release and remove the 4 **Stem Fasteners** from the **Handlebar**

REPLACE

1. Using a *5mm Allen Key Socket* and **Torque Wrench**, tighten the 4 **Stem Fasteners**
2. Insert the **Spreader Spacers** into the **Handlebar**
3. Attach the **Throttle Body** to the **Handlebar** using the method outlined on Page 132
4. Attach the **Bar Controller** to the **Handlebar** using the method outlined on Page 130
5. Slide the **Grip** onto the left hand side of the **Handlebar**
6. Attach the **Master Cylinders** to the **Handlebar** using the method outlined on Page 58
7. Attach the **Mirrors** to the **Handlebar** using the method outlined on Page 120
8. If previously fitted, attach the **Lever Guards** to the **Handlebar** using the method outlined on Page 97
9. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the 2 **Bar Clamp Fasteners**.
10. Attach the **Headlight** to the **Handlebar** using the method outlined on Page 134
11. Attach the **Dash** to the **Handlebar** using the method outlined on Page 136

LEVER GUARDS



NUMBERED ITEMS

1. Bar Clamp Fastener
2. Bar Clamp Upper
3. Handlebar
4. Bar Clamp Lower
5. Lever Guard Body Fastener
6. Lever Guard Body
7. Bar End Cap Fastener

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- 3mm Allen Key
- M8 Spring Washer
- Torque Wrench

REMOVE

1. Using a 5mm Allen Key, release and remove the Handlebar End Cap and Bar Clamp fasteners
2. Using a 5mm Allen Key Socket and Torque Wrench, tighten the Handlebar End Cap fastener

REPLACE

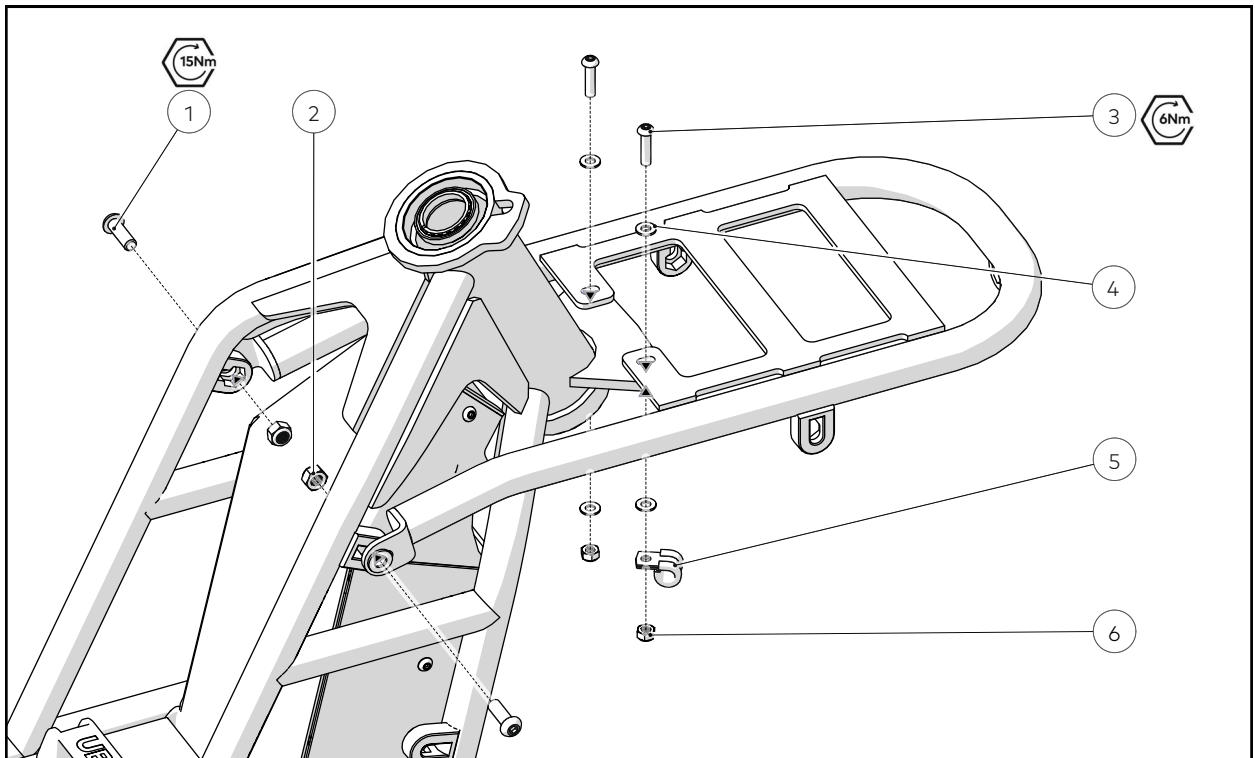
1. Using a 5mm Allen Key, loosely tighten the Lever Guard Bar Clamps on the Handlebar

2. Using a 5mm Allen Key, loosely tighten the **Handlebar End Cap** fastener, attaching the **Lever Guard** to the **Handlebar** while ensuring the **Lever Guard** is angled as shown.
3. Using a *5mm Allen Key*, loosely tighten the fastener connecting the **Lever Guard** to the **Bar Clamp**
4. Using a *5mm Allen Key Socket* and *Torque Wrench*, first set the angle of the **Lever Guard** to the desired position then tighten the **Handlebar End Cap** fastener
5. Using a *5mm Allen Key Socket* and *Torque Wrench*, first tighten the fastener attaching the **Lever Guard** to the **Bar Clamp** then the **Bar Clamp** to the **Handlebar**
6. Test to ensure the **Throttle** turns and releases freely, if this does not occur follow the steps below;
7. Using a *3mm Allen Key*, release and loosen the **Throttle Grub Screw** and move the **Throttle** approximately 2-3mm axially towards the **Dash**. Tighten the **Throttle Grub Screw**.
8. If the **Throttle** is still not moving freely, undo this process to step 2, installing a *M8 Spring Washer* between the **End Cap** and **Handlebar**

Body

TECHNICAL SERVICE MANUAL

FRONT CARRIER



NUMBERED ITEMS

1. Front Carrier Frame Fastener
2. Front Carrier Frame Nut
3. Front Carrier Flange Fastener
4. Front Carrier Flange Washer
5. Front Carrier P Clip
6. Front Carrier Nut

TOOLS/CONSUMABLES REQUIRED

- 4mm Allen Key
- 5mm Allen Key
- 10mm Spanner

REMOVE

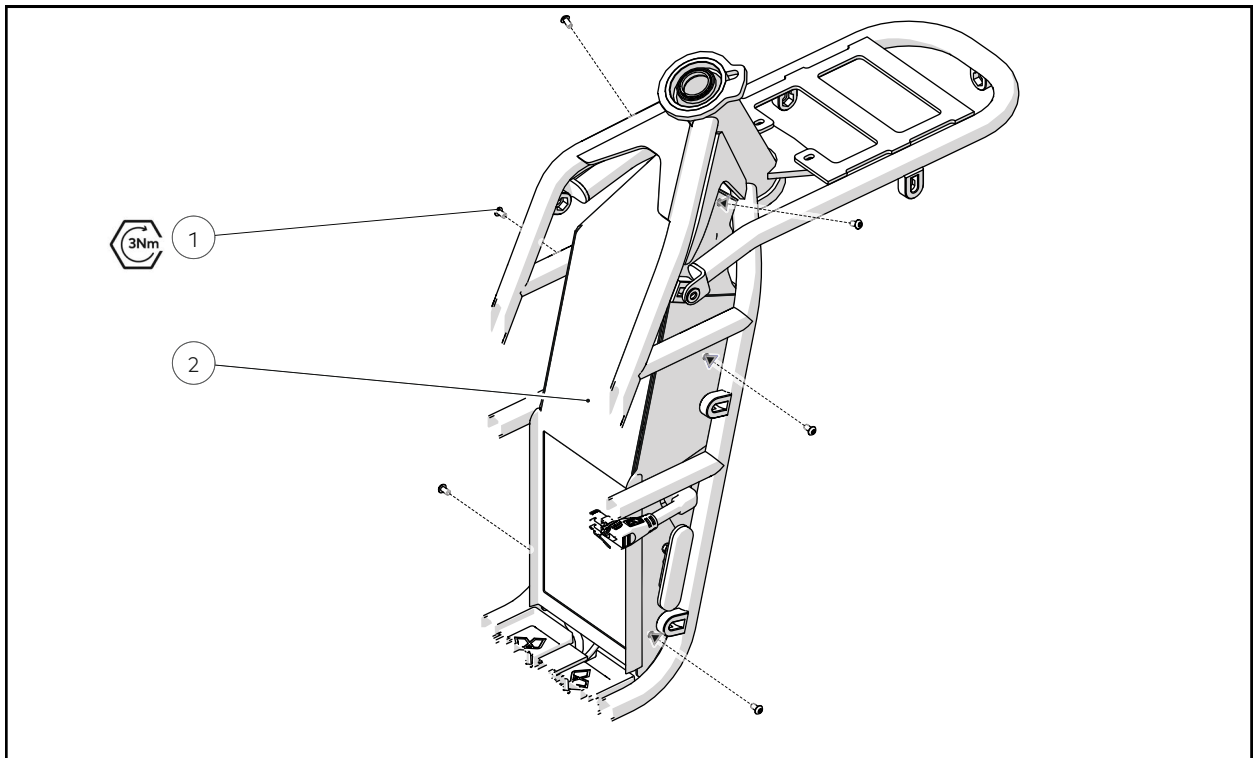
1. Using a 4mm Allen Key and 10mm Spanner, release and remove the 2 nuts/fasteners attaching the **Front Carrier** to the **Steerer Tube Flange**
2. Using a 5mm Allen Key, release and remove the 2 nuts/fasteners attaching the **Front Carrier** to the **Frame Down Tube**

REPLACE

1. Using a 4mm Allen Key and 10mm Spanner, tighten the 2 nuts/fasteners attaching the **Front Carrier** to the **Steerer Tube Flange**. Ensure the **Brake Hose P-Clip** and **Brake Hose** are attached.

2. Using a *5mm Allen Key*, tighten the 2 nuts/fasteners attaching the **Front Carrier** to the **Frame Down Tube**

FRONT CONSOLE COVER



NUMBERED ITEMS

1. Fastener
2. Front Console Cover

TOOLS/CONSUMABLES REQUIRED

- T25 Torx Key
- T25 Torx Socket
- Torque Wrench

PRE-REQUISITE STEPS

Battery Removal - Page 123

REMOVE

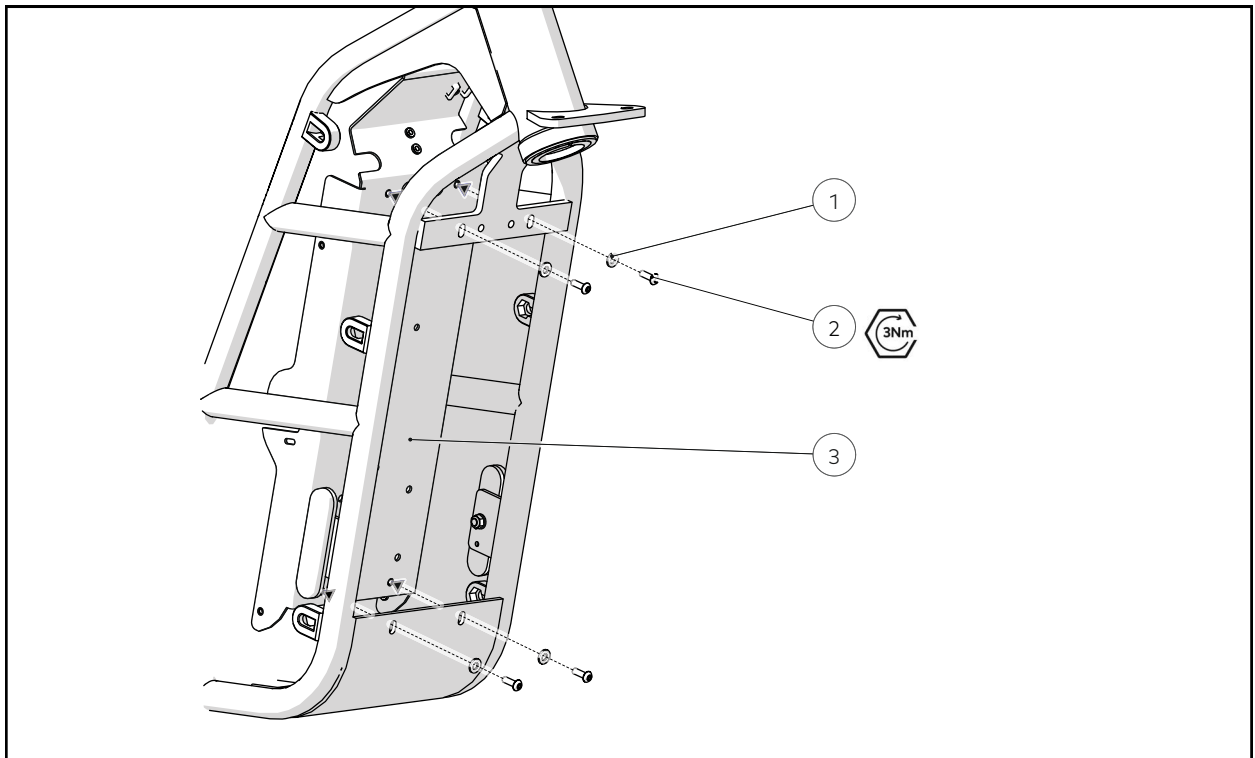
1. Using a *T25 Torx Key*, remove the 6 fasteners attaching the **Front Console Cover** to the **Front Console Rear Panel**
2. Lifting and rotating the upper portion of the **Front Console Front Cover** towards the rear of the **Bike**, remove the component

REPLACE

1. Ensure all cables are correctly aligned within the console and will not become pinched when replacing the **Cover**
2. Align the bottom section of the **Front Console**, then lift and rotate the top section into place

3. Using a *T25 Torx Key* lightly tighten the 6 fasteners attaching the **Front Console Cover** to the **Front Console Rear Panel**
4. To align the **Front Console Cover**, install the **Battery** within the **Bike** using the method outlined on Page 123
5. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 6 fasteners attaching the **Front Console Cover** to the **Front Console Rear Panel**

FRONT CONSOLE REAR PANEL



NUMBERED ITEMS

1. Washer
2. Fastener
3. Front Console

TOOLS/CONSUMABLES REQUIRED

- T25 Torx Driver
- T25 Torx Socket
- Torque Wrench

PRE-REQUISITE STEPS

Battery Removal - Page 123

Front Console Cover Removal - Page 102

Motor Controllers Removal - Page 147

Main Harness Removal - Page 128

Battery Plug Harness Removal - Page 125

VMS Removal - Page 145

Horn Removal - Page 143

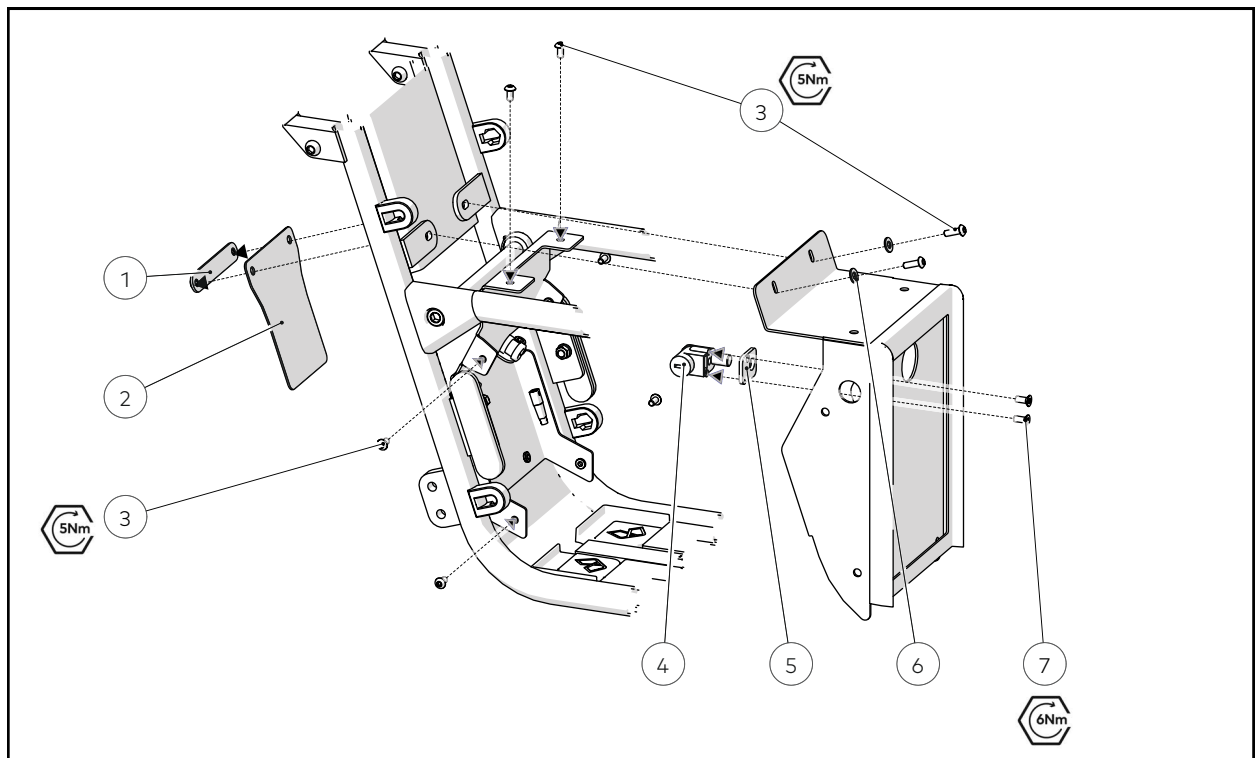
REMOVE

1. Using a T25 Torx Key, remove the 4 fasteners attaching the Front Console Rear Panel to the Frame

REPLACE

1. Ensure all cables and brake line are correctly aligned within the console and will not become pinched when replacing the cover
2. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 4 fasteners attaching the **Front Console Rear Panel** to the **Frame**

