

2X2 Gen5 Fork Boot Replacement Instructions

1. Put the bike on a center stand and make sure there is enough clearance to remove the front wheel and slide off the fork.
2. Remove front wheel. Note - Refer to UBCO Service Manual
3. Unbolt front brake caliper from the fork leg. Note - Refer to UBCO Service Manual
4. Remove the motor cable and brake line by loosening the clamps.
5. Remove the mud guard.
6. Cut the four steel cable ties and remove (make note on how they are fitted at the bottom of the fork boot). [Figure 1]
7. Remove both retaining bolts from the bottom of the fork. [Figure 1]
8. Carefully slide off the fork lower. [Figure 1]
9. Remove the old fork boots and clean the stanchions and the fork lower.
10. Clamp the fork lower into a vice using soft jaws.
11. Fit replacement fork boot over the sleeve of the fork lower using a pick or small flat head screwdriver. It helps to rotate the boot around the sleeve until it sits evenly around it ensuring vent holes are aligned to the outside.
12. Install a steel cable tie between the fork arch and the lower end of the fork boot. Use a pick or small flat head screwdriver to make sure the boot stays on the sleeve.
13. Tighten the two lower steel cable ties using an appropriate tool. [Figure 2]
14. Using rubber grease, lightly re-grease the stanchions and rubber seal before carefully refitting the fork lower.
15. Apply Loctite 243 to retaining bolts, refit bolts and washers to fork lowers and tighten lightly.
16. Fit the two remaining steel cable ties around the top of the fork boot.
17. Make sure the steel cable ties are cut off in a way so there is no risk of injury through the sharp metal end. Cut off as short as possible and bend around itself if needed.
18. Confirm retaining bolts are hand tight and apply torque (6NM) .
19. Reassemble bike, following steps 2 → 5 in reverse order. Note - Refer to UBCO Service Manual