REAR CONSOLE COVER



NUMBERED ITEMS

1. Swing Arm Mudflap Plate
2. Swing Arm Mudflap
3. Console Fastener
4. Battery Lock
5. Battery Lock Spacer Plate
6. Washer
7. Battery Lock Fastener

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Key*
- *T25 Torx Socket*
- *Torque Wrench*

PRE-REQUISITES

Battery Removal - Page 123

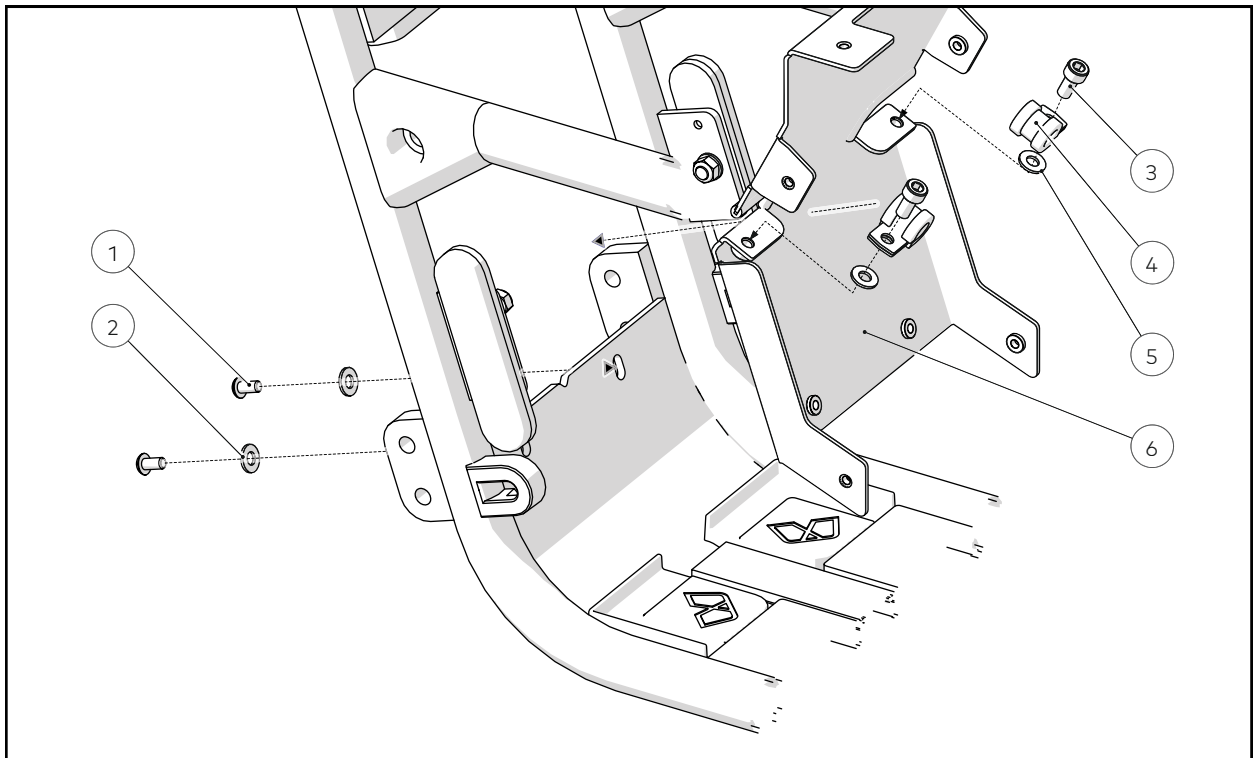
REMOVE

1. Using a *T25 Torx Key*, remove the 8 fasteners attaching the **Rear Console Cover** to the **Rear Panel and Frame**
2. Using a *T25 Torx Key*, remove the 2 fasteners attaching the **Battery Lock** to the **Front Panel**

REPLACE

1. Ensure all cables are correctly aligned within the **Rear Console** and will not become pinched when replacing the **Front Panel**
2. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the two fasteners attaching the **Battery Lock** to the **Front Panel**
3. Using a *T25 Torx Key* lightly tighten the 8 fasteners attaching the **Rear Console Cover** to the **Rear Panel** and **Frame**
4. To align the **Rear Console Cover**, install the **Battery** within the bike using the method outlined on Page 123
5. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the two fasteners attaching the **Rear Console Cover** to the **Rear Panel** and **Frame**

REAR CONSOLE REAR PANEL



NUMBERED ITEMS

1. Rear Console Fastener
2. Rear Console Washer
3. P Clip Fastener
4. P Clip¹
5. P Clip Washer
6. Rear Console Rear Panel

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- T25 Torx Key
- T25 Torx Socket
- Torque Wrench

PRE-REQUISITES

Battery Removal - Page 123

Rear Console Cover - Page 106

REMOVE

1. If installed, using a 5mm Allen Key, remove the 2 fasteners retaining the P Clips to the Rear Panel

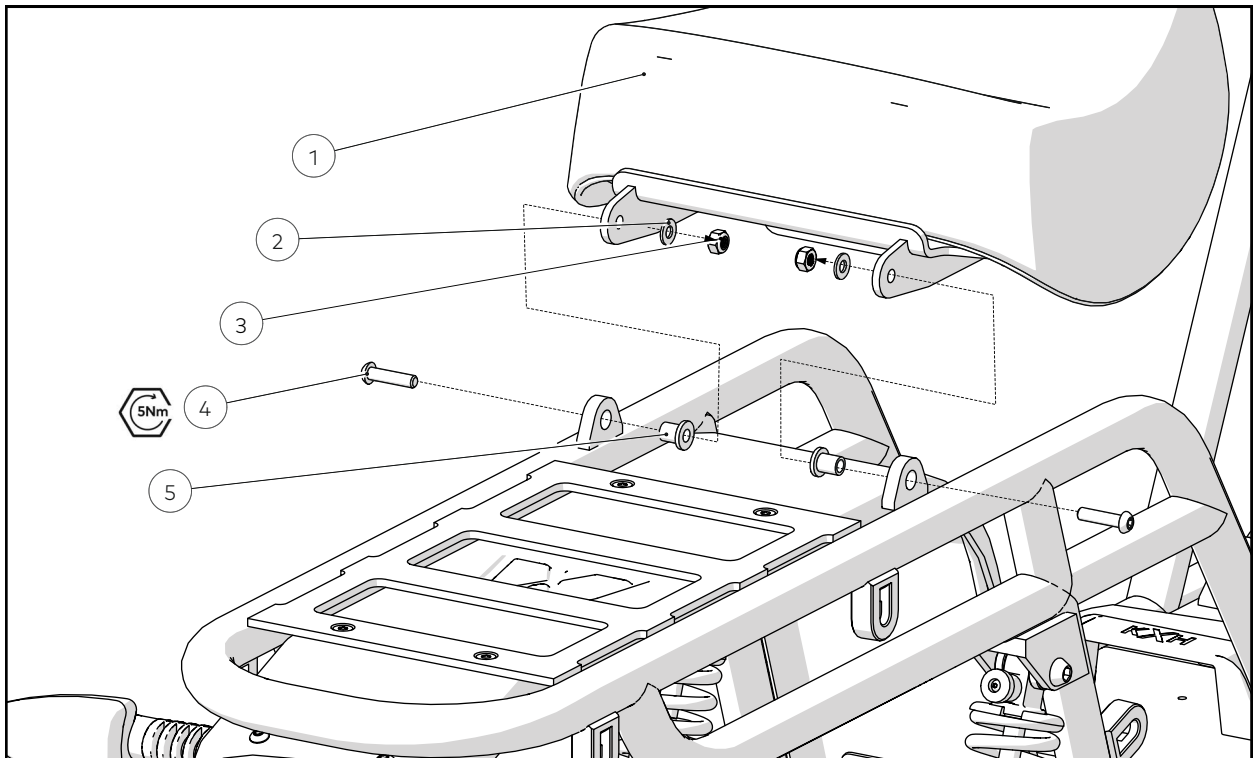
1. ONLY PRESENT ON SOME MODELS

2. Using a *T25 Torx Key*, remove the 2 fasteners retaining the **Rear Console Rear Panel** to the **Frame**

REPLACE

1. Ensure all cables are correctly aligned and will not become pinched when replacing the **Rear Panel**
2. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 2 fasteners retaining the *Rear Console Rear Panel* to the **Frame**
3. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the 2 fasteners retaining the **P Clips** to the **Rear Panel**

SEAT



NUMBERED ITEMS

1. Seat
2. Washer
3. Nut
4. Fastener
5. Bush

TOOLS/CONSUMABLES REQUIRED

- 4mm Allen Key
- 4mm Allen Key Socket
- Torque Wrench
- 10mm Spanner

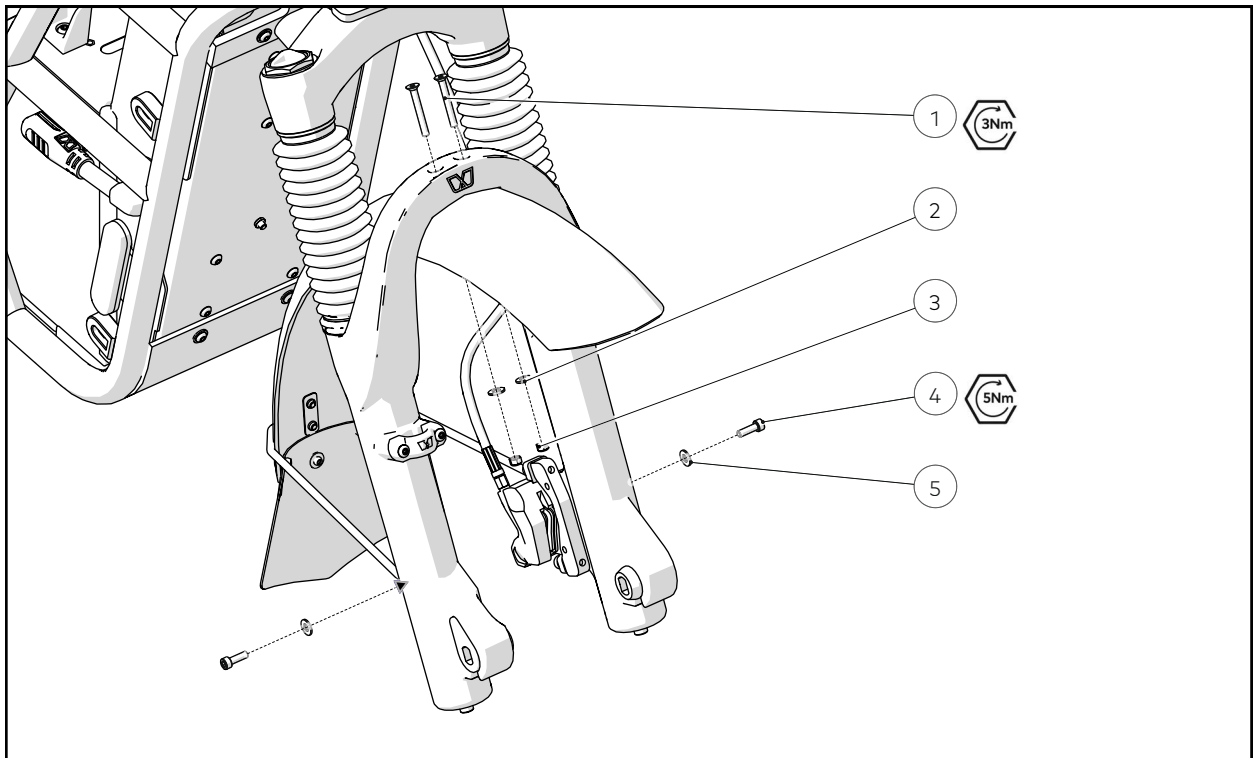
REMOVE

Using a 4mm Allen Key and 10mm Spanner, release and remove the 2 fasteners attaching the **Seat** to the **Frame**

REPLACE

Using a 4mm Allen Key Socket, Torque Wrench and 10mm Spanner, tighten the 2 fasteners attaching the **Seat** to the **Frame**

FRONT MUDGUARD



NUMBERED ITEMS

1. Mudguard Top Fastener
2. Mudguard Top Washer
3. Nut
4. Mudguard Stay Fastener
5. Mudguard Stay Washer

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Key*
- *T25 Torx Socket*
- *4mm Allen Key*
- *4mm Allen Key Socket*
- *Torque Wrench*
- *8mm Spanner*

PRE-REQUISITES

Front Wheel Removal - Page 48

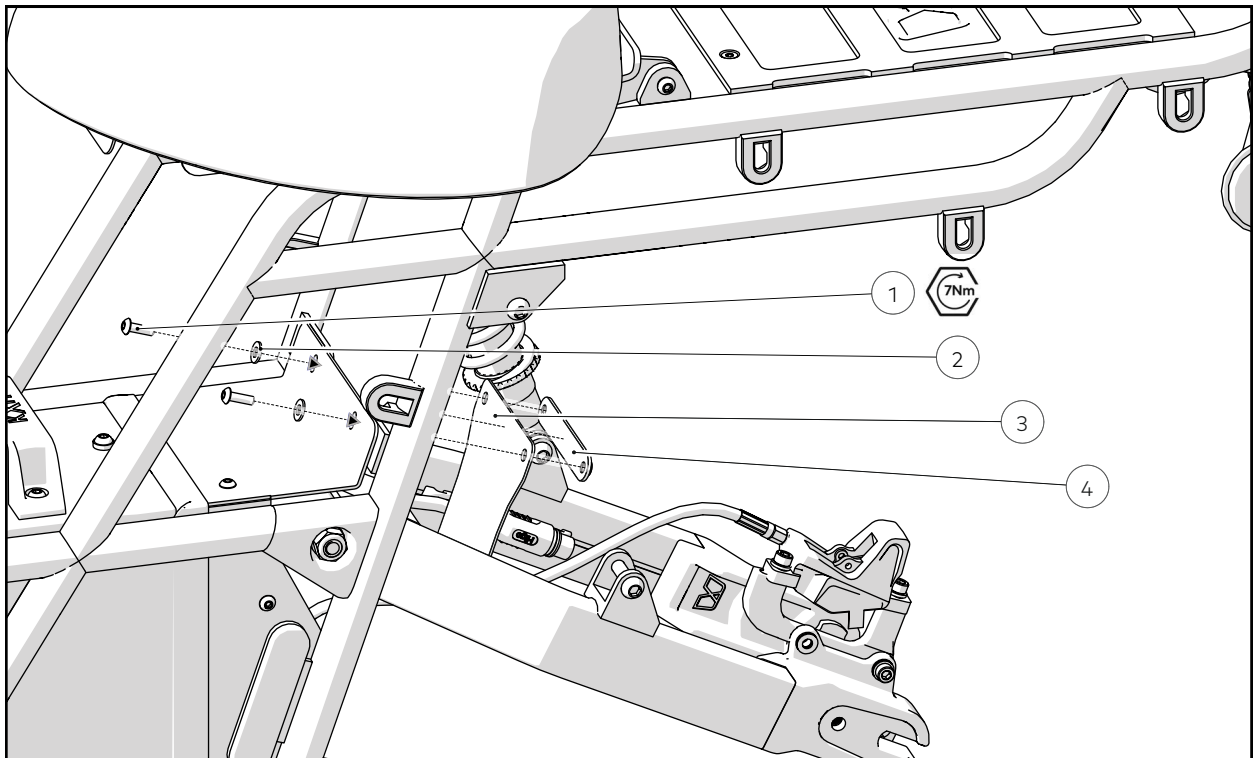
REMOVE

1. Using a *4mm Allen Key* and *8mm Spanner*, remove the 2 fasteners attaching the **Upper Mudguard** to the **Fork**
2. Using a *T25 Torx Key*, remove the 2 fasteners attaching the **Mudguard Stay** to the **Fork**

REPLACE

1. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 2 fasteners attaching the **Mudguard Stay** to the **Fork**
2. Using a *4mm Allen Key Socket*, *Torque Wrench* and *8mm Spanner*, tighten the 2 fasteners attaching the **Upper Mudguard** to the **Fork**

SWING ARM MUDGUARD



NUMBERED ITEMS

1. Fastener
2. Washer
3. Mud Flap
4. Mud Flap Retention Plate

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Key*
- *T25 Torx Socket*
- *Torque Wrench*

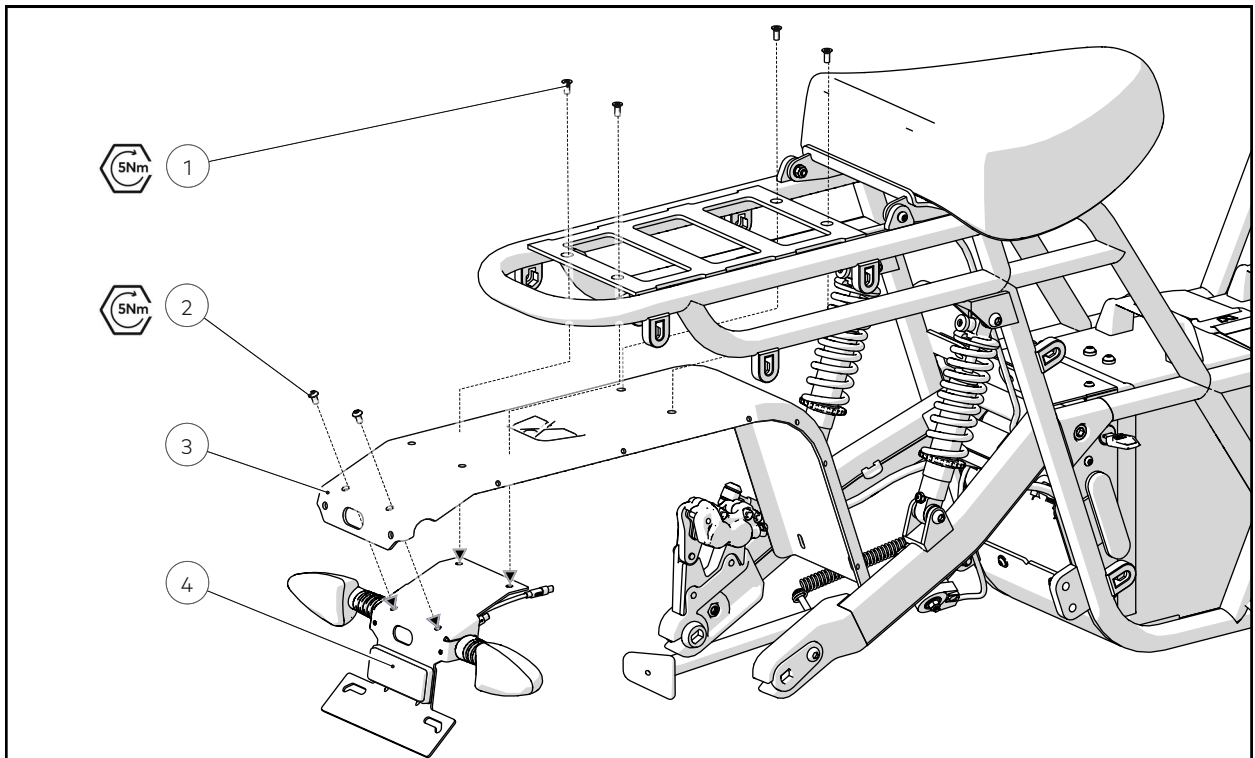
REMOVE

1. Using a *T20 Torx Key*, remove the 2 fasteners attaching the **Swing Arm Mud Flap** to the **Bike**

REPLACE

1. Using a *T20 Torx Socket* and *Torque Wrench*, tighten the 2 fasteners attaching the **Swing Arm Mud Flap** to the **Bike**

REAR MUDGUARD



NUMBERED ITEMS

1. Countersunk Fastener
2. Button Fastener
3. Mudguard
4. Tailight Assembly

TOOLS/CONSUMABLES REQUIRED

- T25 Torx Key
- T25 Torx Socket
- Torque Wrench
- 4mm Allen Key
- 4mm Allen Key Socket
- Flush Cutters
- Cable Ties

PRE-REQUISITES

Rear Wheel Removal - Page 50

Swing Arm Mud Flap Removal - Page 113

Tailight Removal - Page 142

REMOVE

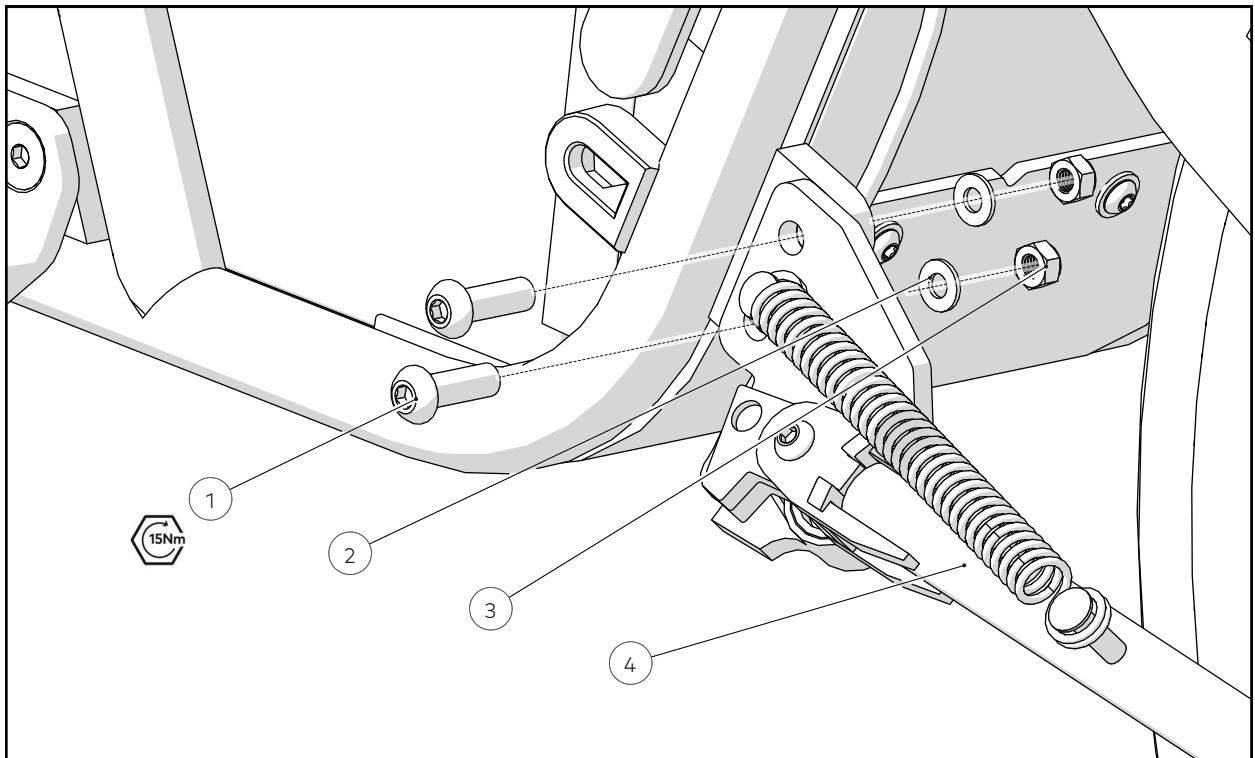
1. Using *Flush Cutters*, remove any *Cable Ties* retaining the **Rear Light Harness** and any connected cables to the **Mudguard**

2. Using a *T25 Torx Key*, remove the 6 fasteners attaching the **Mudguard** to the **Bike and Taillight Assembly**

REPLACE

1. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 8 fasteners attaching the **Mudguard** to the **Bike**
2. Connect the **Tail Light** to the **Rear Light Harness**
3. Using a *#1 Philips Head Screwdriver*, tighten the 2 fasteners attaching the **Rear Light** to the **Mudguard**
4. Using *Cable Ties*, retain the **Rear Light Harness** and any connected cables to the **Mudguard**

KICKSTAND



NUMBERED ITEMS

1. Fastener
2. Washer
3. Nut
4. Kickstand

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- 13mm Spanner
- Torque Wrench
- Loctite 243

PRE-REQUISITE STEPS

Battery Removal - Page 123

Rear Console Cover Removal - Page 106

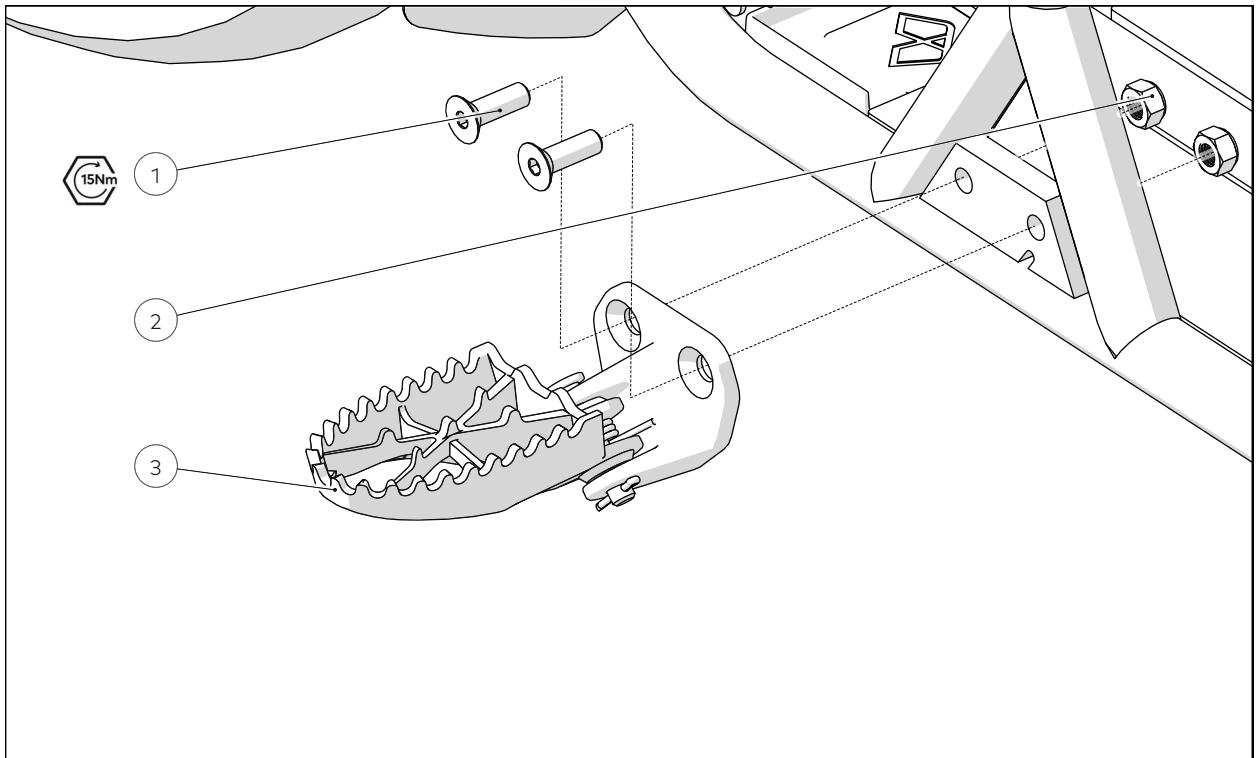
REMOVE

1. If installed, unplug the Kickstand Switch connector from the On Road Harness inside the Rear Console
2. Using a 5mm Allen Key and 13mm Spanner, release and remove the 2 fasteners attaching the Kickstand to the Bike

REPLACE

1. Using a *5mm Allen Key Socket, Torque Wrench, 13mm Spanner* and *Loctite 243*, tighten the 2 fasteners attaching the **Kickstand** to the **Bike**
2. If installed, plug the **Kickstand Switch** connector into the **On Road Harness**

FOOTPEGS



NUMBERED ITEMS

1. Fastener
2. Nut
3. Footpeg

- 6mm Allen Key
- 6mm Allen Key Socket
- 13mm Spanner
- Torque Wrench
- Loctite 243

TOOLS/CONSUMABLES REQUIRED

PRE-REQUISITES

Battery Removal - Page 123

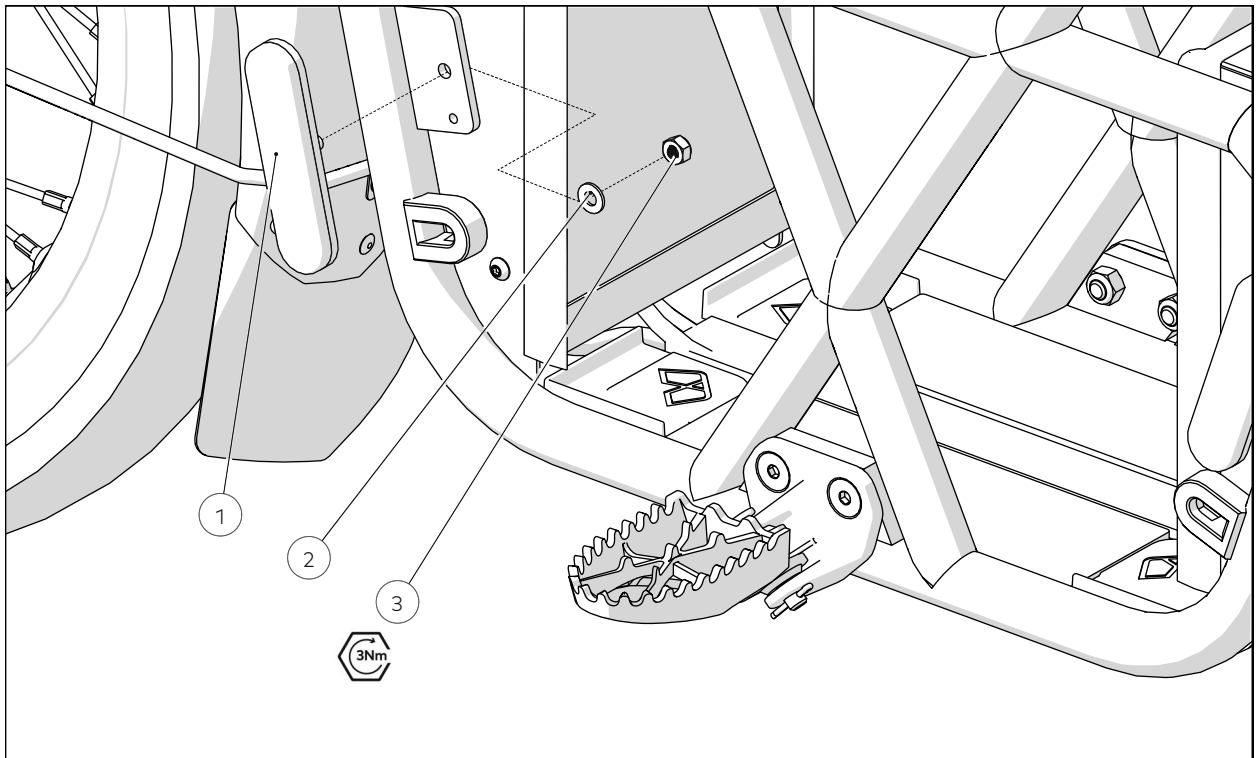
REMOVE

1. Using a 6mm Allen Key and 13mm Spanner, remove the 2 fasteners attaching the Footpeg to the Bike

REPLACE

1. Using a 6mm Allen Key Socket, Loctite 243, Torque Wrench and 13mm Spanner tighten the 2 fasteners attaching the Footpeg to the Bike

REFLECTORS



NUMBERED ITEMS

1. Reflector
2. Washer
3. Nut

TOOLS/CONSUMABLES REQUIRED

- 10mm Spanner

PRE-REQUISITES

Battery Removal - Page 123

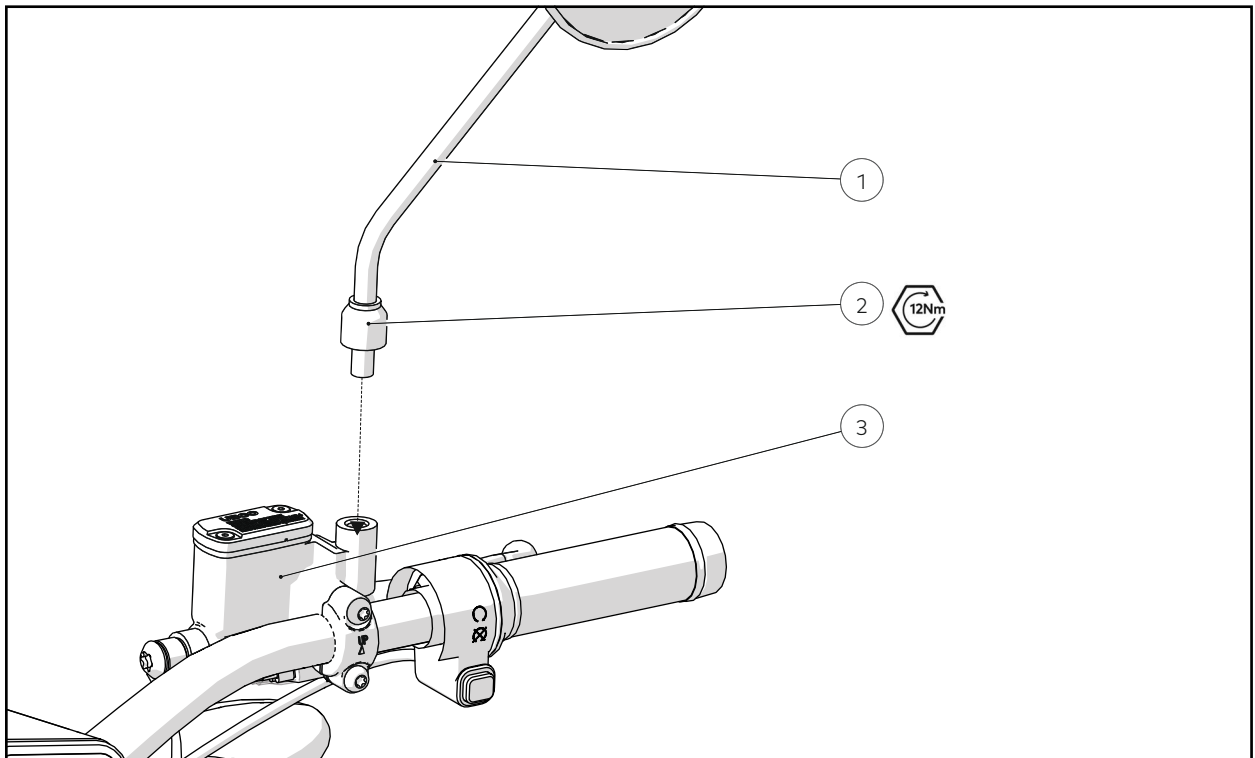
REMOVE

1. If installed, remove the **Battery** from the **Bike** using the method outlined on Page 123
2. Using a *10mm Spanner*, remove the nuts from the **Reflectors**.