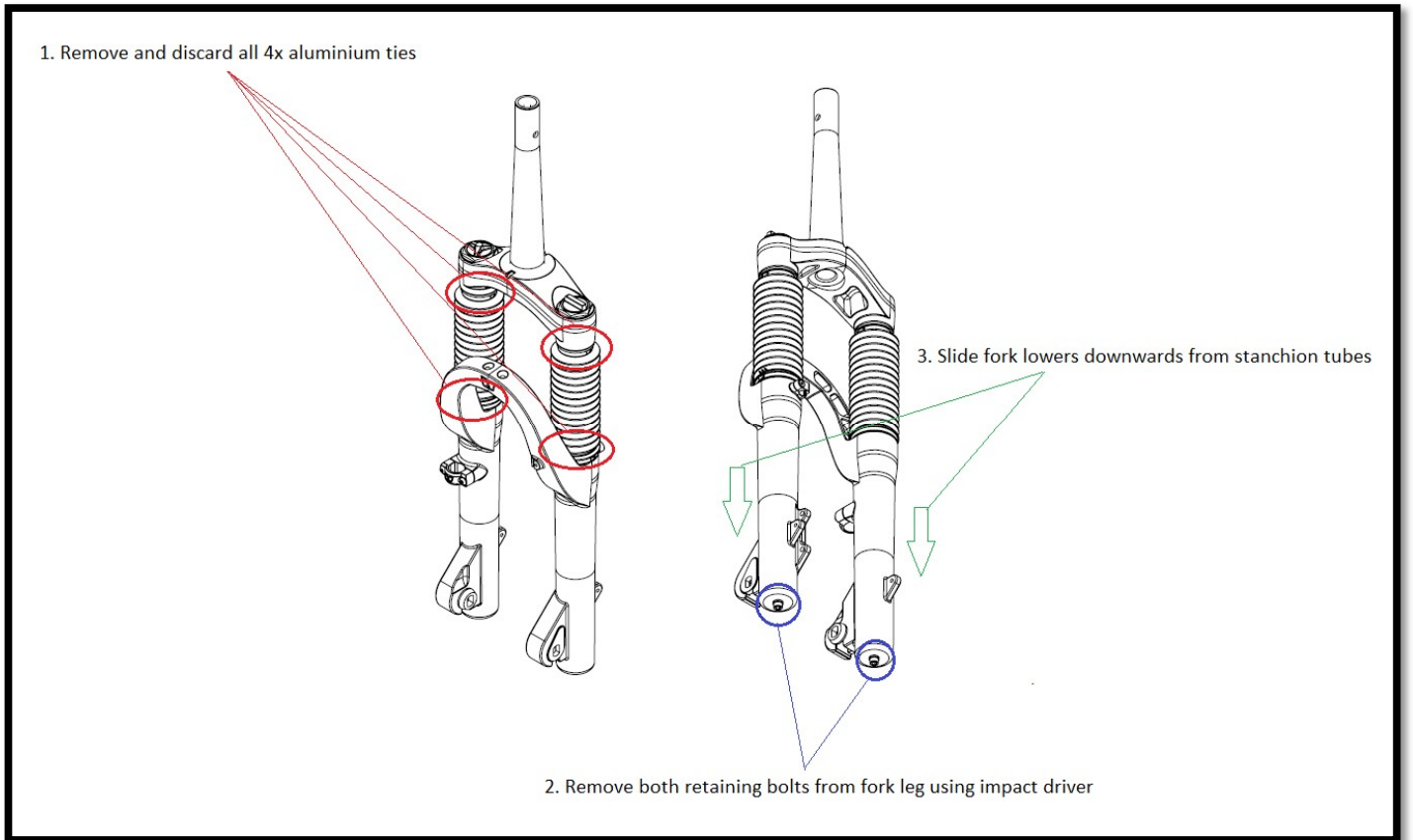


Figure 1

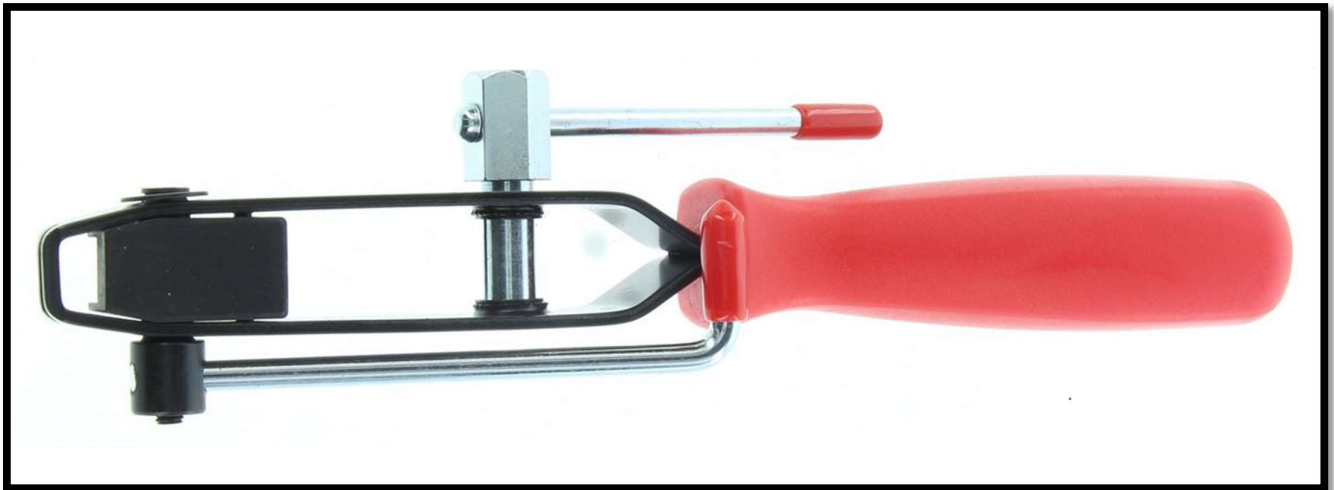


Figure 2