REPLACE

1. Using a *10mm Spanner*, tighten the nuts on the **Reflectors** ensuring the locating pin of the **Reflector** matches the **Mount Panel**

SYS 2 - MIRRORS



NUMBERED ITEMS

1. Rear View Mirror Assembly
2. Rear View Mirror Boot & Nut
3. Master Cylinder Assembly

TOOLS/CONSUMABLES REQUIRED

- 14mm Spanner

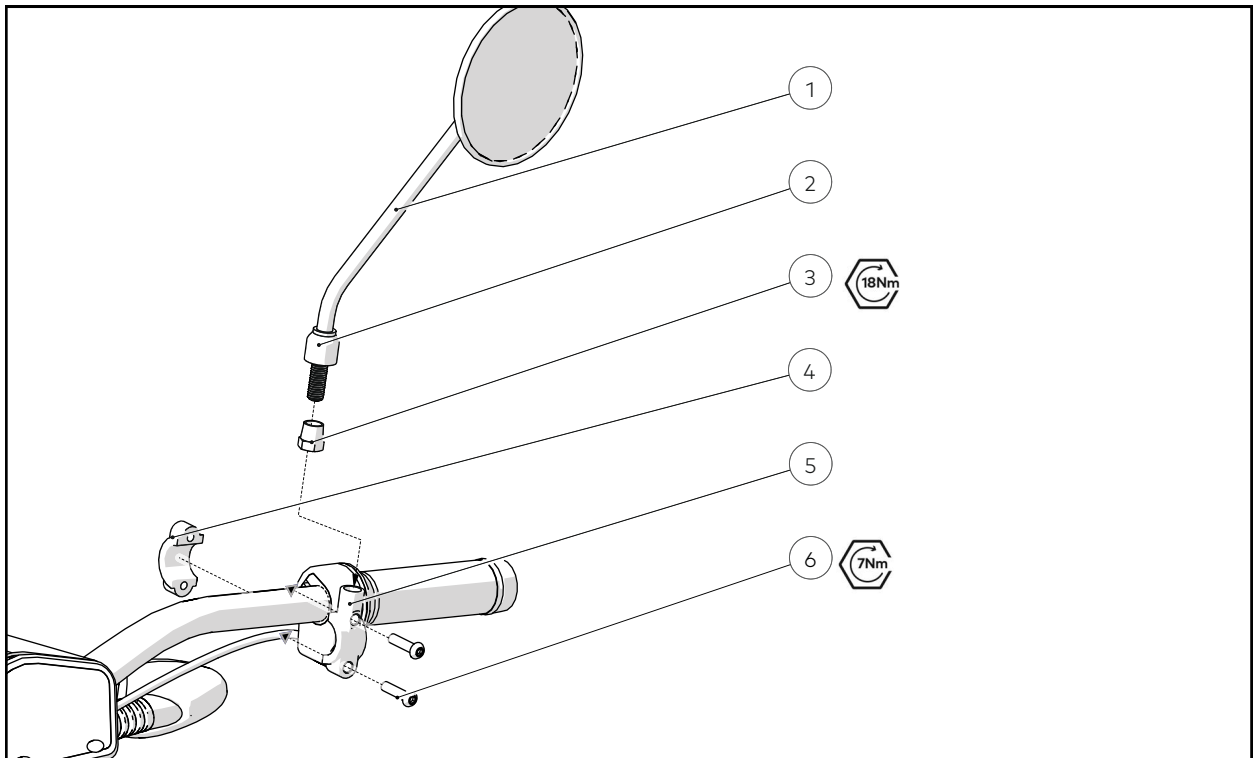
REMOVE

1. Using a 14mm Spanner, release the Rear View Mirror Nut and remove the Mirror

REPLACE

1. Thread the Mirror Assembly into the correct position for the rider
2. Using a 14mm Spanner, tighten the Rear View Mirror Nut

SR - MIRRORS



NUMBERED ITEMS

1. Rear View Mirror
2. Rear View Mirror Boot
3. Rear View Mirror Nut
4. Mirror Clamp A
5. Mirror Clamp B
6. Fastener

TOOLS/CONSUMABLES REQUIRED

- 4mm Allen Key
- 4mm Allen Key Socket
- 14mm Spanner
- Torque Wrench

REMOVE

1. Using a 14mm Spanner, release the Rear View Mirror Fastening Nut and remove the Mirror
2. Using a 4mm Allen Key, release and remove the 2 fasteners attaching the Mirror Clamp to the Handlebar

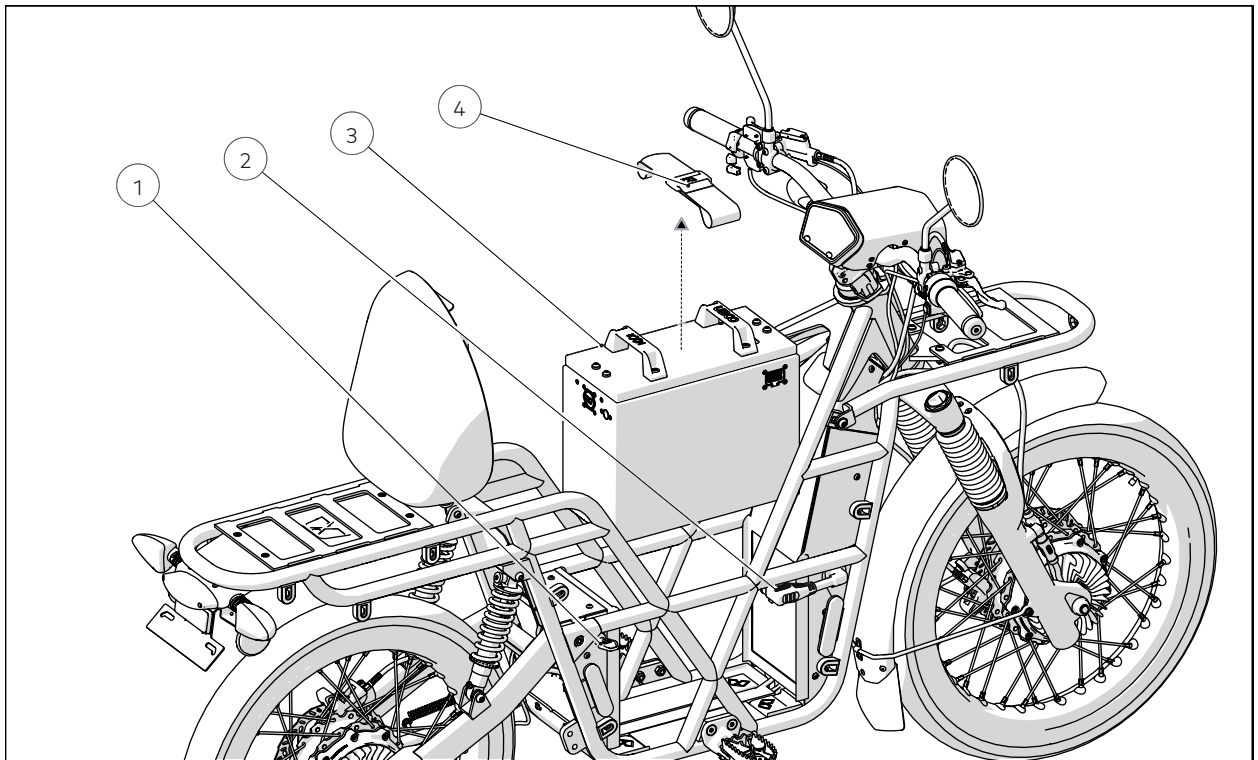
REPLACE

1. Using a 4mm Allen Key Socket and Torque Wrench, tighten the 2 fasteners
2. Thread the Mirror Arm into the correct position for the rider
3. Using a 14mm Spanner, tighten the Rear View Mirror Fastening Nut

Electronics and Controls

TECHNICAL SERVICE MANUAL

KXH BATTERY



NUMBERED ITEMS

1. Battery lock
2. Battery Harness
3. Battery
4. Battery Strap

TOOLS/CONSUMABLES REQUIRED

- *Silicone Grease*

REMOVE

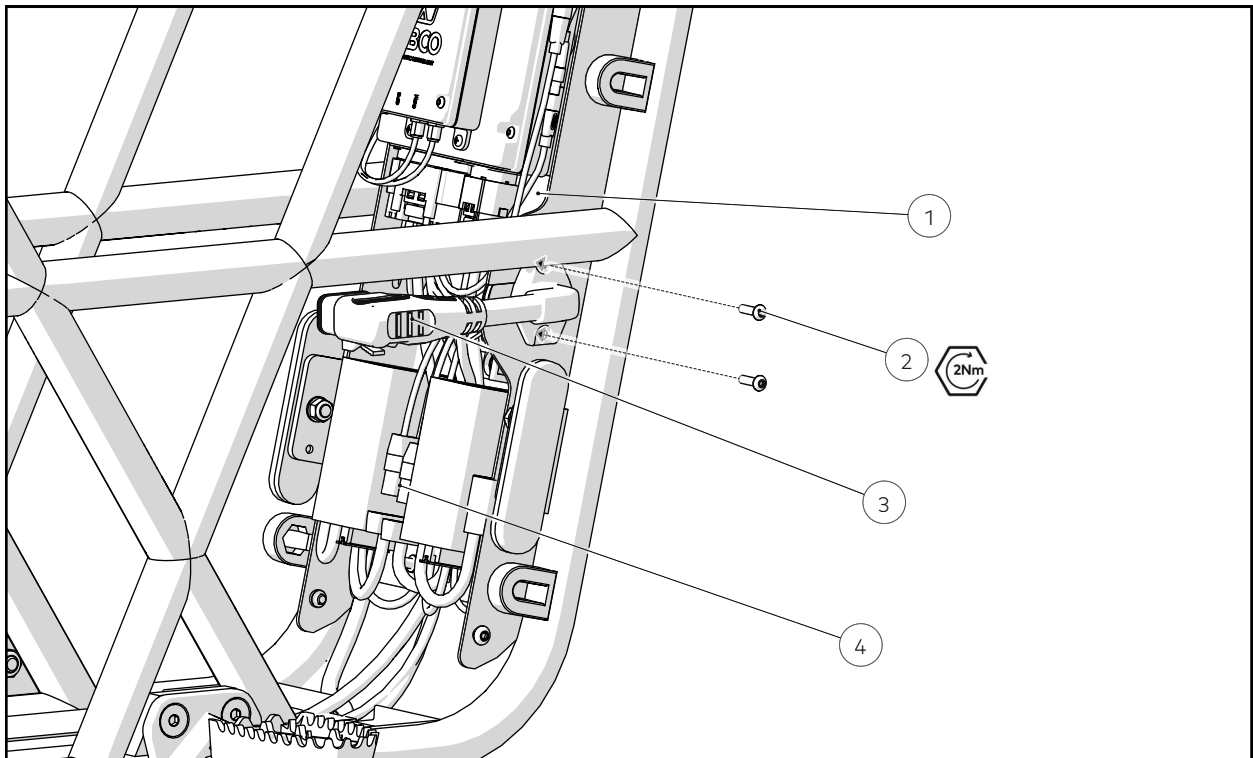
1. If charging, unplug the **Charger**
2. Ensure the **Charge Port Cover** is securely installed in the **Charge Port**
3. If the **Battery Harness** is plugged in to the **Battery**, unplug the **Battery Harness**
4. If the **Bike** has a **Battery Lock** unlock the **Battery**
5. Remove the **Battery Retention Strap**

REPLACE

1. Apply *Silicone Grease* to **Charge Port Pins**
2. Ensure there is nothing in the chassis space where the **Battery** will enter

3. Ensure the **Charge Port Cover** is securely installed in the **Charge Port**
4. Install and secure the **Battery** by applying tension using the **Battery Retention Strap**
5. Connect the **Battery Harness** into the **Battery Harness Connector Port**

BATTERY PLUG HARNESS



NUMBERED ITEMS

1. VMS Connector
2. Fastener
3. Battery Plug Harness Assembly
4. Motor Controller Connector

TOOLS/CONSUMABLES REQUIRED

- *T20 Torx Key*
- *T20 Torx Socket*
- *Torque Wrench*

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover - Page 102

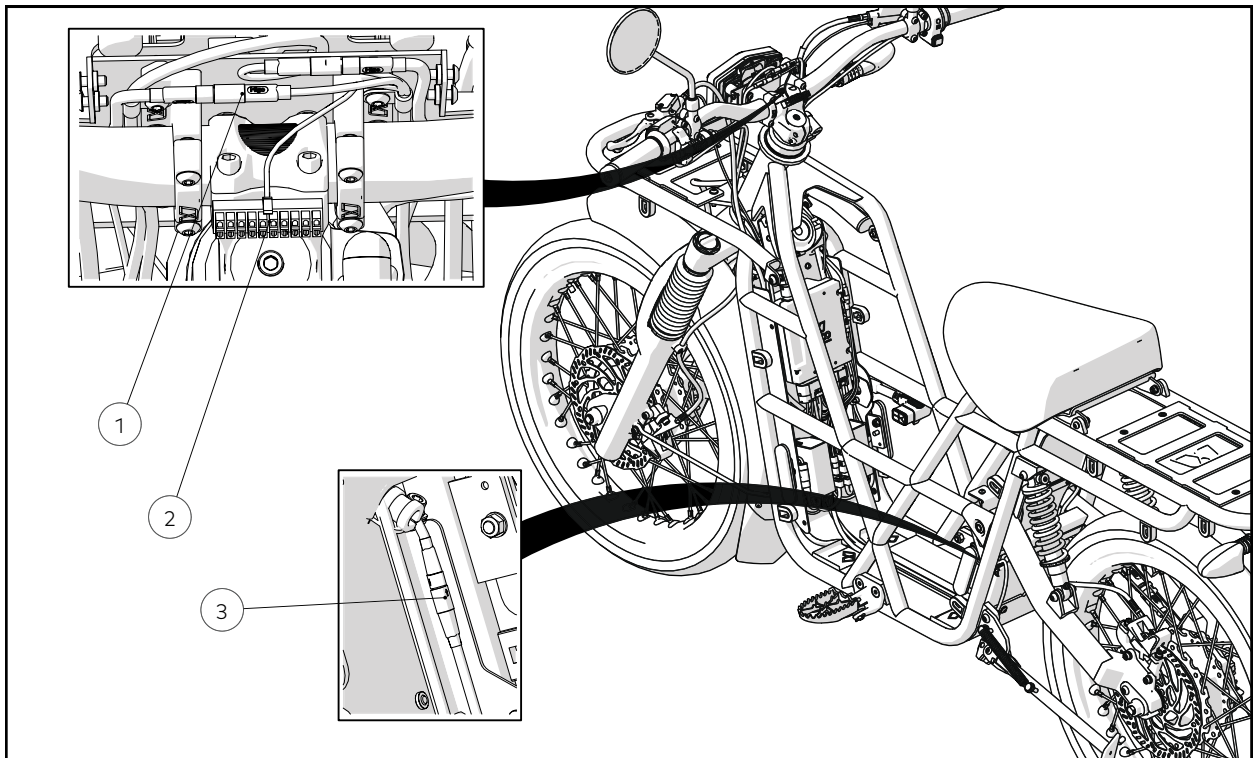
REMOVE

1. Disconnect the **VMS** and **Motor Controllers** from the **Battery Plug Harness**
2. Using a *T20 Torx Key*, remove the 2 fasteners attaching the **Battery Plug Harness** to the **Front Console Rear Panel**

REPLACE

1. Using a *T20 Torx Socket* and *Torque Wrench*, tighten the 2 fasteners
2. Connect the **VMS** and **Motor Controllers** to the **Battery Plug Harness**

ON ROAD HARNESS



NUMBERED ITEMS

1. Indicator Connector
2. Dash Connector
3. Kickstand Kill Switch Connector

TOOLS/CONSUMABLES REQUIRED

- *Flush Cutters*
- Cable Ties

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover - Page 102

Rear Console Cover - Page 106

Dash Removal - Page 136

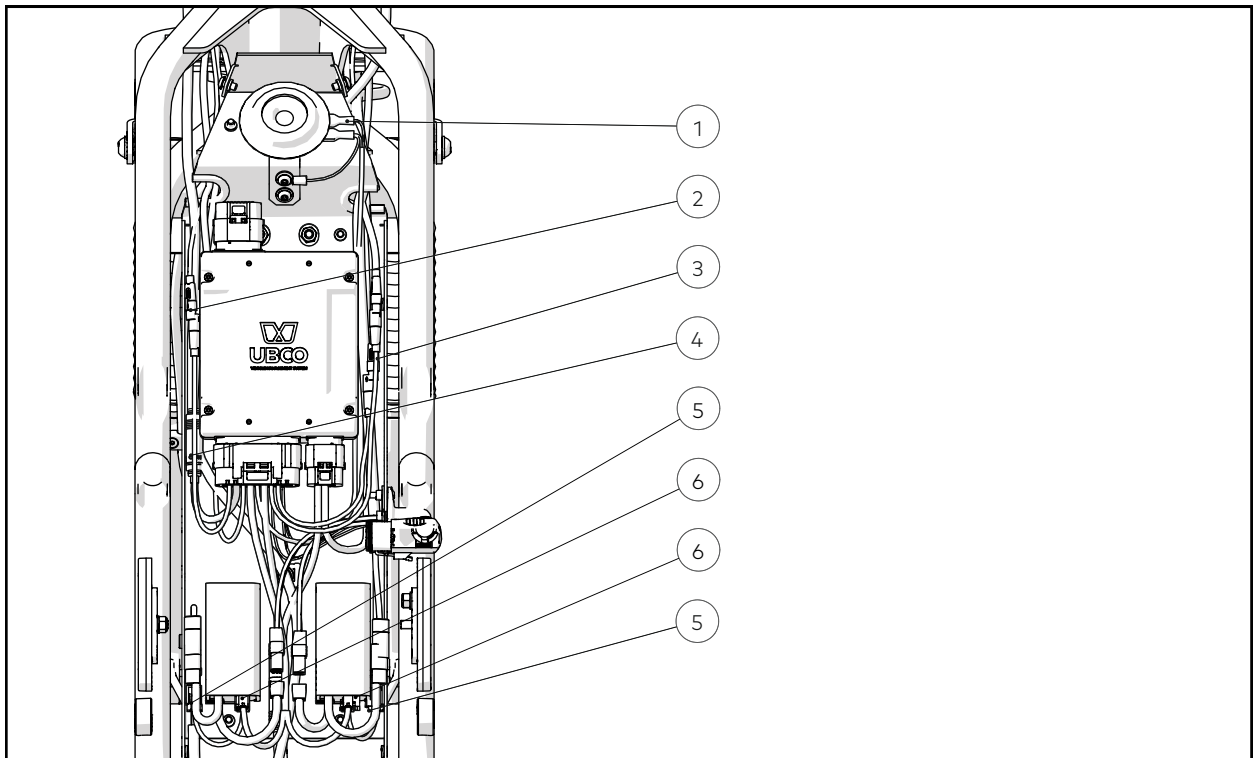
REMOVE

1. Using *Flush Cutters* remove any *Cable Ties* retaining the On Road Harness
2. Remove the **Cable Duct** from the **Bike**
3. Disconnect the **Front Indicators** from the **On Road Harness**
4. Disconnect the **Kickstand Kill Switch** from the **On Road Harness**
5. Disconnect the **Dash** from the **On Road Harness**

REPLACE

1. Connect the **Dash** to the **On Road Harness**
2. Connect the **Kickstand Kill Switch** to the **On Road Harness**
3. Connect the **Front Indicators** to the **On Road Harness**
4. Install the **Cable Duct** onto the **Bike**
5. Using *Cable Ties* retain the **On Road Harness** to the **RH Cable Bundle**

MAIN HARNESS



NUMBERED ITEMS

1. Horn Connector
2. Headlamp Connector
3. Throttle Connector
4. LH Bar Controller Connector
5. Motor Connector
6. Motor Controller Connector

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Key*
- *T25 Torx Socket*
- *Torque Wrench*
- *Flush Cutters*
- *Cable Ties*

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

Rear Console Cover Removal - Page 106

Dash Removal - Page 136

REMOVE

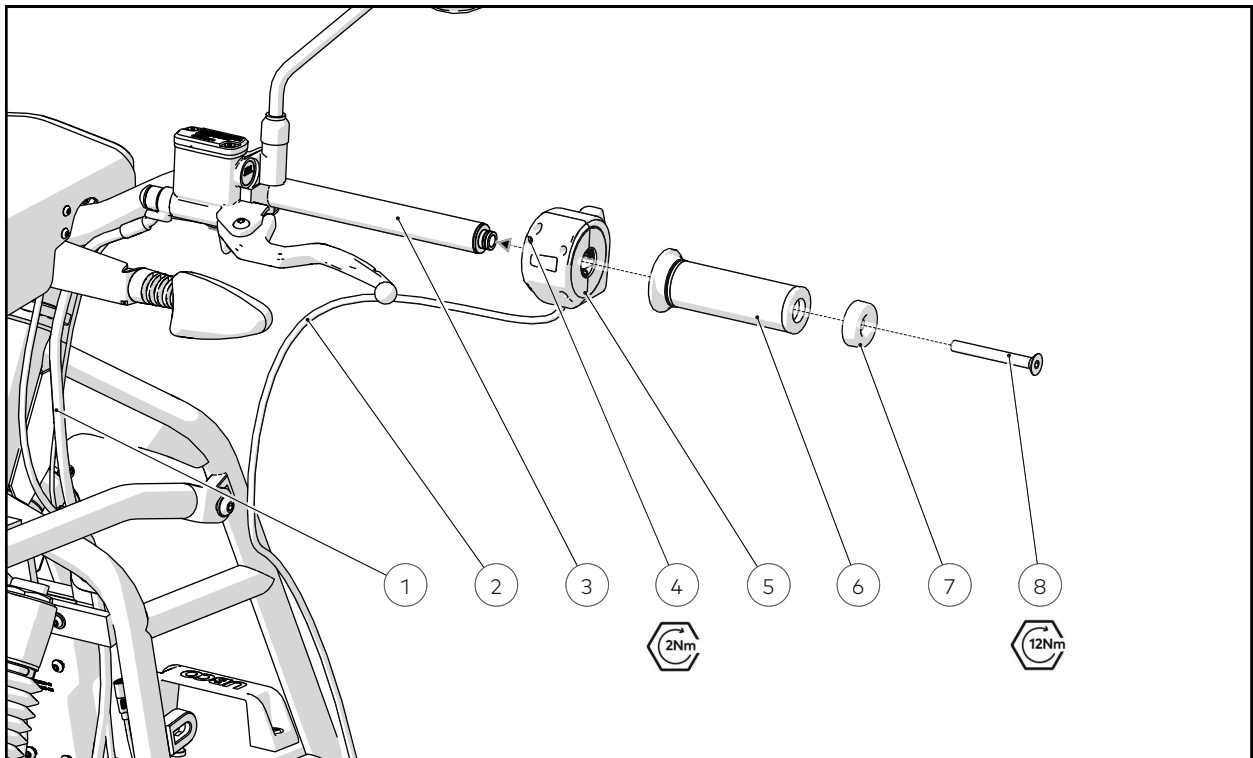
1. Using a *T25 Torx Key*, remove the fastener retaining the **P Clip** on the back side of the **Headlamp**

2. Disconnect the **On Road Harness** from the **VMS, Dash, Front Indicators** and **Kickstand**
3. Using *Flush Cutters*, remove any **Cable Ties** holding the **On Road Harness** to the **RH Cable Bundle**

REPLACE

1. Connect the **On Road Harness** to the **VMS, Dash, Front Indicators** and **Kickstand**
2. Using a *T25 Torx Key*, tighten the fastener retaining the **P Clip** on the back side of the **Headlamp**
3. Using *Cable Ties*, gather the bundle of cables released within the remove stage and **Cable Ties** together
4. Test to ensure the motion of the **Handlebar** is not restricted in any way by the **Cable Bundle**

LEFT HAND SWITCH BLOCK



NUMBERED ITEMS

1. Left Hand Cable Bundle
2. Left Hand Switch Block Cable
3. Handlebar
4. Switch Block Clamp Fastener
5. Left Hand Switch Block
6. Grip
7. Handlebar End Cap
8. Bar Clamp Fastener

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- 3mm Allen Key
- 3mm Allen Key Socket
- Torque Wrench
- Flush Cutters
- Cable Ties

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

REMOVE

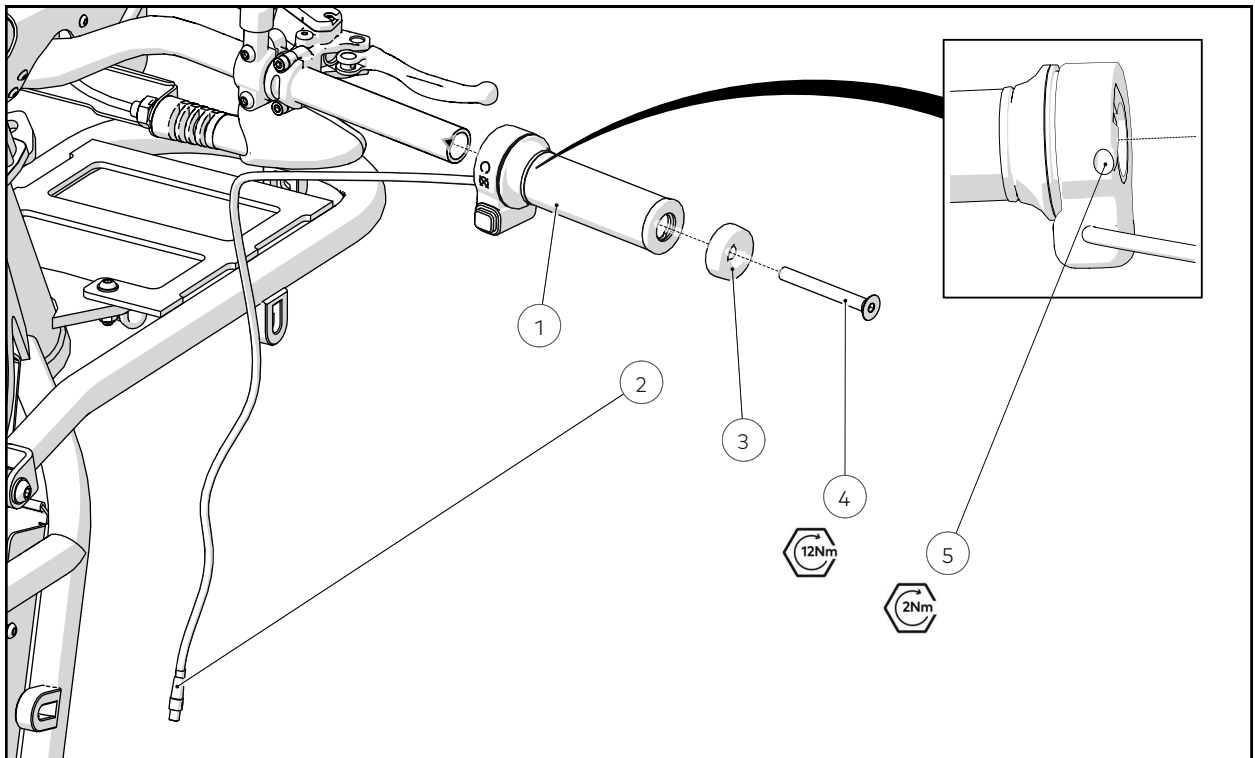
1. Disconnect the **Left Hand Switch Block** from the **Main Harness**

2. Using *Flush Cutters*, remove any *Cable Ties* retaining the **Left Hand Switch Block Cable** to the **Left Hand Cable Bundle**
3. Using a *5mm Allen Key*, release and remove the **Handlebar End Cap** and **Bar Clamp Fastener**
4. If installed, remove the **Grip** from the **Handlebar**
5. Using a *3mm Allen Key*, loosen the **Switch Block Clamp Fastener** and remove the **Left Hand Switch Block**

REPLACE

1. Connect the **Left Hand Switch Block** to the **Main Harness**
2. Place the **Left Hand Switch Block** and **Grip** onto the **Handlebar**
3. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Bar Clamp Fastener**
4. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the **Switch Block Clamp Fastener**
5. Using *Cable Ties*, retain the **Left Hand Switch Block Cable** to the **Left Hand Cable Bundle**

THROTTLE/KILL SWITCH



NUMBERED ITEMS

1. Throttle Body
2. Connector
3. Bar End Cap
4. Fastener
5. Throttle Grub Screw

TOOLS/CONSUMABLES REQUIRED

- 3mm Allen Key
- 3mm Allen Key Socket
- 5mm Allen Key
- 5mm Allen Key Socket
- Flush Cutters
- Cable Ties
- Torque Wrench

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

REMOVE

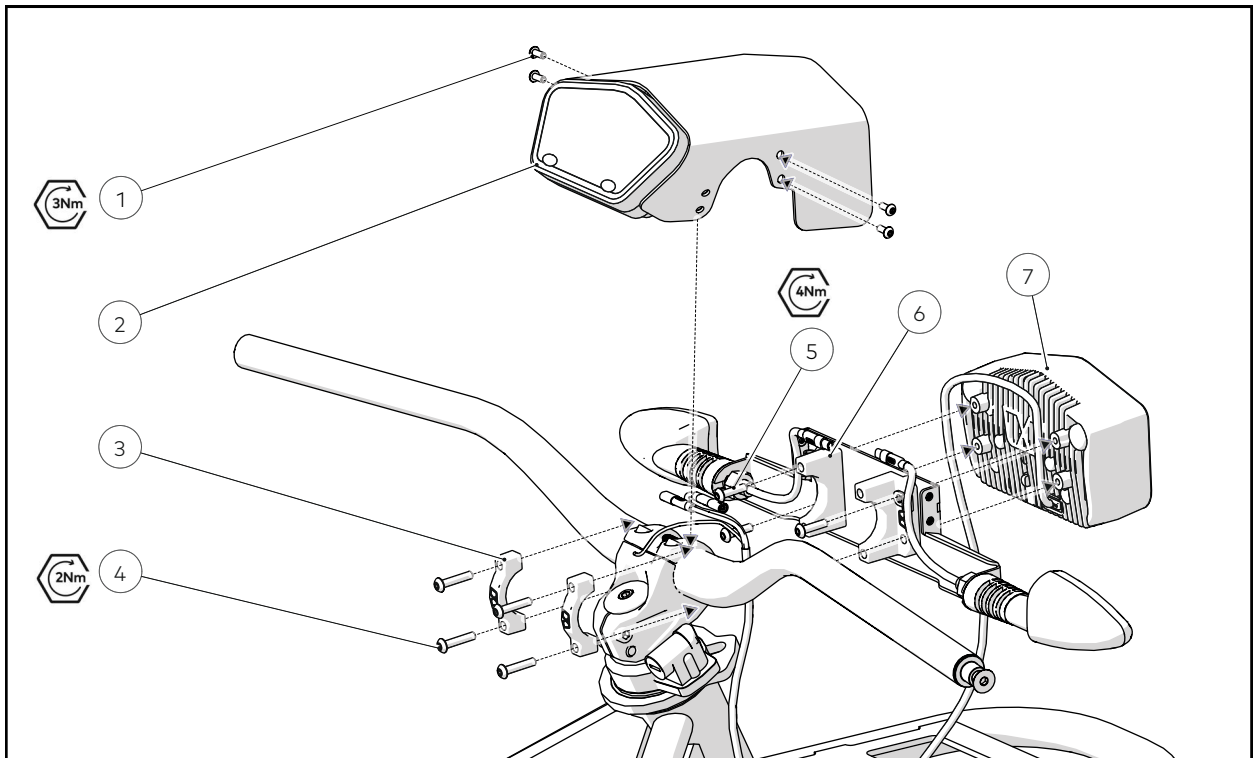
1. Disconnect the Throttle/Kill Switch from the Main Vehicle Harness
2. Using a 3mm Allen Key, release and loosen the Throttle Grub Screw

3. Using a *5mm Allen Key*, release and remove the fastener attaching the **Bar End Cap** to the **Handlebar**
4. Using *Flush Cutters*, remove any **Cable Ties** holding the **Throttle/Kill Switch Cable** to the **RH Cable Bundle**

REPLACE

1. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the fastener attaching the **Bar End Cap** to the **Handlebar**
2. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the **Throttle Grub Screw**
3. Test to make sure the **Throttle** can turn freely both when being applied and released
4. Connect the **Throttle/Kill Switch** connector to the **Main Vehicle Harness**
5. Using *Cable Ties*, retain the **RH Cable Bundle** released within the remove **stagen**
6. Test to ensure the motion of the **Handlebar** is not restricted in any way by the **Cable Bundle**

HEADLAMP



NUMBERED ITEMS

1. Dash Cover Fastener
2. Dash Cover Assembly
3. Headlamp Assembly Clamp
4. Headlamp Assembly Fastener
5. Headlamp Fastener
6. Headlamp Assembly
7. Headlamp

TOOLS/CONSUMABLES REQUIRED

- 3mm Allen Key
- 3mm Allen Key Socket
- 4mm Allen Key
- 4mm Allen Key Socket
- Torque Wrench
- Flush Cutters
- Cable Ties

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

REMOVE

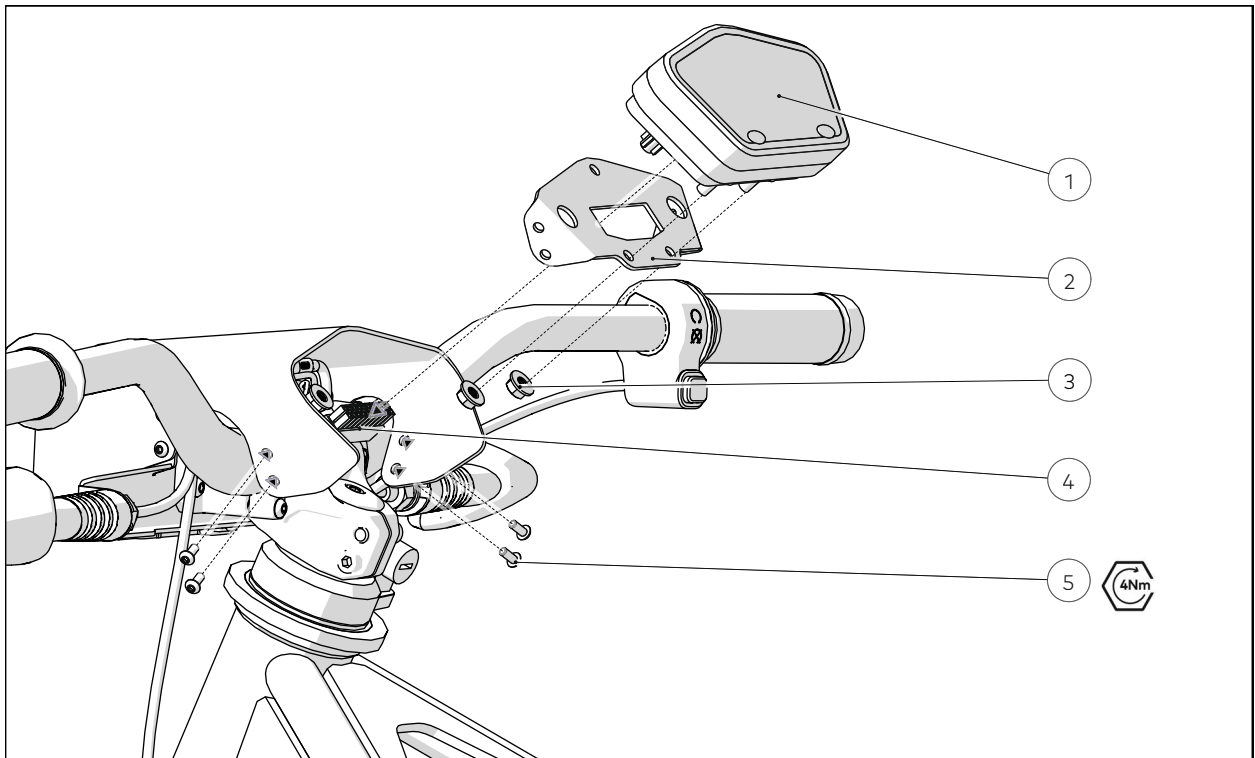
1. Using Flush Cutters, remove any Cable Ties retaining the Headlamp Cable to the Left Hand Cable Bundle
2. Disconnect the Headlamp from the Main Harness

3. Using a *3mm Allen Key*, remove the 4 fasteners attaching the **Dash Cover** to the **Bike**
4. Using a *4mm Allen Key*, remove the 4 fasteners attaching the **Headlight Clamp** to the **Bike**
5. Using a *4mm Allen Key*, remove the 4 fasteners attaching the **Headlight** to the **Headlight Clamp**

REPLACE

1. Using a *4mm Allen Key Socket* and *Torque Wrench*, tighten the 4 fasteners attaching the **Headlight** to the **Headlight Clamp** ensuring the **Headlight Cable** is threaded through the **Headlight Clamp P-Clip**
2. Using a *4mm Allen Socket* and *Torque Wrench*, tighten the 4 fasteners attaching the **Headlight Clamp** to the **Bike**
3. Connect the **Headlamp** to the **Main Harness**
4. Adjust the **Headlamp Beam** using the method outlined on Page 43
5. Using a *3mm Allen Key Socket* and *Torque Wrench*, tighten the 4 fasteners attaching the **Dash Cover** to the **Bike**
6. Using *Cable Ties*, retain the **RH Cable Bundle** released within the remove station
7. Test to ensure the motion of the **Handlebar** is not restricted in any way by the cable bundle.

DASH



NUMBERED ITEMS

1. Dash
2. Dash Mount Plate
3. Nut
4. Dash Connector
5. Fastener

TOOLS/CONSUMABLES REQUIRED

- *T20 Torx Key*
- *T20 Torx Socket*
- *Torque Wrench*
- *10mm Spanner*

REMOVE

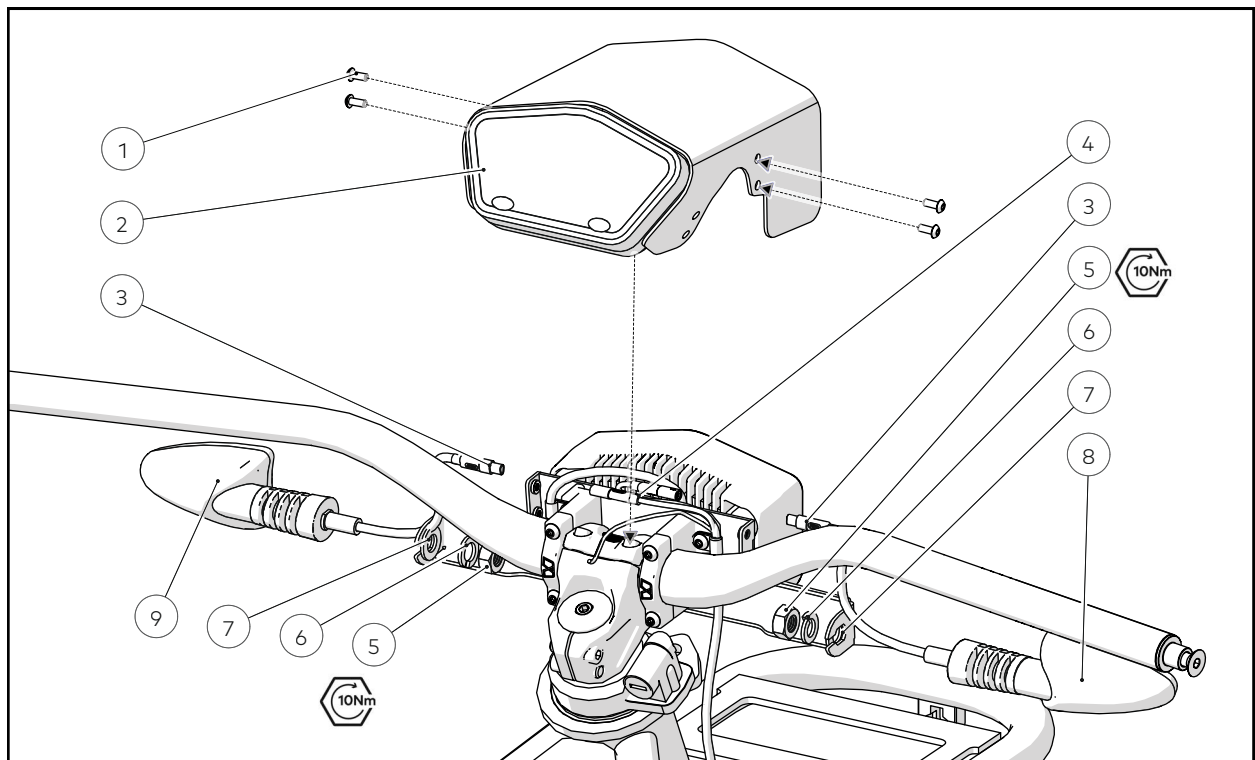
1. Using a *T20 Torx Key*, remove the 4 fasteners attaching the **Dash Mount Plate** to the **Dash Cover**
2. Using a *T20 Torx Key*, remove the 4 fasteners attaching the **Dash Cover** to the **Bike**
3. Disconnect the **Dash** from the **On Road Harness**
4. Using a *10mm Spanner*, remove the 3 nuts attaching the **Dash** to the **Dash Mount Plate**

REPLACE

1. Connect the **Dash** to the **On Road Harness**

2. Using a *10mm Spanner*, tighten the 3 nuts attaching the **Dash** to the **Dash Mount Plate**
3. Using a *T20 Torx Socket and Torque Wrench*, tighten the 4 fasteners attaching the **Dash Mount Plate** to the **Dash Cover**
4. Using a *T20 Torx Socket and Torque Wrench*, tighten the 4 fasteners attaching the **Dash Cover** to the **Bike**

FRONT INDICATORS



NUMBERED ITEMS

1. Fastener
2. Dash Cover Assembly
3. Indicator Plug
4. Indicator Connector
5. Nut
6. Spring Washer
7. Washer
8. Right Indicator
9. Left Indicator

TOOLS/CONSUMABLES REQUIRED

- *T20 Torx Key*
- *T20 Torx Socket*
- *Torque Wrench*
- *17mm Spanner*

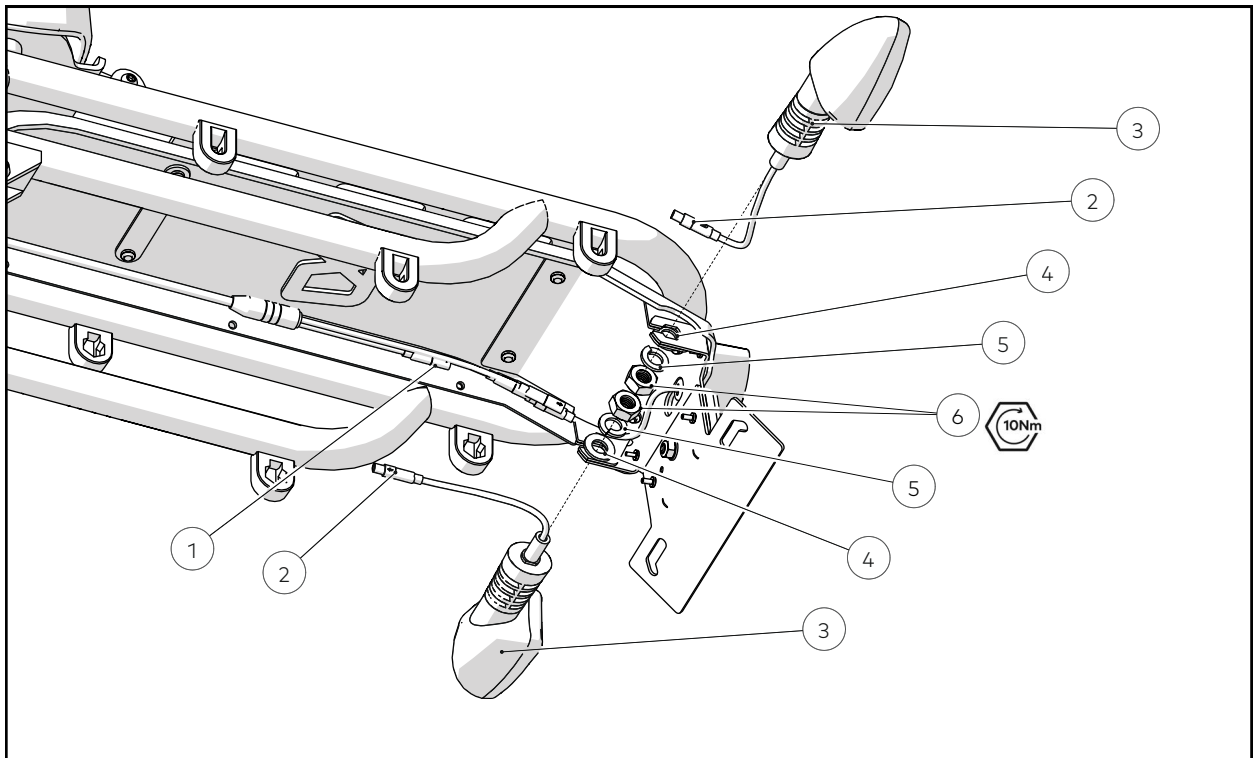
REMOVE

1. Using a *T20 Torx Key*, remove the 4 fasteners attaching the **Dash Cover** to the **Bike**
2. Disconnect **Front Indicators** from the **On Road Harness**
3. Using a *17mm Spanner*, release and remove the 2 nuts holding the **Indicators** to the **Bike**

REPLACE

1. Connect the **Indicators** to the **On Road Harness** and test that the **Indicators** are on the correct side of the **Bike**
2. Using a *17mm Spanner*, tighten the 2 nuts holding the **Indicators**.
3. Using a *T20 Torx Socket* and *Torque Wrench*, tighten the 4 fasteners attaching the **Dash Cover** to the **Bike**

REAR INDICATORS



NUMBERED ITEMS

1. Rear Light Harness Connectors
2. Indicator Plug
3. Indicator Assembly
4. Washer
5. Spring Washer
6. Nut

TOOLS/CONSUMABLES REQUIRED

- 17mm Spanner
- Flush Cutters
- Cable Ties

REMOVE

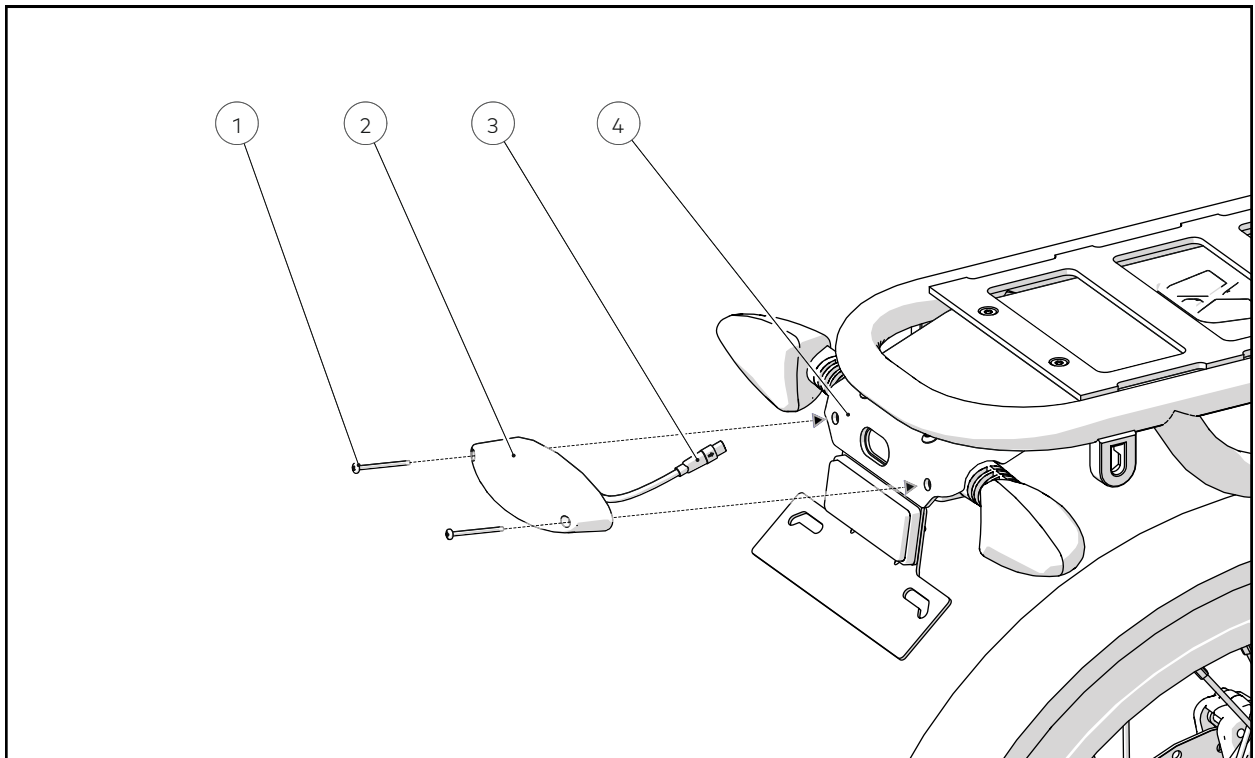
1. Disconnect Rear Indicators from the Rear Light Harness
2. Using *Flush Cutters*, remove any *Cable Ties* retaining the Rear Indicator Cables to the Bike
3. Using a *17mm Spanner*, release and remove the 2 nuts holding the Indicators

REPLACE

1. Connect the Indicators to the Rear Light Harness, place in position and test Indicator position is correct
2. Using a *17mm Spanner*, tighten the 2 nuts holding the Indicators

3. Using *Cable Ties*, retain the **Rear Indicator Cables** to the **Bike**

TAILLIGHT



NUMBERED ITEMS

1. Fastener
2. Tailight Assembly
3. Tailight Connector
4. Tailight Mount Plate

TOOLS/CONSUMABLES REQUIRED

- #1 Philips Screwdriver

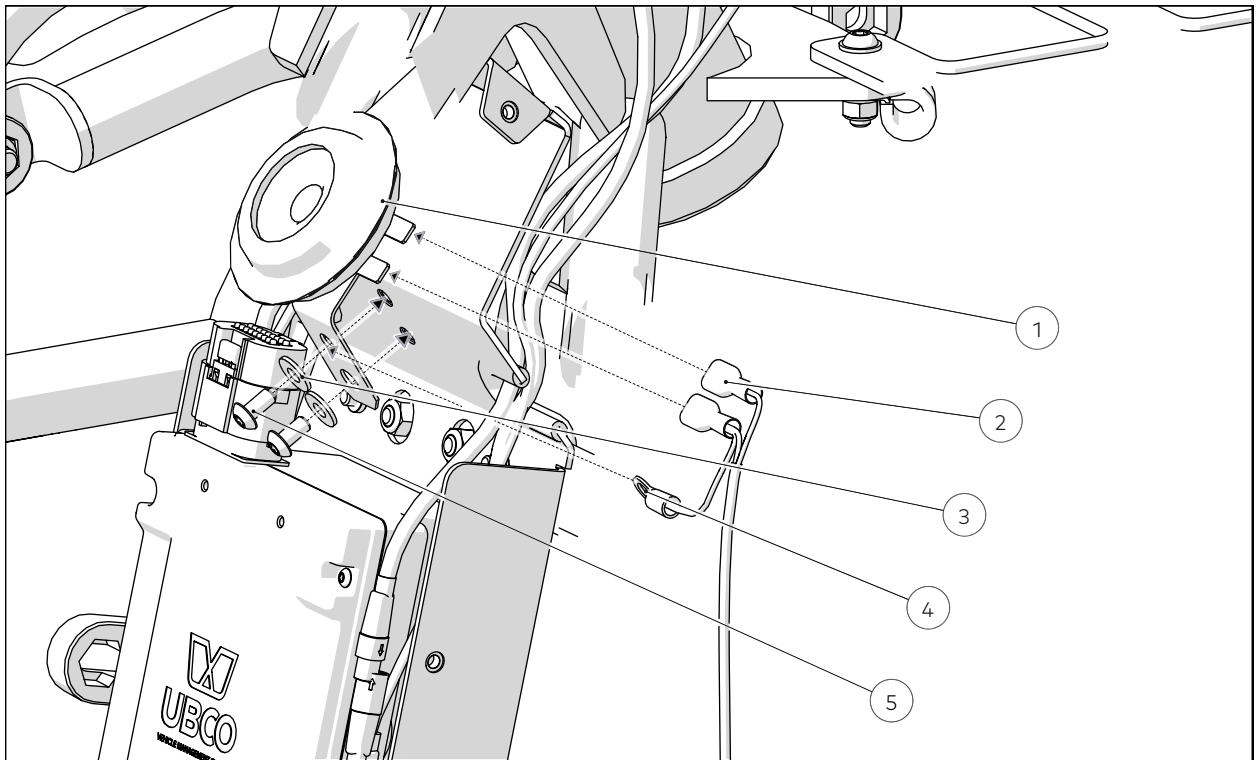
REMOVE

1. Disconnect the **Rear Tailight** connector
2. Using a *#1 Philips Screwdriver*, remove the 2 fasteners from the **Rear Tailight**

REPLACE

1. Connect the **Rear Tailight** after threading the wire through the hole
2. Using a *#1 Philips Screwdriver*, tighten the 2 fasteners

HORN



NUMBERED ITEMS

1. Horn
2. Horn Connector
3. Washer
4. Horn Ground Connector
5. Fastener

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Key*
- *T25mm Torx Socket*
- *Flush Cutters*
- *Torque Wrench*

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

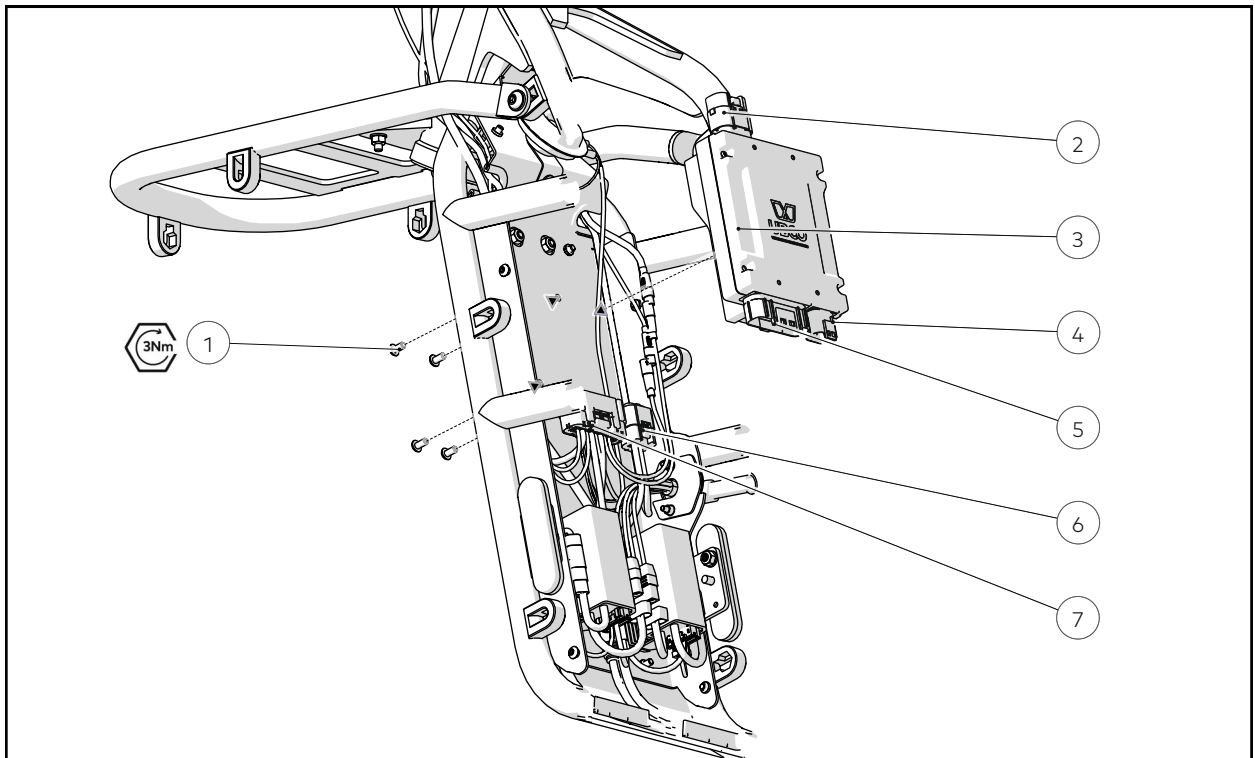
REMOVE

1. Disconnect the **Horn** from the **Main Vehicle Harness** by unplugging the two spade connectors taking note of the position of each one
2. Using a *T25 Torx Key*, remove the 2 fasteners attaching the **Horn** to the **Front Console Rear Panel**

REPLACE

1. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 2 fasteners attaching the **Horn** to the **Front Console Rear Panel**
2. Connect the **Horn** to the **Main Vehicle Harness** replicating the positions from the remove step

VMS



NUMBERED ITEMS

1. Fastener
2. TCU Port
3. VMS Assembly
4. On Road Harness Port
5. Main Harness Port
6. On Road Harness Connector
7. Main Harness Connector

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Key*
- *T25 Torx Socket*
- *Torque Wrench*

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

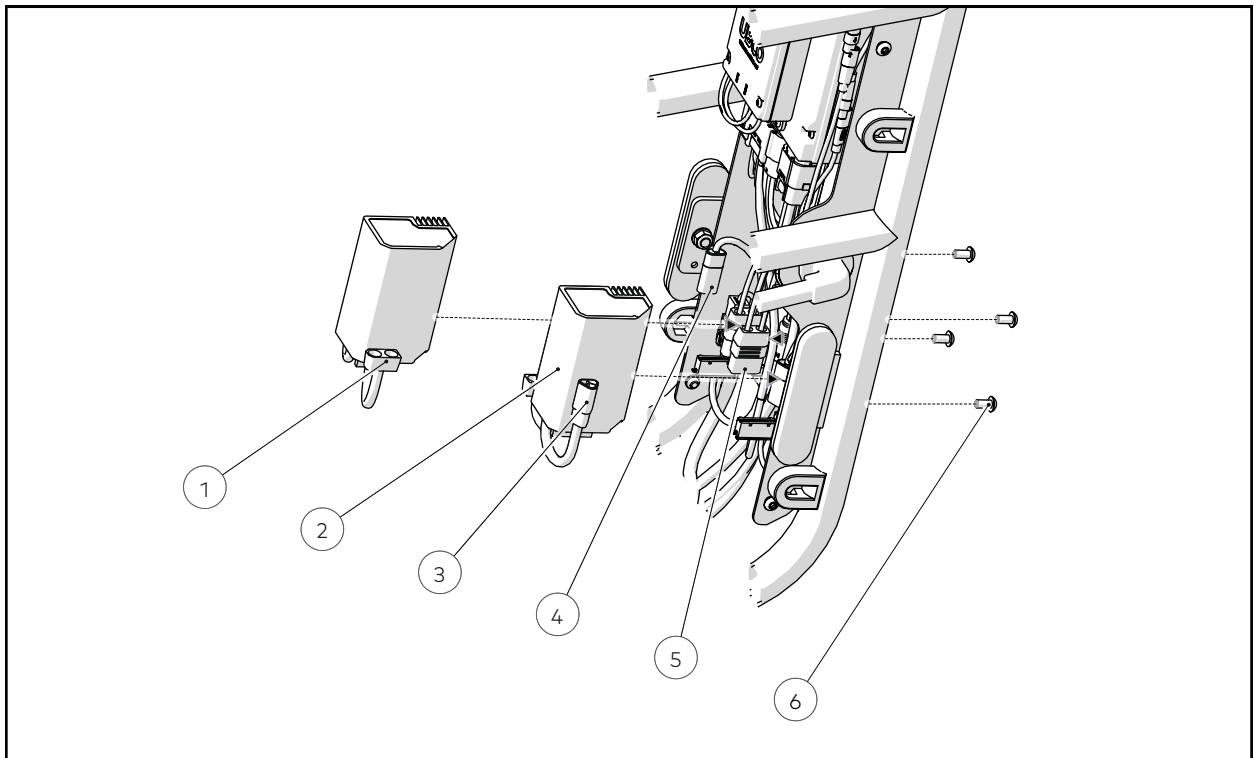
REMOVE

1. Disconnect the **VMS** from the **On Road, Main & Battery Plug Harnesses** and if installed, the **TCU Harness**
2. Using a *T25 Torx Key*, remove the 4 fasteners attaching the **VMS** to the **Front Console Rear Panel**

REPLACE

1. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 4 fasteners attaching the **VMS** to the **Front Console Rear Panel**
2. Connect the **VMS** to the **On Road, Main & Battery Plug Harnesses** and if installed, the **TCU Harness**
3. Using the **UBCO App**, confirm **VMS** is in correct mode for vehicle type, VIN registration is completed and **VMS** firmware is up to date

MOTOR CONTROLLER



NUMBERED ITEMS

1. Battery Connector
2. Motor Controller
3. Motor Connector
4. Motor Plug
5. Battery Plug
6. Fastener

TOOLS/CONSUMABLES REQUIRED

- *T25 Torx Key*
- *T25 Torx Socket*
- *Torque Wrench*

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

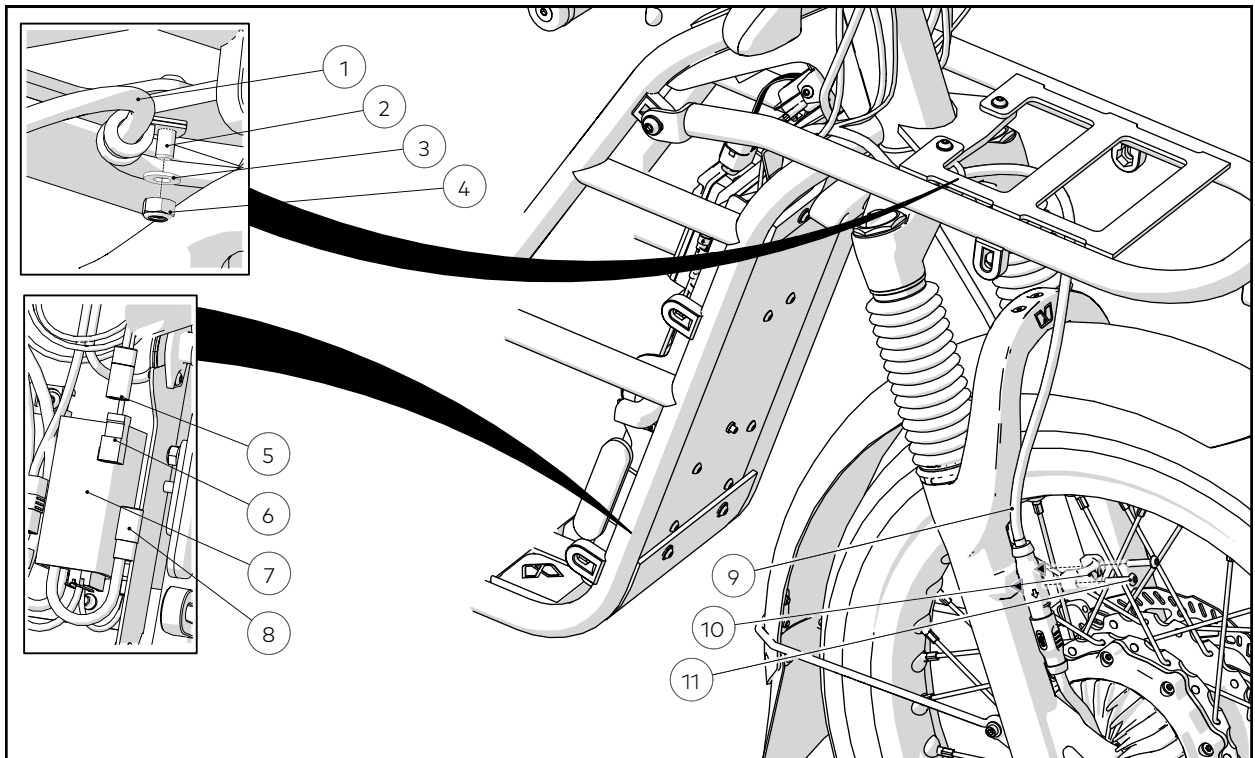
REMOVE

1. Disconnect the **Motor Controller** from the **Motor Cable, Main Vehicle & Battery Plug Harnesses**
2. Using a *T25 Torx Key*, remove the 2 fasteners attaching the **Motor Controller** to the **Front Console Rear Panel**

REPLACE

1. Using a *T25 Torx Socket* and *Torque Wrench*, tighten the 2 fasteners attaching the **Motor Controller** to the **Front Console Rear Panel**
2. Connect the **Motor Controller** to the **Motor Cable, Main Vehicle & Battery Plug Harnesses**
3. Using the *UBCO App*, update the motor configuration

FRONT MOTOR CABLE



NUMBERED ITEMS

1. Motor Cable
2. Fastener
3. Washer
4. Nyloc Nut
5. Motor Power Connector
6. Motor Data Connector
7. Motor Controller
8. Motor Power Plug
9. Cable Clamp
10. Fastener

PRE-REQUISITES

Battery Removal - Page 123

Front Console Cover Removal - Page 102

TOOLS/CONSUMABLES REQUIRED

- 5mm Allen Key
- 5mm Allen Key Socket
- 4mm Allen Key
- 4mm Allen Key Socket
- 10mm Spanner
- T25 Torx Socket
- Torque Wrench
- Flush Cutters

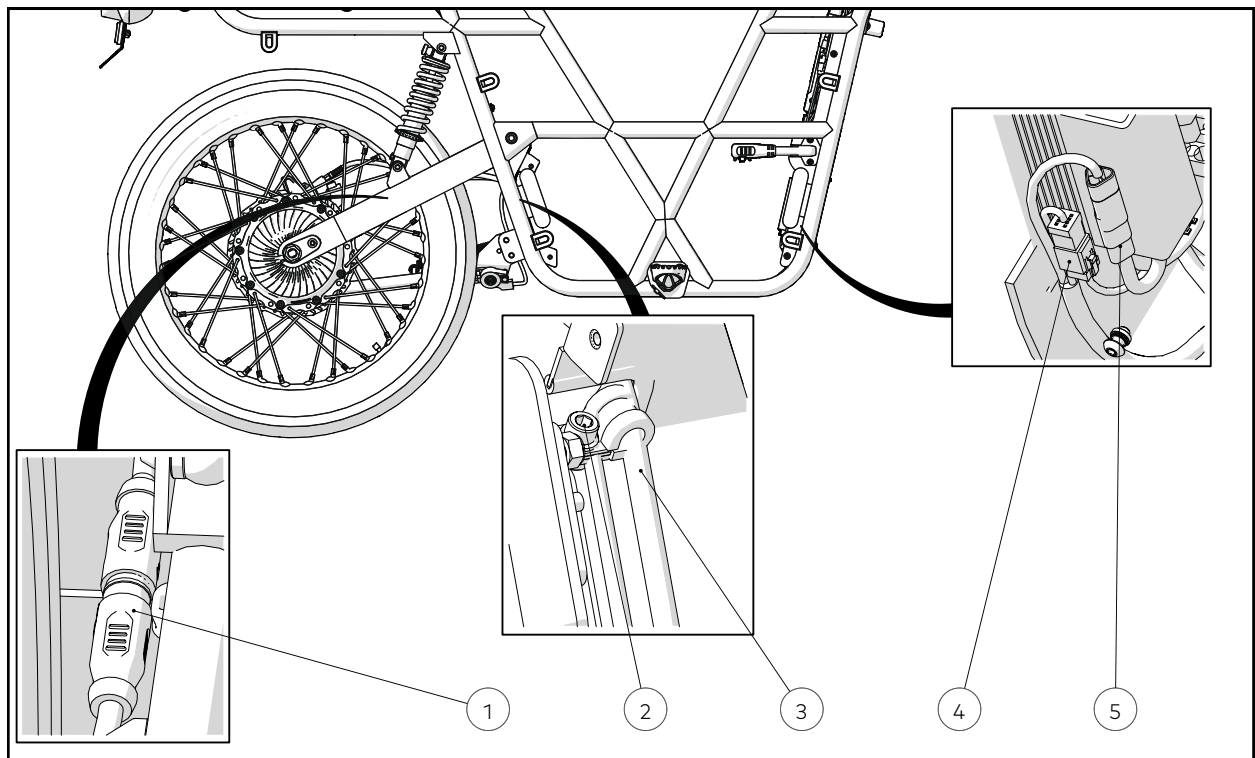
REMOVE

1. Using a *4mm Allen Key*, loosen the 2 fasteners attaching the **Cable Clamp** to the **Fork**
2. Disconnect the **Motor Cable** from the **Motor Controller** and **Front Motor**
3. Using a *5mm Allen Key* and *10mm Spanner*, remove the fastener attaching the **P Clip** to the **Front Carrier**
4. Using *Flush Cutters*, remove any **Cable Ties** holding the **Motor Cable** to the **RH Cable Bundle**

REPLACE

1. Thread the **Motor Cable** into place through the **Front Console Rear Cover**
2. Using a *4mm Allen Key Socket* and *Torque Wrench*, tighten the 2 fasteners attaching the **Cable Clamp** to the **Fork**
3. Using a *5mm Allen Key Socket*, *Torque Wrench* and *10mm Spanner*, tighten the fastener attaching the **P Clip** to the **Front Carrier**
4. Connect the **Motor Cable** to the **Motor Controller** and **Front Motor**
5. Gather the bundle of cables released within the remove stage and **Cable Ties** together
6. Test to ensure the motion of the **Handlebar** is not restricted in any way by the **Right Hand Cable Bundle**

REAR MOTOR CABLE



NUMBERED ITEMS

1. Motor Connector
2. P Clip Fastener
3. Motor Cable Assembly
4. Motor Data Connector
5. Motor Power Connector

TOOLS/CONSUMABLES REQUIRED

- *5mm Allen Key*
- *5mm Allen Key Socket*
- *Torque Wrench*
- *Cable Ties*
- *Flush Cutters*

PRE-REQUISITES

Battery Removal - Page 123

Rear Console Cover Removal - Page 106

REMOVE

1. If installed, remove the **Cable Duct Lid** from the **Bike**
2. Using *Flush Cutters*, remove the Cable Ties retaining the **Motor Cable** to the **Swing Arm**
3. Using a *5mm Allen Key*, remove the fastener attaching the **Motor Cable Retention P Clip** to the **Rear Console Rear Panel**

4. Disconnect the **Motor Cable** from the **Motor Controller** and **Rear Motor** and remove from the **Bike**

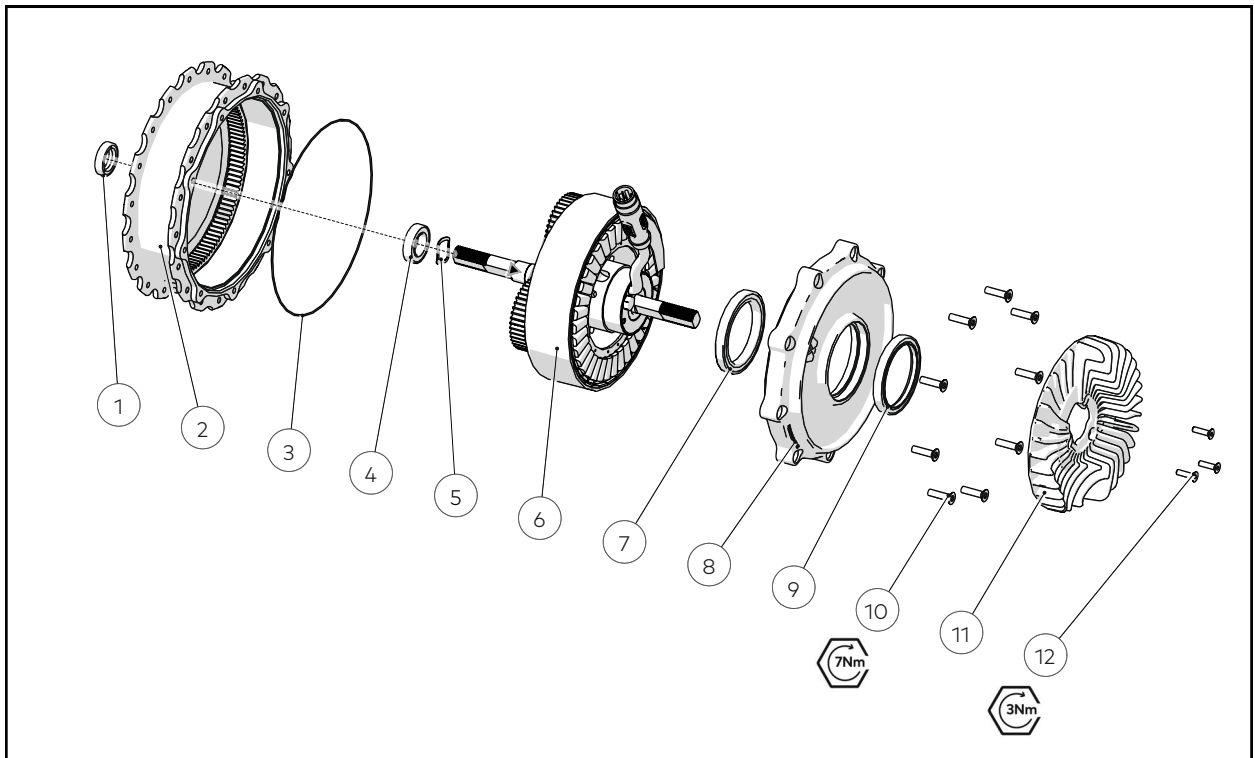
REPLACE

1. Thread the **Motor Cable** into place
2. Using a *5mm Allen Key*, lightly tighten the **Motor Cable Retention P Clip**
3. Using a *Cable Ties*, lightly attach the **Motor Cable** to the **Swing Arm**
4. Connect the **Motor Cable** to the **Motor Controller** and **Rear Motor**
5. Pull the slack in the cable through into the **Rear Console** from the **Rear Motor** and ensure that the **Wheel** can turn freely
6. Using a *5mm Allen Key Socket* and *Torque Wrench*, tighten the **Motor Cable Retention P Clip** fastener
7. Tighten the cable retention *Cable Ties*
8. Install the **Cable Duct** into the bottom tray

Powertrain

TECHNICAL SERVICE MANUAL

MOTOR CORE



NUMBERED ITEMS

1. Small Motor Seal
2. Motor Case
3. Motor O-Ring
4. Small Motor Bearing
5. Wave Washer
6. Motor Core
7. Large Motor Bearing
8. Motor Side Cover
9. Large Motor Seal
10. Motor Fasteners
11. Heatsink
12. Heatsink Fasteners

TOOLS/CONSUMABLES REQUIRED

- Heat Gun
- T25/T20 Torx Key (Model Dependent)
- T25/T20 Torx Socket (Model Dependent)
- Torque Wrench
- 10mm Spanner
- Loctite 243
- Rocol FOODLUBE Premier 1, EP1
- Red Rubber Grease
- Motor O-Ring

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

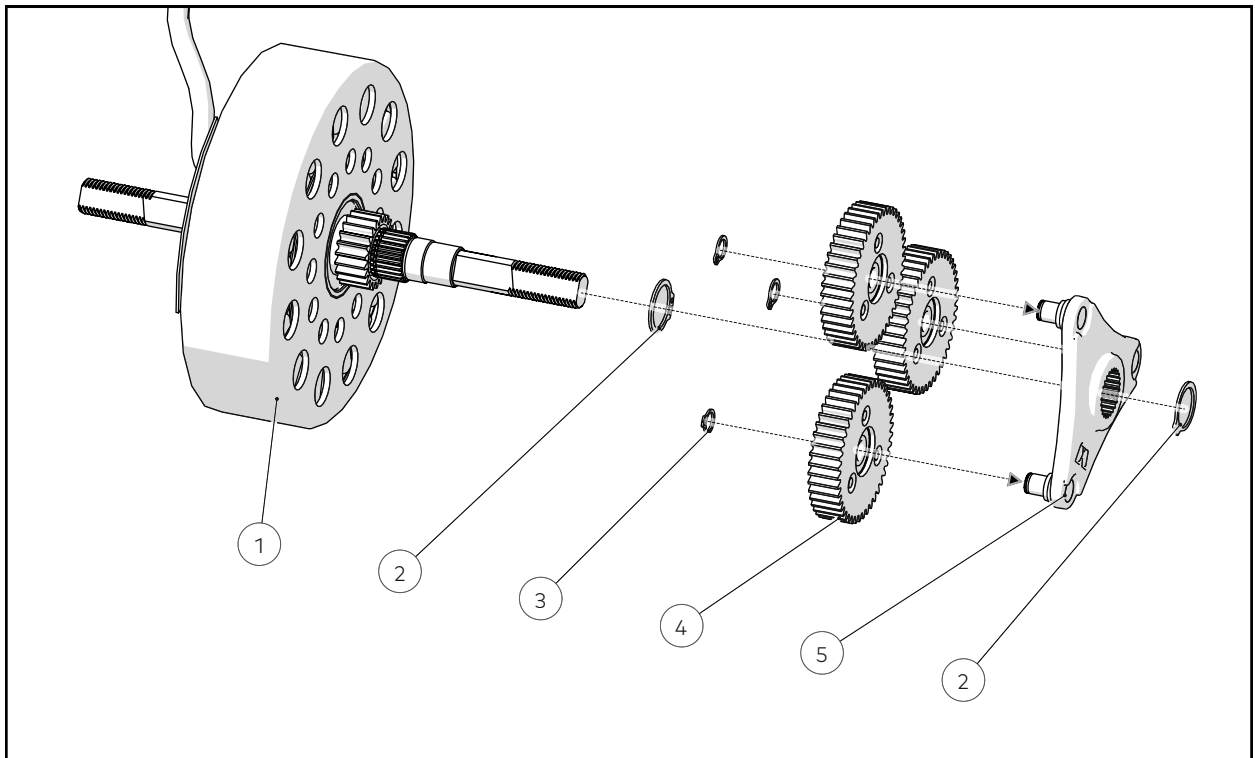
REMOVE

1. Using a *Heat Gun* and *T20 Torx Key*, remove the 3 **Heatsink** fasteners and **Heatsink**
2. Using a *Heat Gun* and *T25/T20 Torx Key*, release and remove the 9 **Motor** fasteners and **Motor Side Cover**
3. Release and remove the **Motor Core** from the **Motor Case**, you may need to gently tap the brake side of the **Motor Axle** on a table to release
4. Discard the **Motor O-Ring**, **Small Motor Seal** and **Large Motor Seal**

REPLACE

1. Remove all old lubricant and thoroughly clean the **Motor Case**
2. Apply *ROCOL FOODLUBE Premier 1, EP1 Grease* to the **Annulus Gear**
3. Ensure the **Wave Washer** is fitted to the **Motor Axle**
4. Using a *10mm Spanner*, rotate the **Motor Axle** to allow it to fully seat in the **Annulus Gear**
5. Apply *Red Rubber Grease* before installing new **Motor O-Ring**, **Small Motor Seal** and **Large Motor Seal**
6. Applying even pressure, assemble the **Motor Side Cover** onto the **Motor Housing**
7. Using *Loctite 243*, *T25/T20 Torx Socket* and *Torque Wrench*, tighten the 9 **Motor** fasteners
8. Using *T20 Torx Socket* and *Torque Wrench*, tighten the 3 **Heatsink** fasteners

PLANETARY GEAR SET



NUMBERED ITEMS

1. Motor Core
2. Circlip Motor Core Shaft
3. Circlip Planetary Gears
4. Planetary Gear
5. Planetary Gear Frame

TOOLS/CONSUMABLES REQUIRED

- *External Circlip Pliers*
- *Circlip 17mm x 1mm*
- *Circlip 8mm x 0.8mm*
- *ROCOL FOODLUBE Premier 1, EP1*
- *3 Jaw Bearing Puller*

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

Motor Core Removal - Page 154

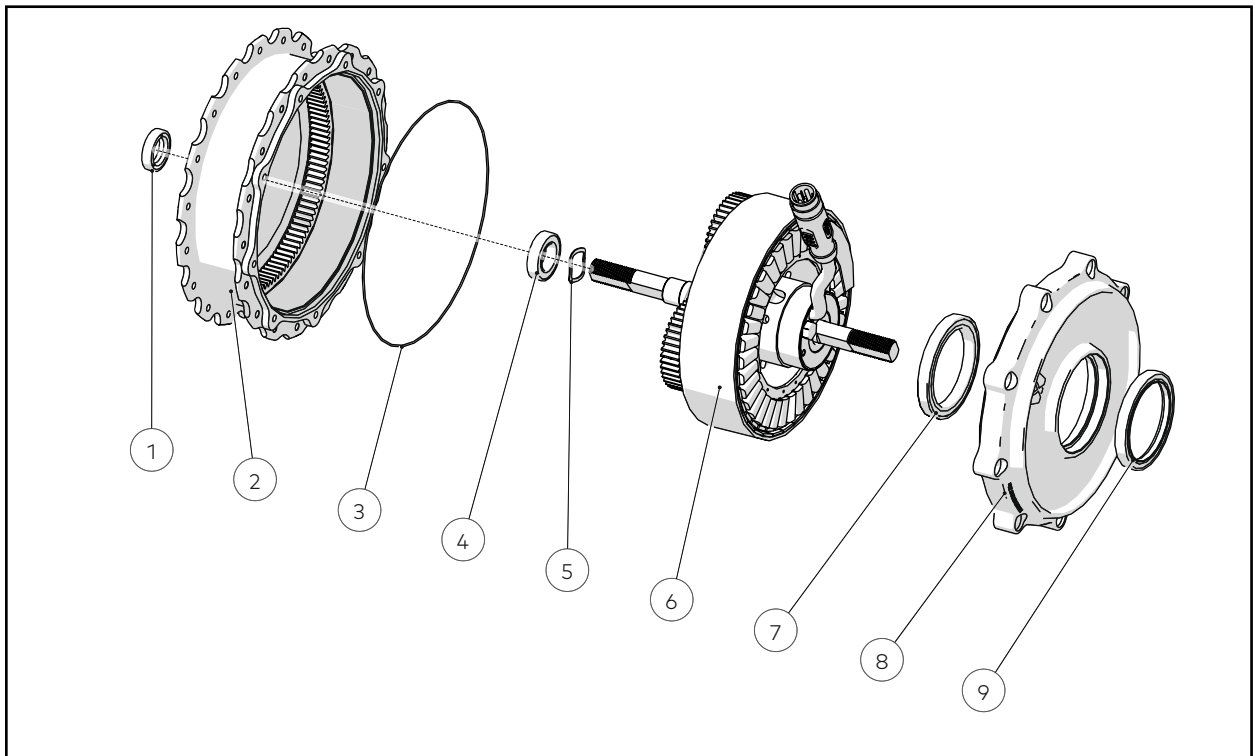
REMOVE

1. Using *External Circlip Pliers*, remove the **Circlip** retaining the **Planetary Gear Frame** to the **Axle**
2. Using a *3 Jaw Bearing Puller*, remove the **Planetary Gear Frame** from the **Axle**
3. Using *External Circlip Pliers*, remove the 3 **Circlips** retaining the **Planetary Gears** to the **Planetary Gear Frame**

REPLACE

1. Apply *ROCOL FOODLUBE Premier 1, EP1 Grease* to the **Planetary Gears**
2. Using *External Circlip Pliers* and *Circlip 8mm x 0.8mm* (If removed circlips are damaged, replace with new), retain the **Planetary Gears** to the **Planetary Gear Frame**
3. Using *External Circlip Pliers* and *Circlip 17mm x 1mm* (If removed circlips are damaged, replace with new), retain the **Planetary Gear Frame** to the **Axle**

MOTOR BEARINGS AND SEALS



NUMBERED ITEMS

1. Motor Seal
2. Motor Case
3. O Ring
4. Small Motor Bearing
5. Wave Washer
6. Motor Core
7. Large Motor Bearing
8. Motor Side Cover
9. Motor Seal

TOOLS/CONSUMABLES REQUIRED

- *External Circlip Pliers*
- *UBCO Motor Seals (1 large + 1 small per motor)*
- *UBCO Motor Bearings (1 large + 1 small per motor)*
- *Hammer*
- *Punch*
- *Flat Head Screwdriver*
- *Short Legged Bearing Pull*
- *Red Rubber Grease*

PRE-REQUISITE STEPS

Wheel Removal - Page 48 or Page 50

Motor Core Removal - Page 154

REMOVE

1. Using a *Flat Head Screwdriver*, remove the **UBCO Small Seal** from the **Motor Housing**
2. Using a *Flat Head Screwdriver*, remove the **UBCO Large Seal** from the **Motor Side Cover**
3. Using a *Hammer* and *Punch*, remove the **UBCO Small Bearing** from the **Motor Housing**
4. Using a *Short Legged Bearing Pull*, remove the **UBCO Large Bearing** from the **Motor Core Assembly**

REPLACE

1. Using a *Hammer* and *Punch* on the inner race, gently install the **UBCO Large Bearing** into the **Motor Core Assembly**
2. Using a *Hammer* and *Punch* on the outer race, gently install the **UBCO Small Bearing** into the **Motor Housing**
3. Using *Red Rubber Grease*, install the **UBCO Small Seal** into the **Motor Housing**
4. Using *Red Rubber Grease*, install the **UBCO Large Seal** into the **Motor Side Cover**